## **Question Paper Preview**

**Question Paper Name:** Metallurgy 4th May 2019 S1

**Subject Name:** Metallurgy

**Duration:** 120 **Share Answer Key With Delivery** Yes

Engine:

Actual Answer Key: Yes

Metallurgy

**Display Number Panel:**Group All Questions:
No

 $Question\ Number: 1\ Question\ Id: 2501071801\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

The matrix 
$$A = \begin{bmatrix} \cos \theta & \sin \theta \\ -\sin \theta & \cos \theta \end{bmatrix}$$
 is \_\_\_\_\_.

**Options:** 

Orthogonal

unitary

symmetric

skew- symmetric

Question Number : 2 Question Id : 2501071802 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

If the sum of the eigen values of the matrix  $A = \begin{bmatrix} 2 & 1 & 0 \\ 0 & 4 & 3 \\ 0 & 0 & k \end{bmatrix}$  is 5, then the value of k is \_\_\_\_.

The order and degree of the differential equation  $\frac{d^3y}{dx^3} + 4\sqrt{\left(\frac{dy}{dx}\right)^3 + y^2} = 0$  are respectively \_\_\_\_\_.

**Options:** 

- 3 and 1
- 2 and 3
- <sub>3</sub> 1 and 3
- 4. 3 and 2

Question Number : 6 Question Id : 2501071806 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

The solution of  $\frac{dy}{dx} = \frac{-x}{y}$  at x=1 and y =  $\sqrt{3}$  is \_\_\_\_\_.

**Options:** 

$$x - y^2 = -2$$

$$x - y^2 = 4$$

$$x^2 - y^2 = -2$$

$$x^2 - y^2 = 4$$

 $Question\ Number: 7\ Question\ Id: 2501071807\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

The mean and variance of exponential random variable are \_\_\_\_\_ respectively.

$$\lambda, \frac{1}{\lambda}$$

$$\frac{1}{\lambda}, \frac{1}{\lambda^2}$$

3.  $\lambda, \lambda^2$ 

 $\lambda^2, \lambda$ 

 $Question\ Number: 8\ Question\ Id: 2501071808\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

If two cards are drawn at a random from a pack of 52 cards then the probability of these two being aces is \_\_\_\_.

**Options:** 

 $\frac{2}{52}$ 

 $\frac{1}{221}$ 

 $\frac{1}{663}$ 

 $\frac{2}{104}$ 

 $Question\ Number: 9\ Question\ Id: 2501071809\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

Which of the following method has second order convergence while solving the equation f(x) = 0.

**Options:** 

, Secant method

2. Chord's method

Newton- Raphson's method

Bisection method

 $Question\ Number: 10\ Question\ Id: 2501071810\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ The formula  $y_{n+1} = y_n + hf(x_n, y_n), n = 0, 1, 2, ...$  is \_\_\_\_\_\_iteration formula for the solution of  $y' = f(x, y), y(x_0) = y_0.$ **Options:** Picard's Taylor's Euler's Modified Euler's  $\label{eq:Question Number: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical$ Second law of thermodynamics is concerned with **Options:** amount of energy transferred direction of energy transfer irreversible processes only non-cyclic process only  $\label{eq:Question Number: Yes Display Question Number: Yes Display Question Number: Yes Display Question Number: Yes Display Question Option: No Option Orientation: Vertical$ Which of the following is true about Ellingham diagram? **Options:** It is a plot drawn between  $\Delta G$  vs  $\Delta H$ 

```
2 It is a plot drawn between ΔG° vs E
   It is a plot drawn between \Delta G^0 vs \Delta S
  It is a plot drawn between \Delta G^0 vs T
Question Number: 13 Question Id: 2501071813 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
  Strain rate in Coble type creep is
Options:
   directly proportional to (grain size)3
1.
   inversely proportional to (grain size)2
   directly proportional to (grain size)3
  inversely proportional to (grain size)3
Question Number: 14 Question Id: 2501071814 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
 The value of entropy at 273° K is
Options:
   zero
```

