# Andhra Pradesh State Council of Higher Education

#### **Notations:**

**Change Theme:** 

**Help Button:** 

**Show Reports:** 

1.Options shown in green color and with ✓ icon are correct.

2.Options shown in red color and with **x** icon are incorrect.

	Mechanical Engineering 29th May 2023 Shift			
Question Paper Name :	2			
Duration :	120			
Total Marks :	120			
Display Marks:	No			
Share Answer Key With Delivery Engine :	Yes			
Calculator :	None			
Magnifying Glass Required? :	No			
Ruler Required?:	No			
Eraser Required? :	No			
Scratch Pad Required? :	No			
Rough Sketch/Notepad Required? :	No			
Protractor Required? :	No			
Show Watermark on Console? :	Yes			
Highlighter :	No			
Auto Save on Console?	Yes			
Change Font Color :	No			
Change Background Color :	No			

No

No

No

**Show Progress Bar:** No

**Is this Group for Examiner?**: No

**Examiner permission :** Cant View

**Show Progress Bar?:** No

# **Mechanical Engineering**

**Section Id:** 78773223

Section Number: 1

Mandatory or Optional: Mandatory

Number of Questions: 120

Section Marks: 120

**Enable Mark as Answered Mark for Review and** 

Yes Clear Response:

**Maximum Instruction Time:** 0

Is Section Default?: null

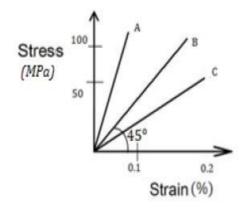
Question Number: 1 Question Id: 7877322641 Display Question Number: Yes Is Question

 ${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$ 

Time: 0

The graph shown below between stress and strain of three different materials A, B, C.

Which of these three is more stiffer?



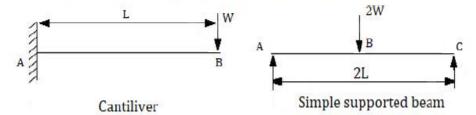
- Both 'B' and 'C' are stiffer than 'A'
- 'B' is more stiffer
- 'C' is more stiffer
- 'A' is more stiffer

Question Number: 2 Question Id: 7877322642 Display Question Number: Yes Is Question

Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

The following are the free-body diagrams for cantilever beam and simple supported beam. Identify the correct option pertaining to moment and deflection.



- both moments and deflections are the same
- moments of both cases are same
- deflections for both cases are same

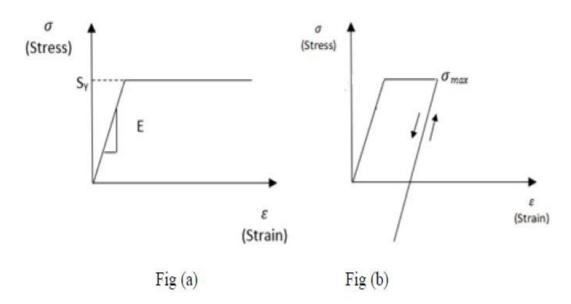
4. \*\*

Question Number: 3 Question Id: 7877322643 Display Question Number: Yes Is Question

Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

Identify the type of stress strain curve in order.



# **Options:**

Fig (a) – Elastic-Perfectly plastic material

Fig (b) - Pure elastic material

Fig (a) - Pure Plastic material

2. ¥ Fig (b) – No yielding

Fig (a) - Elastic-Perfectly plastic material

3. ✓ Fig (b) - Yielding on first cycle

Fig (a) - Pure elastic material

Fig (b) - Yielding on first cycle

Question Number : 4 Question Id : 7877322644 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

In which heat treatment process steel can achieve highest strength with extremely hard state

#### **Options:**

1. v quenched steel

tempered steel

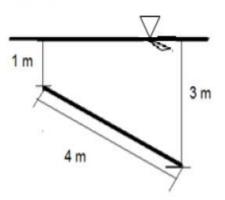
annealed steel

4. \* normalized steel

Question Number : 5 Question Id : 7877322645 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

The greatest and the least depth of a circular plate of 4 m diameter from the free surface of water are 3 m and 1 m respectively as shown in the figure below. What will be the total pressure in (kN) on the plate?



# Options:

123

2. \* 185

3. **2**46

308 4. **\*** 

Question Number : 6 Question Id : 7877322646 Display Question Number : Yes Is Question

Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time : 0

In a rolling process, if the velocity of roll surface  $(V_r)$  is 25 m/sec, 20 m/sec is the velocity of the material at the entrance  $(V_0)$  and 50 m/sec is the exit velocity of the roll  $(V_1)$  then the forward slip is \_\_\_\_\_\_.

# Options:

0.5 %

1. 🕷

Question Number: 7 Question Id: 7877322647 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In a Brayton cycle band power plant, the air at the inlet is at 27°C 0.1 MPa. The pressure ratio is 6.25 and the maximum temperature is 800°C. Find the compressor work per kg of air. [Take  $\gamma = 1.4$  and  $C_P = 1.005 \, kJ/kgK$ ]

Question Number : 8 Question Id : 7877322648 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

A PERT network has 9 activities on its critical path. If the standard deviation of each activity on the critical path is 3, the standard deviation of the critical path is

# Options:

1. \*\*

9 2 🗸

3. \* 81

27 4. **×** 

Question Number: 9 Question Id: 7877322649 Display Question Number: Yes Is Question

Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

Maximize z = 4x + 6y subject to  $3x + 2y \le 12$   $x + y \ge 2$  $x, y \ge 0$ 

# Options:

24 at (6,0)

```
36 at (0,6)
    24 at (0,4)
4. * 16 at (4,0)
Question Number: 10 Question Id: 7877322650 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
When two shafts are neither parallel nor intersecting, power can be transmitted by using
Options:
1. a pair of spur gears
    a pair of helical gears
an Oldham's coupling
4. a pair of spiral gears
```

Question Number : 11 Question Id : 7877322651 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If  $\frac{\omega}{\omega_n} = \sqrt{2}$ , where  $\omega$  is the frequency of excitation and  $\omega_n$  is natural frequency of vibrations then the transmissibility of vibrations will be

# **Options:**

- 0.5
- 2. 🗸 1.0
- 1.5
- 2.0

Question Number: 12 Question Id: 7877322652 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The critical speed of a rotating shaft depends upon

- 1. \* mass
- stiffness
- 3. mass and stiffness
- mass, stiffness and eccentricity

Question Number: 13 Question Id: 7877322653 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In order to draw the acceleration diagram, it is necessary to determine the Coriolis component of acceleration in the case of

#### **Options:**

- crank and slotted lever quick return mechanism
- slider-crank mechanism
- four bar mechanism
- 4. \* pantograph

Question Number: 14 Question Id: 7877322654 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The total number of instantaneous centres for a mechanism consisting of 'n' links is

# **Options:**

1. 38

$$\frac{n-1}{2}$$

$$\frac{n(n-1)}{2}$$

Question Number: 15 Question Id: 7877322655 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In a single slider four-bar linkage when the slider is fixed, it forms a mechanism of

#### **Options:**

- 2. \* reciprocating engine
- 3. a quick return
- oscillating cylinder 4. \*

Question Number: 16 Question Id: 7877322656 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

The equation of motion for a damped viscous vibration is  $3\ddot{x} + 9\dot{x} + 27x = 0$ The damping factor is

# Options: 1. 🗶 0.25 2. 🗸 0.50 3. \* 0.75 4. \* 1.00 Question Number: 17 Question Id: 7877322657 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 If the annular wheel of an epicyclic gear train has 100 teeth and the planet wheel has 20 teeth, the number of teeth on the sun wheel is **Options:** 80 1. \* 2. 🗸 60 40

3. \*\*

4. 💥

20

Question Number: 18 Question Id: 7877322658 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

In case of free vibrations with viscous damping, the damping force is proportional to

#### **Options:**

the displacement

2. ✓ the velocity

the acceleration

the natural frequency

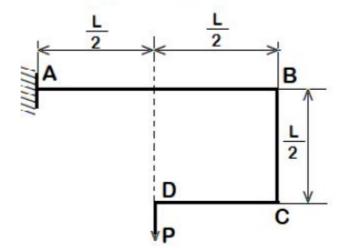
Question Number: 19 Question Id: 7877322659 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A rectangular section beam subjected to a bending moment M varying along its length is required to develop same maximum bending stress at any cross-section. If the depth of the section is constant, then its width will vary as

4. 🛚

Question Number: 20 Question Id: 7877322660 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A beam subjected to a load 'P' is shown in the figure below:



The bending moment at the support 'A' of the beam will be

4. × Zero

Question Number: 21 Question Id: 7877322661 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The number of independent elastic constants required to express the stress – strain relationship for a linearly elastic isotropic material is

# Options:

one

two 2. ✓

3. \* three

four

4. 32

Question Number : 22 Question Id : 7877322662 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

A hollow shaft of the same cross - section area and material as that of a solid shaft, transmits

# Options:

1. \* same torque

lesser torque

3. ✓ more torque

cannot be predicted

Question Number: 23 Question Id: 7877322663 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A double fillet welded joint with parallel fillet weld of length 'L' and leg 'B' is subjected to a tensile force 'P'. Assuming uniform shear stress distribution, the shear stress in the weld is given by

# Options:

$$\frac{\sqrt{2}P}{BL}$$

$$\frac{P}{\sqrt{2}BL}$$

4. 💥

Question Number : 24 Question Id : 7877322664 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In the assembly of shaft, pulley and key, the weakest number is

#### **Options:**

- pulley
- 2. **✓** key
- shaft

pulley and key

4. 💥

Question Number : 25 Question Id : 7877322665 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In a multiple disc clutch, if there are 6 discs on the driving shaft and 5 discs on driven shaft, the number of pairs of contact surfaces will be equal to

#### **Options:**

11

12

2. 🗱

```
3. 10
3. 22
```

Question Number : 26 Question Id : 7877322666 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