3.	
4. infinite	
Question Number: 15 Question Id: 2501071815 Question Type: MCQ Option Shuffling: Yes Single Line Question Option: No Option Orientation: Vertical	Display Question Number : Yes
Which of the following is true?	
Options:	
$\Delta G^{\circ} = RT \ln K$	
$\Delta G^{\circ} = -RT \ln K$	
$\Delta G^{\circ} = R \ln K$	
$\Delta G^{\circ} = -R \ln K$	
Question Number: 16 Question Id: 2501071816 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical	
Which of the following is an intensive property?	
Options:	
Entropy	
2. Volume	
Enthalpy 3.	
Molar enthalpy	
Question Number: 17 Question Id: 2501071817 Question Type: MCQ Option Shuffling: Yes Single Line Question Option: No Option Orientation: Vertical	Display Question Number : Yes
Maximum heat transfer rate is achieved in	flow

Options:
co-current
counter-current 2.
turbulent 3.
4. laminar
Question Number: 18 Question Id: 2501071818 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Which of the following is the reason for the creation of surface energy for a material?
Options:
Shape of the material
<sub>2.</sub> Entropy
Broken bonds 3.
Enthalpy 4.
Question Number: 19 Question Id: 2501071819 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Rate constant of a reaction depends on
Options: extent of reaction 1.
time of reaction 2.
temperature 3.

Question Number: 20 Question Id: 2501071820 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Two fluids with densities  $\rho_1$  and  $\rho_2$  are flowing at velocities  $V_1$  and  $V_2$ , respectively, through smooth pipes of identical diameter and pressure per unit length. When the friction factor is same, the ratio of  $\rho_{1/}$   $\rho_2$  is equal to

**Options:** 

$$\frac{V_1}{V_2}$$

$$\left(\frac{V_1}{V_2}\right)^2$$

$$\left(\frac{V_2}{V_1}\right)^2$$

 $\left(\frac{\mathrm{V}_2}{\mathrm{V}_1}\right)^2$ 

 $Question\ Number: 21\ Question\ Id: 2501071821\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

Gibbs free energies of system in states 1 and 2 are denoted by G<sub>1</sub> and G<sub>2</sub> respectively. The system will go spontaneously from state 1 to state 2, if and only if

$$(G_1 - G_2) > 0$$

$$_{2.}$$
  $(G_1 - G_2) < 0$ 

$$(G_1 - G_2) = 0$$

```
G_1 < 0 \text{ and } G_2 < 0
Question Number: 22 Question Id: 2501071822 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
   For a spontaneous process
Options:
   free energy is zero
   free energy increases
   free energy decreases and entropy increases
3.
  free energy and entropy both increase
Question Number: 23 Question Id: 2501071823 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
  Unit of fugacity is same as that of the
Options:
   pressure
    temperature
  volume
  molar concentration
Question Number: 24 Question Id: 2501071824 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
```

The first law of thermodynamics is mathematically stated as

Single Line Question Option: No Option Orientation: Vertical

### **Options:**

$$dQ = dE + dW$$

$$_{2}$$
 dQ = dE – dW

$$_{3.}$$
 dE = dH + dW

$$_{4} dH = dE + dW$$

 $\label{eq:Question Number: Yes Display Question Number: Yes Display Question Number: Yes Display Question Number: Yes Display Question Option: No Option Orientation: Vertical$ 

Which of the following do not corrode generally?

#### **Options:**

1.

4.

Metals and polymers

Polymers and Ceramics

Ceramics and all alloys

Composites and metals

 $Question\ Number: 26\ Question\ Id: 2501071826\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

Which of the following diffuses faster at 933° K?