The rivet head used for boiler plate sinding is usually

#### **Options:**

Time: 0

1. ✓ snap head

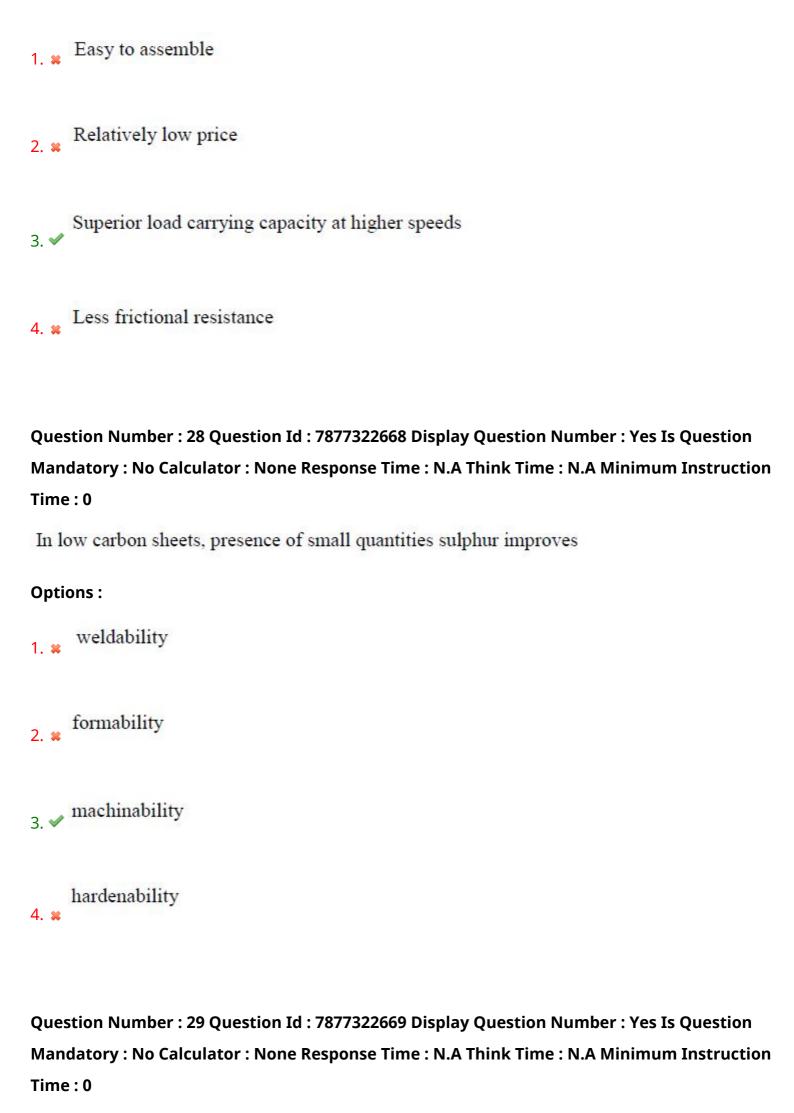
pan head 2. ☀

counter sink head

conical head

Question Number: 27 Question Id: 7877322667 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

What is the main advantage of hydrodynamic bearing over roller bearing?



Martensite is a supersaturated solution of carbon in

0	n	ti	o	n	S	٠
•	יש		J	••	_	•

alpha iron

beta iron

3. **x** gamma iron

delta iron

Question Number: 30 Question Id: 7877322670 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The correct sequence of elements of 18-4-1 HSS tool is

# Options:

4. \*\*

Question Number : 31 Question Id : 7877322671 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Single point thread cutting tool should ideally have

#### **Options:**

- zero rake
- 2. ✓ positive rake
- negative rake
- 4. \* normal rake

Question Number : 32 Question Id : 7877322672 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Directional solidification in casting can be improved by using

- 1. \* chills and chaplets
- 2. chills and padding
- chaplets and padding

chills, chaplets and padding

Question Number: 33 Question Id: 7877322673 Display Question Number: Yes Is Question

Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

Consider the following ingredients used in moulding.

- (a) dry silica sand
- (b) clay
- (c) phenol formaldehyde (d) sodium silicate

Those used for shell moulding casting include

Options:

1. \* (a), (b), and (d)

2. **\*** (b), (c) and (d)

3. **✓** (a) and (c)

(a), (b), (c) and (d)

. . . .

Question Number: 34 Question Id: 7877322674 Display Question Number: Yes Is Question

Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

In orthogonal cutting, the depth of cut is 0.5 mm at a cutting speed of 2 m/s. If the chip thickness is 0.75 mm, the chip velocity is

```
1.33 m/s
     2 \, \text{m/s}
2. 💥
     2/5 m/s
3. 💥
     3 \text{ m/s}
Question Number: 35 Question Id: 7877322675 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 The most influential element on tool life is
Options:
nose radius
     cutting speed
depth of cut
     feed
```

Question Number : 36 Question Id : 7877322676 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A cup of 10 cm height and 5 cm diameter is to be made from a sheet metal of 2mm thickness. The number of deductions necessary will be

#### **Options:**

- 1. \* one
- 2. **\*** two
- 3. **✓** three
- 4. **\*** four

Question Number : 37 Question Id : 7877322677 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following process does not cause tool wear.

# Options:

USM

2. **✓** ECM

**EDM** 

3. \*\*

# 4. **\*** AMM

Question Number: 38 Question Id: 7877322678 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In metal cutting operation, the approximate ratio of heat distributed among chip, tool and work, in that order is