- 1. Al
- Pb

Si
3.
Fe 4.
Question Number : 27 Question Id : 2501071827 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
Cathodic protection to steel can be provided by
Options:
1. Sacrificial anode
Painting 2.
Non-metallic coating 3.
Anodizing
4.
Question Number : 28 Question Id : 2501071828 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
Diffusion coating of aluminium onto steel surface is called
Options:
sherardising 1.
electroplating electroplating
calorising 3.
hot dipping 4.
Question Number : 29 Question Id : 2501071829 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical

An example of a sacrificial anode which is used in the protection of underground pipelines is

**Options:** Steel Platinum Magnesium Graphite Question Number : 30 Question Id : 2501071830 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical Units for diffusivity is **Options:** m<sup>2</sup> sec<sup>1</sup>  $m^2 sec^{-1}$ m sec-1 m<sup>-2</sup>sec Question Number: 31 Question Id: 2501071831 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical In the reaction,  $ZnO(s) + H_2(g) \rightarrow Z_n(s) + H_2O(g)$ ,  $\Delta H_{500}^0 = +140 \ kJ \ mol^{-1}$ ;  $\Delta S_{500}^0 = +6 \ kg \ K^{-1} mol^{-1}$ . The above reaction at 500° K \_\_\_\_\_. **Options:** is feasible is not feasible is equally feasible for both forward and backward reaction

the feasibility of which can't be determined 4.
Question Number : 32 Question Id : 2501071832 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
Isobaric process is related to constant
Options:
pressure 1.
temperature 2.
enthalpy 3.
entropy 4.
Question Number : 33 Question Id : 2501071833 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
Gases relation $PV = nRT$ is valid for the combination of
Options:
high temperature and high pressure
low temperature and high pressure
low temperature and low pressure 3.
high temperature and low pressure
Question Number : 34 Question Id : 2501071834 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
For the condensed phase reactions at 0° K,

$$\Delta H^0 = 0, \Delta S^0 = 0$$

$$\Delta G^0 = 0, \Delta H^0 = 0$$

$$\Delta S^0 = 0, \Delta E^0 = 0$$

$$\Delta G^{0} = 0, \ \Delta C_{P}^{0} = 0$$

 $Question\ Number: 35\ Question\ Id: 2501071835\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

The order of a chemical reaction

#### **Options:**

can be determined experimentally

- is known from stoichiometry of the reaction
- , cannot be zero
- cannot be fractional

 $Question\ Number: 36\ Question\ Id: 2501071836\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

Which of the following are widely used for concentration of gold?

#### **Options:**

Gravity concentration

- Froth Flotation
- Magnetic Particle concentration

```
Jaw crusher
Question Number: 37 Question Id: 2501071837 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
  What is the main source of sulphur in a blast furnace?
Options:
   Limestone
    Coke
    Iron ore lumps
   Sinters
Question Number : 38 Question Id : 2501071838 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
High top pressure in a blast furnace operation
Options:
   favours the solution loss reaction
   suppresses the solution loss reaction
  decreases gas solid contact time
  increases coke rate
Question\ Number: 39\ Question\ Id: 2501071839\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical
 Which of the following conditions favour desulphurization in steel making?
```

Oxidizing and acidic slag Oxidizing and basic slag Reducing and basic slag Reducing and acidic slag Question Number: 40 Question Id: 2501071840 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which of the following has an enhanced effect in homogenizing the steel in LD Convertor? **Options:** Bottom purging Top lancing Side blowing Inclined blowing Question Number: 41 Question Id: 2501071841 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical The hearth lining today being used is made of **Options:** Zirconia based refractory Low duty fire bricks High duty fire bricks 4. Carbon blocks

Question Number : 42 Question Id : 2501071842 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
Open hearth process used for steel making
Options:
is autogenous
is external energy consumption
can run by both modes
cannot be used for steel making
Question Number: 43 Question Id: 2501071843 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
What is the typical size of coke used in blast furnace?
Options:
$_{1.}$ 10 – 30 mm
20 - 45  mm
45 - 50  mm
40 - 80  mm
Question Number: 44 Question Id: 2501071844 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
The process used for extraction of titanium is
Options:
Kroll's process
Pidgeon Process

```
Navier stokes process
   vacuum arc melting
Question Number: 45 Question Id: 2501071845 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
 In froth flotation, collector refers to reagent which primarily
Options:
    promotes bubble break-up and stabilizes the foam
1.
   adsorbs on the surface of the mineral and makes it hydrophobic
   promotes separation of the particles from the froth
   adsorbs on the unwanted mineral and makes it sink
Question Number: 46 Question Id: 2501071846 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
 Which of the following conditions are favourable for dephosphorisation?
Options:
   Acid slag and oxidizing atmosphere
  Basic slag and oxidizing atmosphere
  Acid slag and reducing atmosphere
  Basic slag and reducing atmosphere
```

Question Number: 47 Question Id: 2501071847 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Increase in alumina content of blast furnace slag
Options:
increases its melting point, but decreases its viscosity
increases both its melting point and viscosity
decreases its melting point but increases its viscosity
does not affect its melting point but increases its viscosity
4.
Question Number: 48 Question Id: 2501071848 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
The reaction of $C + CO_2 \rightarrow 2CO$ occurring in the blast furnace is called
Options:
reduction reaction
Naumann reaction
solution loss reaction
calcination reaction 4.
Question Number: 49 Question Id: 2501071849 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Which of the following is not an iron blast furnace irregularity?
Options:
Slip

2.	Blowing in
3.	Channeling
4.	Pillering
Qu Sin	estion Number : 50 Question Id : 2501071850 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes gle Line Question Option : No Option Orientation : Vertical
	Cassiterite is an important source for
Op	tions:
1.	Tin
2.	Titanium
3.	Thorium
4.	Molybdenum
Qu Sin	estion Number: 51 Question Id: 2501071851 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes gle Line Question Option: No Option Orientation: Vertical
	Which of the following is not a continuous steel making process?
Op	tions:
1.	WORCRA
2.	Spray steel making
3.	SIP process
4.	IRSID

Titanium is produced by **Options:** electrolytic reduction of TiCl4 calcium reduction of TiCl4 magnesium reduction of TiCl4 thermal dissociation of TiCl4  $Question\ Number: 53\ Question\ Id: 2501071853\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ The main constituent in coke ash is **Options:** S102  $Al_2O_3$ MgO  $K_2O$ Question Number: 54 Question Id: 2501071854 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Tap to tap time is maximum in the case of **Options:** LD converter Kaldo process

3.	Bessemer converter
4.	Open hearth
Sin	estion Number: 55 Question Id: 2501071855 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes gle Line Question Option: No Option Orientation: Vertical  A typical collector used in Sulphide mineral floatation is
Op	tions:
_	Pine Oil
2.	Potassium ethyl Xanthate
3.	Oleic Acid
1.	Polyacrilamide
Qu Sin	estion Number: 56 Question Id: 2501071856 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes gle Line Question Option: No Option Orientation: Vertical
	hich of the following refers to the condition of solution heat treated and artificially aged for minium alloys?
Op	tions:
1.	Τ2
2.	T6
3.	T8
1.	T10
Qu Sin	estion Number: 57 Question Id: 2501071857 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes gle Line Question Option: No Option Orientation: Vertical
	Which of the following is true regarding pearlite?

It is a single phase.
It is a mixture of phases.
It is obtained by rapid cooling.
It has acicular structure.
Question Number: 58 Question Id: 2501071858 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical  The crystal structure of cementite is
Options:  1. cubic
hexagonal 2.
orthorhombic 3.
triclinic 4.
Question Number: 59 Question Id: 2501071859 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
What is meant by habit plane in martensite?
Options:  A plane on which complete distortion occurs
A plane on which distortion is absent
A plane on which slip occurs 3.