#### **Options:**

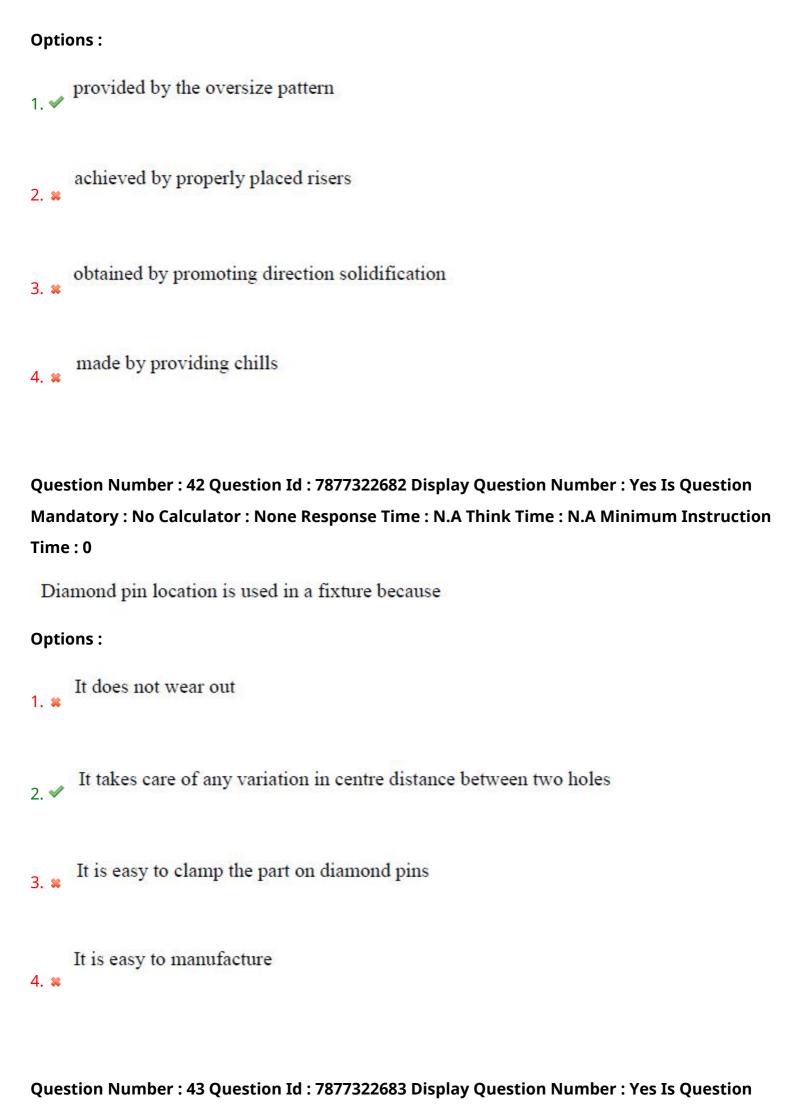
Question Number : 39 Question Id : 7877322679 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The bending force required for V-bending, U-bending and Edge bending will be in the ratio of

```
2:1:0.5
    1:2:1
    1:1:1
Question Number: 40 Question Id: 7877322680 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 Which one of the following processes results in the best accuracy of the hole made?
Options:
1. * drilling
2. ✓ reaming
broaching 3. *
4. * boring
Question Number: 41 Question Id: 7877322681 Display Question Number: Yes Is Question
```

Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In solidification of metal during casting compensation for solid contraction is



 ${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$ 

Time: 0

In a tool life test doubling the cutting speed reduces the tool life is  $\frac{1}{8}$  of the original.

The Taylor's tool life index is

#### **Options:**

4. \*\*

Question Number : 44 Question Id : 7877322684 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

In rolling process, roll separating force can be decreased by

# Options:

1. ✓ reducing the roll diameter

increasing the roll diameter

```
providing back-up rolls
     increasing the friction between rolls and the metal
4. **
Question Number: 45 Question Id: 7877322685 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 Dry and compressed air is used as cutting fluid for machining
Options:
1. * steel
    aluminium
cast iron
    brass
Question Number: 46 Question Id: 7877322686 Display Question Number: Yes Is Question
Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
Time: 0
 Scab is a
Options:
1. sand casting defect
```

2. \* machining defect 3. welding defect 4. 

✓ forging defect Question Number: 47 Question Id: 7877322687 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 Which one of the following sets of elements are quick – acting clamping elements for fixtures? **Options:** 1. \* wedge and cam 2. ✓ cam and toggle toggle and wedge 4. ★ wedge, cam and toggle Question Number: 48 Question Id: 7877322688 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 Which one of the following is the correct expression for the Merchant's machinability constant? (where  $\emptyset$  = shear angle,  $\gamma$  = friction angle, and  $\alpha$  = rake angle)

# Options:

1. 
$$\checkmark$$
  $2\emptyset + \gamma - \alpha$ 

$$2\emptyset - \gamma + \alpha$$

$$2\emptyset - \gamma - \alpha$$

$$\emptyset + \gamma + \alpha$$

Question Number: 49 Question Id: 7877322689 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

Which of the following is an interference fit?

# Options:

1. \* push fit

running fit

sliding fit

shrink fit

Question Number : 50 Question Id : 7877322690 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The M and E - system in metrology are related to measurement of

#### **Options:**

- screw threads
- flatness
- 2. 💥
- angularity
- surface finish
  4. ✓

Question Number: 51 Question Id: 7877322691 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

According to the principle of location in jigs and fixtures, how many degrees of freedom are to be eliminated to have a body fixed in space

- 1. \* 3
- 2 🗶
- 5

4. **\*** 

Question Number : 52 Question Id : 7877322692 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following is clearance fit?