Habit planes do not exist in martensite Question Number: 60 Question Id: 2501071860 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Dual-phase steel contains **Options:** ferrite and pearlite tempered martensite ferrite and martensite ferrite and cementite Question Number: 61 Question Id: 2501071861 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical The alloying element which shifts the nose of the C-curve to the left is **Options:** chromium manganese nickel cobalt Question Number: 62 Question Id: 2501071862 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which one of the following alloy system exhibits complete solid solubility? **Options:** Cu-Ni



Question Number: 63 Question Id: 2501071863 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

The peritectic reaction in binary system is given by

**Options:** 

$$L = \alpha + \beta$$

$$\alpha = L + \beta$$

0

$$\gamma = \alpha + \beta$$

$$L + \alpha = \beta$$

 $Question\ Number: 64\ Question\ Id: 2501071864\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

Which of the following phase is not appearing on TTT diagram?

- Pearlite
- Ledeburite
- Martensite
- Austenite

The size of the GP- II phase particles is
Options: Thickness: 4-6 A°, Diameter = 80-100 A°
Thickness: 10-40 A°, Diameter = 100-1000 A°
Thickness: 20-30 $A^{\circ}$ , Diameter = 80-100 $A^{\circ}$
Thickness: 15-20 A°, Diameter = 100-200 A°
Question Number : 66 Question Id : 2501071866 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
Which of the following microstructures is used for creep applications?
Options:
1. Lamellar
2. Coarse grain
Fine grain 3.
4. Spheriodal
Question Number : 67 Question Id : 2501071867 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes Single Line Question Option : No Option Orientation : Vertical
In a binary phase diagram at the invariant point, number of phases (P) and degrees of freedom (F) respectively are
Options:
3 and 1
3 and 0

2 and 2
4. 2 and 1
Question Number: 68 Question Id: 2501071868 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Spark plugs are made of
Options:
high alumina ceramics
metallic carbides
3. corundum
4. carborundum
Question Number: 69 Question Id: 2501071869 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
A liquid alloy of eutectic composition (L) undergoes the eutectic reaction to give $\alpha$ and $\beta$ phases of compositions a & b respectively. The ratio of the relative amounts of $\alpha$ and $\beta$ phases is
Options:
(b-L)/(L-a)
(L-a)/(b-L)
(b - L) / (b - a)
(L - a) / (b - a)
Question Number: 70 Question Id: 2501071870 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

Options:		
1.	vacancies in ionic	
2.	dislocations in ionic	
3.	vacancies in covalent	
4.	grain boundaries in covalent	
Sin	estion Number: 71 Question Id: 2501071871 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes gle Line Question Option: No Option Orientation: Vertical  Treatment to improve machinability of hyper eutectoid steel is	
Op	tions:	
1.	annealing	
2.	normalizing	
3.	hardening	
4.	spheroidizing	
Question Number: 72 Question Id: 2501071872 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical		
	Nitriding treatment is suitable for steels.	
Options:		
1.	low carbon	
2.	medium carbon	
3.	high carbon	

alloy 4.
Question Number: 73 Question Id: 2501071873 Question Type: MCQ Option Shuffling: Yes Display Question Number: Ye Single Line Question Option: No Option Orientation: Vertical
Treatment to produce pearlite with finest lamellar spacing is
Options :
austempering 1.
patenting 2.
tempering 3.
martempering 4.
Question Number: 74 Question Id: 2501071874 Question Type: MCQ Option Shuffling: Yes Display Question Number: Ye Single Line Question Option: No Option Orientation: Vertical
Babbitts are used for
Options:
tools making
corrosion resistant material
bearings 3.
construction material