#### **Options:**

Ø 
$$H50^{+0.015}_{+0.005}$$
 h  $50^{-0.010}_{+0.000}$ 

Ø 
$$H50^{+0.010}_{+0.000}$$
 h  $50^{+0.025}_{+0.015}$ 

$$\emptyset H50^{-0.015}_{+0.000} h 50^{+0.025}_{+0.005}$$

$$\emptyset$$
  $H50^{-0.010}_{-0.000}$   $h$   $50^{+0.030}_{+0.005}$ 

Question Number : 53 Question Id : 7877322693 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

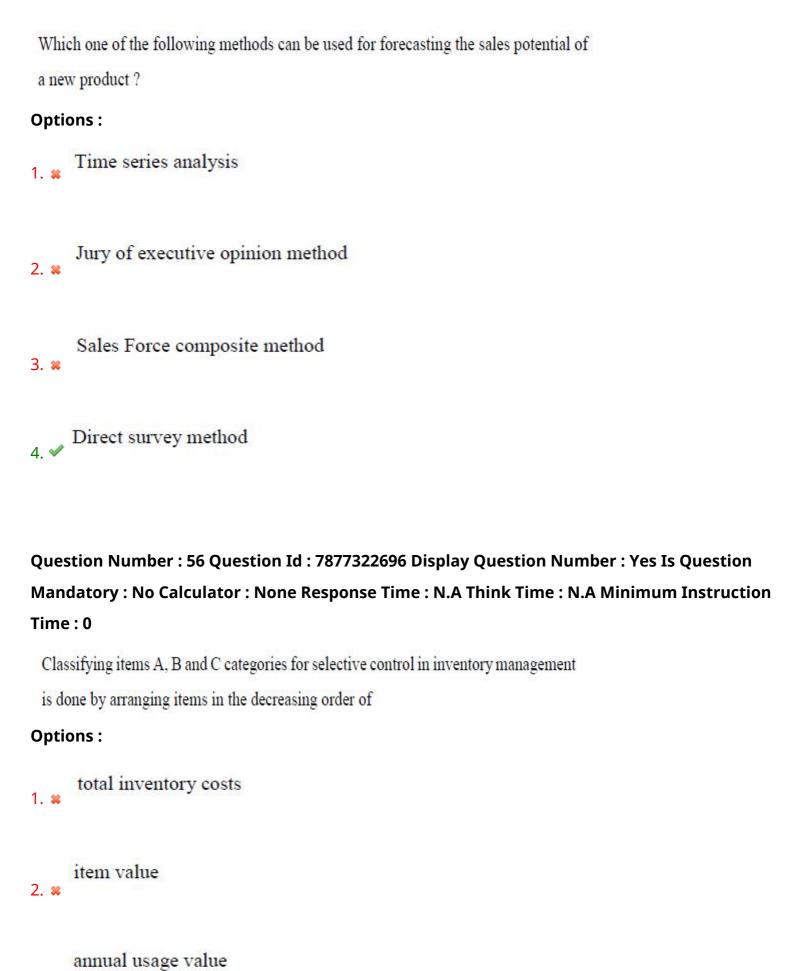
Which one of the following methods is used for the manufacture of collapsible toothpaste tubes?

#### **Options:**

1. Impact extrusion

Direct extrusion Deep drawing 3. \*\* Piercing Question Number: 54 Question Id: 7877322694 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 A fit on a hole – shaft system is specified as H7 –S6. The type of fit is **Options:** Clearance fit Running fit (sliding) Transition fit Interference fit

Question Number : 55 Question Id : 7877322695 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0



item demand

Question Number: 57 Question Id: 7877322697 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In inventory control theory, the Economic Order Quantity (EOQ) is

### **Options:**

- average level of inventory
- 2. ✓ optimum lot size
- lot size corresponding to break even analysis
- capacity of warehouse

Question Number : 58 Question Id : 7877322698 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The routing function in a production system design is concerned with

- Manpower utilization
- Machine utilization 2. \*
- Quality assurance of the product

Optimizing material flow through the plan

Question Number : 59 Question Id : 7877322699 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Consider the following Linear programming problem:

Max. 
$$Z = 2A + 3B$$
  
subject to  $A + B \le 10$ ,  
 $4A + 6B \le 30$ ,  
 $2A + B \le 17$ ,  
 $A, B \ge 0$ 

What can one say about the solution

### Options:

- 1. It may contain alternative optima
- The solution will be unbounded
- The solution will be degenerate
- It cannot solve by simplex method

Question Number : 60 Question Id : 7877322700 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

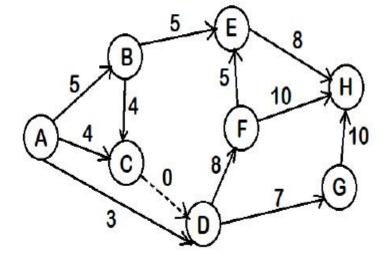
For a M/M/1 :  $\infty$  / FCFS Queue, the mean arrival rate is equal to 10 per hour and the mean service rate is 15 per hour. The expected queue length is

### Options:

- 1. 🗸 1.33
- 2 1.53
- 2.75
- 3.20 4. \*

Question Number : 61 Question Id : 7877322701 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

For the network shown in the given figure, the earliest expected completion time of the project is



### Options:

26 days

```
27 days
2. 

30 days
3. 

indeterminable
4. 

4. 

**
```

Question Number: 62 Question Id: 7877322702 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In PERT analysis critical activity has

### **Options:**

maximum float

zero float

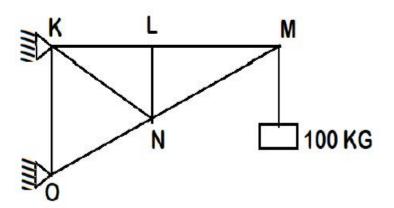
maximum cost

4. \* minimum cost

Question Number: 63 Question Id: 7877322703 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

### Time: 0

A figure shows a pin – joined plane truss loaded at the point 'M' by hanging a mass of 100 kg. The member LN of the truss is subjected to a load of



### **Options:**

1. ✓ zero

490 N in compression

981 N in compression 3. \*

981 N tension

Question Number : 64 Question Id : 7877322704 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A stream-line and an equipotential line in a flow field