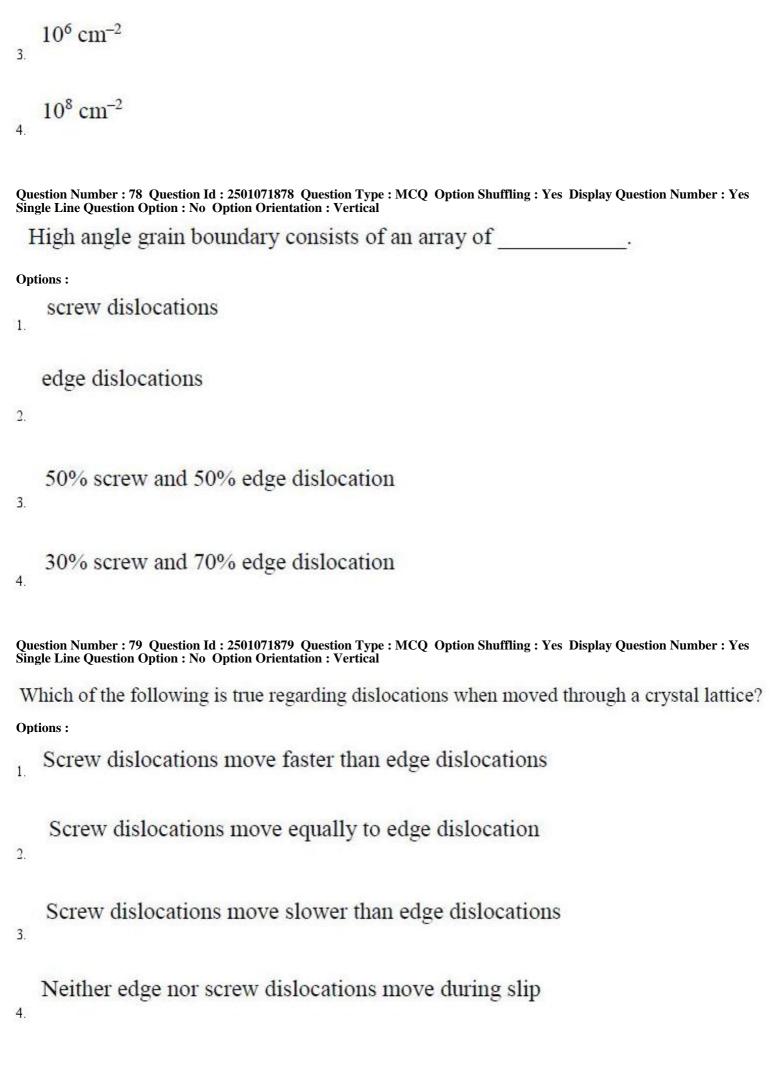
 $Question\ Number: 75\ Question\ Id: 2501071875\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

# Common high speed steel is also called as **Options:** 14:3:2 18:4:3 16:7:3 18:4:1 Question Number: 76 Question Id: 2501071876 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical Which of the following represents their indirect presence in Stress –Strain curve by the appearance of serrations? **Options:** Slip Twinning Fracture Ostwald ripening Question Number: 77 Question Id: 2501071877 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical What is the minimum dislocation density that can be observed using etch pitch technique?

**Options:** 

 $10^3 \text{ cm}^{-2}$ 

10<sup>5</sup> cm<sup>-2</sup>



Question Number: 80 Question Id: 2501071880 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical

How many number of independent slip systems are required for a shape change by slip?		
Options:		
1. 4		
2. 5		
3.		
4. 3		
Question Number: 81 Question Id: 2501071881 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical		
Which of the following has least Young's modulus?		
Options:		
1. Aluminium		
Copper 2.		
Iron 3.		
Steel		
4.		
Question Number: 82 Question Id: 2501071882 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical		
test measures microhardness.		
Options:		
Rockwell		
1.		
Brinell 2.		

Knoop
3.
Meyer 4.
Question Number: 83 Question Id: 2501071883 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
For cyclic softening, the strain hardening exponent 'n' should be
Options:
$_{1.}$ < 0.15
< 0.7
2.
< 0.9
4. < 0.5
Question Number: 84 Question Id: 2501071884 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Low temperature fatigue is associated with
Options:
vacancy formation
2. condensation
vacancy formation and condensation
grain boundary migration
4.