### **Options:**

are parallel to each other

are perpendicular to each other 3. \* intersect at an acute angle 4. \* are identical Question Number: 65 Question Id: 7877322705 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 Consider steady laminar incompressible anti-symmetric fully developed viscous flow through a straight circular pipe of constant cross - sectional area at a Reynolds number of 5. The ratio of inertia force to viscous force on a fluid particle is Options:

1. 🗸 5

2. \* 1/5

zero 3. ¥

4. \* infinite

Question Number: 66 Question Id: 7877322706 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

### Time: 0

A fluid flow is represented by the velocity field  $\vec{V} = ax \vec{\imath} + ay \vec{\jmath}$ , where 'a' is a constant. The equation of streamline passing through a point (1, 2) is

### Options:

$$x - 2y = 0$$

$$2x + y = 0$$

$$3. \checkmark 2x - y = 0$$

$$x + 2y = 0$$

Question Number: 67 Question Id: 7877322707 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The SI unit of Kinematic Viscosity( $\vartheta$ ) is

$$\frac{m^2}{s}$$

$$\frac{kg}{m-s}$$

$$\frac{m}{s^2}$$

$$\frac{m^3}{c^2}$$

4 🛚

Question Number: 68 Question Id: 7877322708 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

As the temperature increases, the thermal conductivity of a gas

### **Options:**

- 1. vincreases
- decreases
- 3. \* remains constant
- increases up to a certain temperature and then decreases

Question Number : 69 Question Id : 7877322709 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A reversed cannot cycle refrigerator maintains a temperature of  $-5^{\circ}C$ . The ambient air temperature is  $35^{\circ}C$ . The heat gained by the refrigerator at a continuous rate is 2.5 KJ/s. The power (in Watt) required to pump this heat out continuously is

### Options:

1. 🗸

- 370.13 kW
- 3. **3** 371.13 kW
- 4. × 369.13 kW

Question Number: 70 Question Id: 7877322710 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The maximum theoretical work obtainable, when a system interacts to equilibrium with a reference environment, is called

- entropy
- enthalphy
- exergy
- rothalphy

${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$
Time: 0
Which one of the following is a CFC refrigerant?
Options:
1. * R744
R290 2. **
3. ✓ R502
R718 4. *
Question Number : 72 Question Id : 7877322712 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0
In order to have maximum power from a Pelton turbine, the bucket speed must be
Options:
1. * equal to the jet speed
equal to half of the jet speed 2. ✓
equal to twice the jet speed  3. **

# 4. \* independent of the jet speed

Question Number: 73 Question Id: 7877322713 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A long thin walled cylindrical shell, closed at both ends, is subjected to an internal pressure. The ratio of the hoop stress to longitudinal stress developed in the shell is

### **Options:**

- 1. \* 0.5
- 1.0 2. \*\*
- 3. 🗸 2.0
- 4. \* 4.0

Question Number: 74 Question Id: 7877322714 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

For an opaque surface, the absorptivity  $(\alpha)$ , transmission  $(\tau)$  and reflectivity  $(\rho)$  are related by the equation

$$\alpha + \rho = \tau$$

$$\rho + \alpha + \tau = 0$$

$$\alpha + \rho = 1$$

$$\alpha + \rho = 0$$

Question Number: 75 Question Id: 7877322715 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Which one of the following configurations has the highest fin effectiveness?

### Options:

Thin, closely spaced fins

Thin, Widley spaced fins

Thick, Widley spaced fins

Thick, closely spaced fins

Question Number : 76 Question Id : 7877322716 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

An ideal gas of mass 'm' and temperature  $T_1$  undergoes a reversible isothermal process from an initial pressure  $P_1$  to final pressure  $P_2$ . The heat loss during the process is Q. The entropy changes  $\Delta S$  of the gas is

### Options:

$$1. \times mRln\left(\frac{P_2}{P_1}\right)$$

$$mRln\left(\frac{P_1}{P_2}\right)$$

$$mRln\left(\frac{P_2}{P_1}\right) - \frac{Q}{T_1}$$

3. 🗱

Zero

Question Number: 77 Question Id: 7877322717 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Heat and work is

### Options:

intensive properties

1. \*\*

- 2. \* extensive properties
  - point functions

path functions

Question Number: 78 Question Id: 7877322718 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A turbo-charged four stroke injection diesel engine has a displacement volume of  $0.0259 \, m^3$  (25.9L). The engine has an output of 950 kW at 2200 rpm. The mean effective pressure in MPa is closest to

### **Options:**

1. **\*** 

1

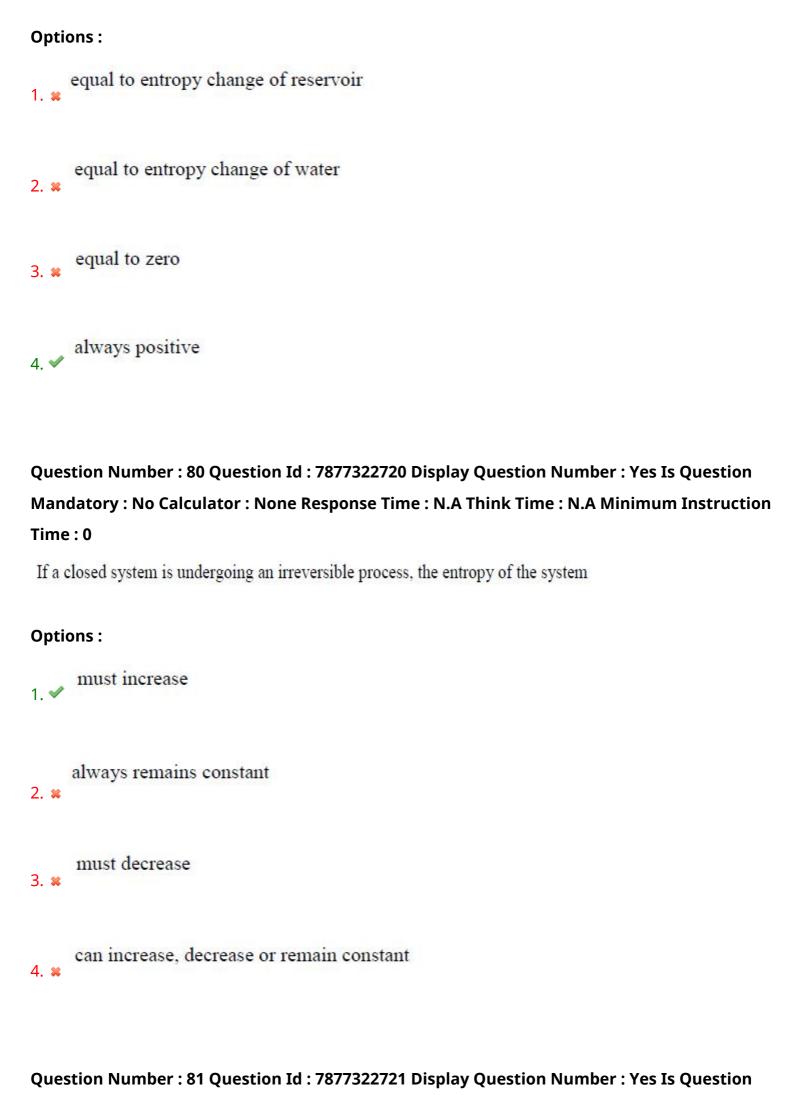
2. \*\*

0.2 3. \*

0.1 4. \*\*

Question Number: 79 Question Id: 7877322719 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

One kilogram of water at room temperature is brought into contact with a high temperature reservoir. The entropy change of the universe is



${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$
Time: 0
If a mass of moist air in an airtight vessel is heated to a higher temperature
Options:
specific humidity of the air increases  1. **
specific humidity of the air decreases  2. **
relative humidity of the air increases  3. **
relative humidity of the air decreases 4. ✓
Question Number : 82 Question Id : 7877322722 Display Question Number : Yes Is Question
Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0
Dew point temperature is the temperature at which condensation begins when the air is cooled at constant
Options :
1. * volume
entropy 2. **
pressure 3. ✓

enthalpy

4. \*\*

Question Number: 83 Question Id: 7877322723 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction

Time: 0

In the window air conditioner, the expansion device used is

### **Options:**

1. capillary tube

thermostatic expansion valve

automatic expansion valve

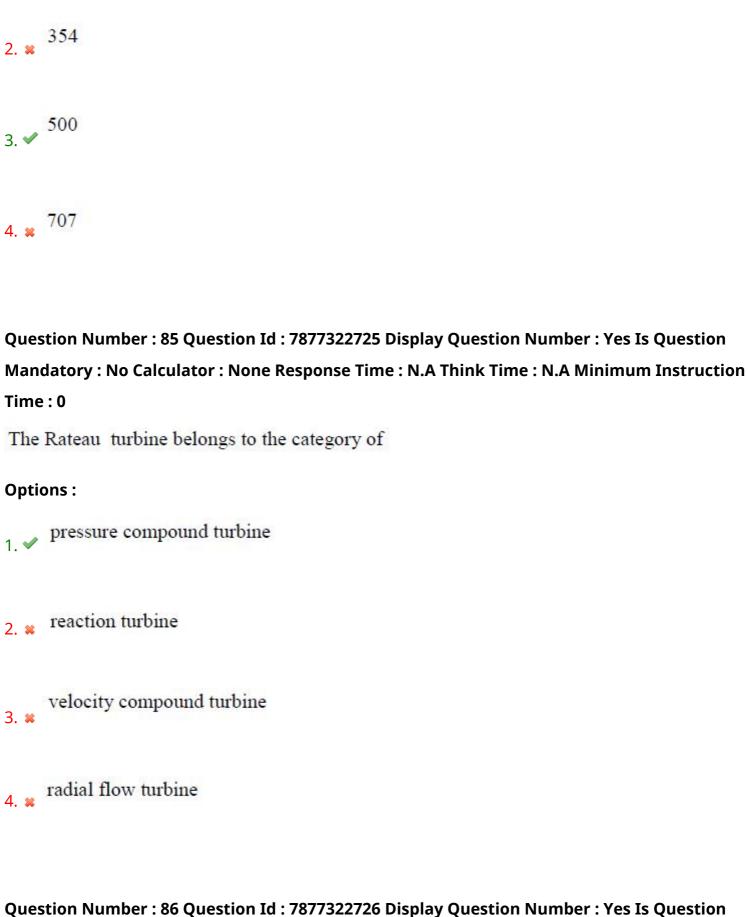
float valve

Question Number : 84 Question Id : 7877322724 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A hydraulic turbine develops 1000 kW power for a head of 40 m. If the head is reduced to 20 m, the power developed in (kW) is

### Options:

1. \star 177



Question Number : 86 Question Id : 7877322726 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Green sand mould indicates that