 $Question\ Number: 85\ Question\ Id: 2501071885\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

The fatigue limit of a material is decreased by		
Options:		
decarburizing decarburizing		
carburizing 2.		
cold working 3.		
shot peening		
Ouestion Number: 86 Ouestion Id: 2501071886 Ouestion Type: MCO Option Shuffling: Yes Display Ouestion Number: Yes		
Question Number: 86 Question Id: 2501071886 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical  The engineering stress-strain curve for ceramic materials is		
Options:		
parabolic		
1.		
exponential 2.		
logarithmic 3.		
linear		
4.		
Question Number: 87 Question Id: 2501071887 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical		
The inequality of diffusion of components in a binary solution of alloys is given by		
Options: Graham's law		
1. Granam s law		
Fick's law		
Cottrell effect		

```
Question Number: 88 Question Id: 2501071888 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
Low stacking - fault energy metal exhibits
   high work hardening
   low work hardening
  no work hardening
3.
   moderate work hardening
Question Number: 89 Question Id: 2501071889 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
The material with high 'n' _____ to necking.
Options:
   is less prone
   is highly prone
   is moderately prone
   is irrelevant
Question Number: 90 Question Id: 2501071890 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
Larger grain sizes DBTT.
Options:
    increase
```

Kirkendall effect

2. decrease
do not effect
do not have
Question Number: 91 Question Id: 2501071891 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
The maximum working temperature is determined by
Options:
melting point 1.
hot shortness temperature
recrystallization temperature 3.
work-hardening 4.
Question Number: 92 Question Id: 2501071892 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Which of the following refers to the ability of a material to absorb energy when deformed plastically
Options:  Toughness  1.
2. Fracture
Hardness 3.
Resilience 4.

 $Question\ Number: 93\ Question\ Id: 2501071893\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical$ 

Vickers hardness testing uses indenter.
Options:
10 mm steel ball
1/16" steel ball
square base diamond pyramid
Brale 4.
Question Number: 94 Question Id: 2501071894 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Which of the following is not contributing to increase in the strength of the alloy in solid solution strengthening mechanism?
Options:
Elastic interaction
Electrical interaction 2.
Suzuki interaction 3.
Long range order interaction 4.
Question Number: 95 Question Id: 2501071895 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
If the volume of a material does not change during deformation, then the Poisson's ratio should be
Options:
0.25
2. 0.50

```
0.67
  1.00
\label{eq:Question Number: MCQ Option Shuffling: Yes \ Display Question \ Number: Yes \ Single \ Line \ Question \ Option: No \ Option \ Orientation: Vertical
  To make a hole in the casting, core is/are used.
Options:
    cover
   wing
   balanced
   cover and wing
Question Number: 97 Question Id: 2501071897 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
 Which of the following is the best suitable method to encounter arc blow problem?
Options:
    DC
<sub>2</sub> AC
    Either DC or AC
   It is unavoidable by any method
Question Number: 98 Question Id: 2501071898 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
 In which of the following welding processes do we have a wine shaped weld bead?
```

**Options:** 

```
1. GTAW
   SMAW
    MIG
    Plasma Arc Welding
Question Number: 99 Question Id: 2501071899 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
  Which of the following processes gives the best surface finish?
Options:
    Sand Casting
   Die casting
     Investment casting
     Centrifugal casting
Question Number: 100 Question Id: 2501071900 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
 Which of the following is true regarding Chrovinov's rule?
Options:
   It considers only surface area of the casting.
   It considers total surface area of the casting.
    It is independent of surface area of the casting.
3.
```

It considers only volume and the amount of metal poured.		
Question Number: 101 Question Id: 2501071901 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical		
Loose piece pattern is used for manufacturing of which of the following products?		
Options:		
Heavy machinery		
2. A cup		
A bucket		
4. A bottle		
Question Number: 102 Question Id: 2501071902 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical		
Which of the following sintering processes give enhanced diffusion?		
Options:  Large particle Solid phase sintering		
1.		
Liquid phase sintering		
Semi solid phase sintering		
Small solid particle phase sintering 4.		
Question Number: 103 Question Id: 2501071903 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical		
Alligatoring is a common defect in		
Options:		
forging 1.		

```
extrusion
  rolling
  sheet metal drawing
Question\ Number: 104\ Question\ Id: 2501071904\ Question\ Type: MCQ\ Option\ Shuffling: Yes\ Display\ Question\ Number: Yes\ Single\ Line\ Question\ Option: No\ Option\ Orientation: Vertical
 Forging pressure increases with
Options:
   increasing flash thickness and increasing flash land width
   decreasing flash thickness and increasing flash land width
   increasing flash thickness and decreasing flash land width
3.
   decreasing flash thickness and decreasing flash land width
Question Number: 105 Question Id: 2501071905 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes
Single Line Question Option: No Option Orientation: Vertical
 The semi die angle for most extrusions is ______.
Options:
   between 2°-12°
   between 15°-30°
  between 30°-45°
   between 45°-60°
```

Question Number: 106 Question Id: 2501071906 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Bottom making material used in soaking pit is generally
Options:
alumina 1.
coke breeze
Fuller's earth
pulverized coking coal 4.
Question Number: 107 Question Id: 2501071907 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Which process is extensively used in aircraft industry?
Options:
Rubber forming
Spinning 2.
3. Slitting
4. Extrusion
Question Number: 108 Question Id: 2501071908 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Which of the following energy source is used for Thermit welding?
Options :
Electrical energy
Chemical energy

3.	Energy of high velocity electrons
4.	Heat due to friction
Que Sing	estion Number : 109 Question Id : 2501071909 Question Type : MCQ Option Shuffling : Yes Display Question Number : Yes gle Line Question Option : No Option Orientation : Vertical
I	Rat tail is a casting defect which is due to
Opt	cions :
1.	too low pouring temperature
2.	more moisture content in moulding sand
3.	poor expansion properties of moulding sand
4.	non-uniform ramming of mould
Que Sing	estion Number: 110 Question Id: 2501071910 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes gle Line Question Option: No Option Orientation: Vertical
S	Sweep pattern is used for moulding parts having shape.
Opt	ions :
1.	elliptical
2.	complicated
3.	rectangular
4.	uniform symmetrical

The ideal theoretical shape of a riser is
Options: spherical 1.
conical 2.
cylindrical 3.
4. cubical
Question Number: 112 Question Id: 2501071912 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical  In a brazing process, the liquid metal fills the gap using which one of the following processes?
Options:
Capillary infiltration
Gravity infiltration 2.
Pressure infiltration 3.
Vacuum infiltration 4.
Question Number: 113 Question Id: 2501071913 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
Which one of the following is not a solid state welding process?
Options:
Friction Stir welding
Ultrasonic welding

Explosive welding 3.
Flux cored arc welding 4.
Question Number: 114 Question Id: 2501071914 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
X-ray radiography is used to determine the
Options:
soundness of casting
chemical composition
crystal structure
phase present
Question Number: 115 Question Id: 2501071915 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
The NDT technique used to detect deep lying defects in a large sized castings is
Options:
liquid penetrant inspection
magnetic particle inspection
ultrasonic inspection 3.
4. eddy current inspection
Question Number: 116 Question Id: 2501071916 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
For designing a pressurized gating system in sand casting, the gating ratio should be
Options:

1.0: 0.75: 0.50
2. 1:1:1
3. 1: 2: 4
1: 3: 3
Question Number: 117 Question Id: 2501071917 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical
The top part in a sand mould is called as
Options:
1. drag
cope 2.
cheek 3.
sprue 4.
Question Number: 118 Question Id: 2501071918 Question Type: MCQ Option Shuffling: Yes Display Question Number: Yes Single Line Question Option: No Option Orientation: Vertical  Hot strength of the mould increases with addition of the
Options:
coal dust
iron oxide
wood flour 3.
dextrin 4.