1. * polymeric mould has been cured
mould has been totally dried 2. ✓
hexagonal closed packed  3. **
body centred tetragonal 4. *
Question Number : 87 Question Id : 7877322727 Display Question Number : Yes Is Question
Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction
Time: 0
Which one of the following is a solid state joining process?
Options :
Gas tungsten arc welding
Resistance spot welding 2. **
Friction welding 3.
Submerged arc welding 4. *
Question Number : 88 Question Id : 7877322728 Display Question Number : Yes Is Question
- 4

 ${\bf Mandatory: No\ Calculator: None\ Response\ Time: N.A\ Think\ Time: N.A\ Minimum\ Instruction}$ 

# Disposable patterns are made of **Options:** wood 1. × rubber 2. 💥 metal 3. 💥 polystyrene 4. ✔ Question Number: 89 Question Id: 7877322729 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0 A built-up-edge is formed while machining Options: ductile materials at high speed 2. ductile materials at low speed brittle materials at high speed 4. 💥

Time: 0

brittle materials at low speed

Question Number : 90 Question Id : 7877322730 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

Maximum efficiency in reaction turbine is given by

### Options:

$$\frac{2\cos^2\alpha}{1+\cos^2\alpha}$$

$$\frac{1+\cos^2\alpha}{2\cos^2\alpha}$$

2 cos a

3. 💥

$$\frac{2\cos\alpha}{1+\cos\alpha}$$

Question Number: 91 Question Id: 7877322731 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Tool signature are 10, 10, 8, 6, 8, 8, 3 then the side cutting edge angle and nose radius are

Question Number : 92 Question Id : 7877322732 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In laminar flow through a pipe, the Darch-Weisbach friction factor 'f' is given by

4. \* 
$$\frac{3}{16}R_e$$

Question Number : 93 Question Id : 7877322733 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Annual demand for a product is 25000 unit. The ordering cost per order is Rs.400 and inventory carrying cost (holding cost) is Rs.20 per unit per year. Find the EOQ.

### Options:

2000

2. 🗸 1000

3. 🔉 800

1200

Question Number : 94 Question Id : 7877322734 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Normal rake and orthogonal rake of a turning tool will be same when its

$$\lambda = 0$$

Question Number: 95 Question Id: 7877322735 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

If the number of links in a mechanism is 6, the number of pairs would be

### Options:

1. 🗸

2 🐷 2

1

3. 🗱

4. \*\*

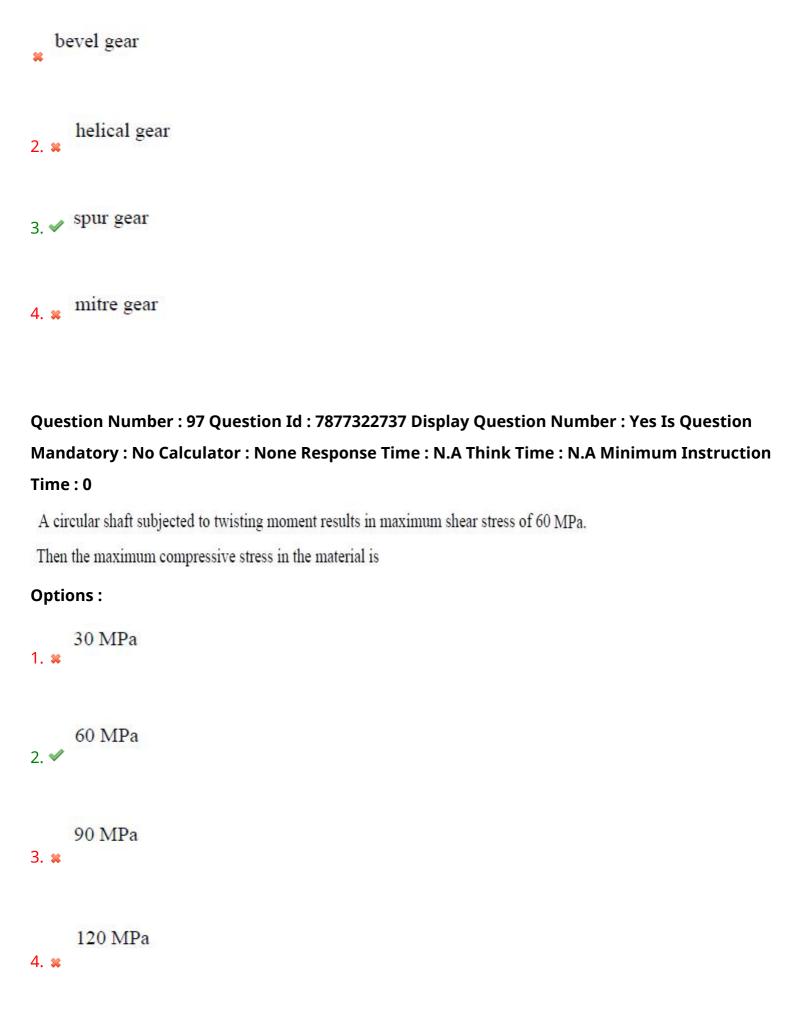
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Question Number: 96 Question Id: 7877322736 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Interchangeability is possible only in

### **Options:**

1.



Question Number: 98 Question Id: 7877322738 Display Question Number: Yes Is Question

## Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

A simply supported beam of span 'l' is subjected to a uniformly varying load having zero intensity at the left support and 'w' N/m at the right support. The reaction at the right support is

### **Options:**

$$\frac{Wl}{2}$$

$$\frac{W}{4}$$

$$\frac{W}{3}$$

Question Number: 99 Question Id: 7877322739 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In a gib and cotter joint, the gib and cotter are subjected to

### Options:

single shear only

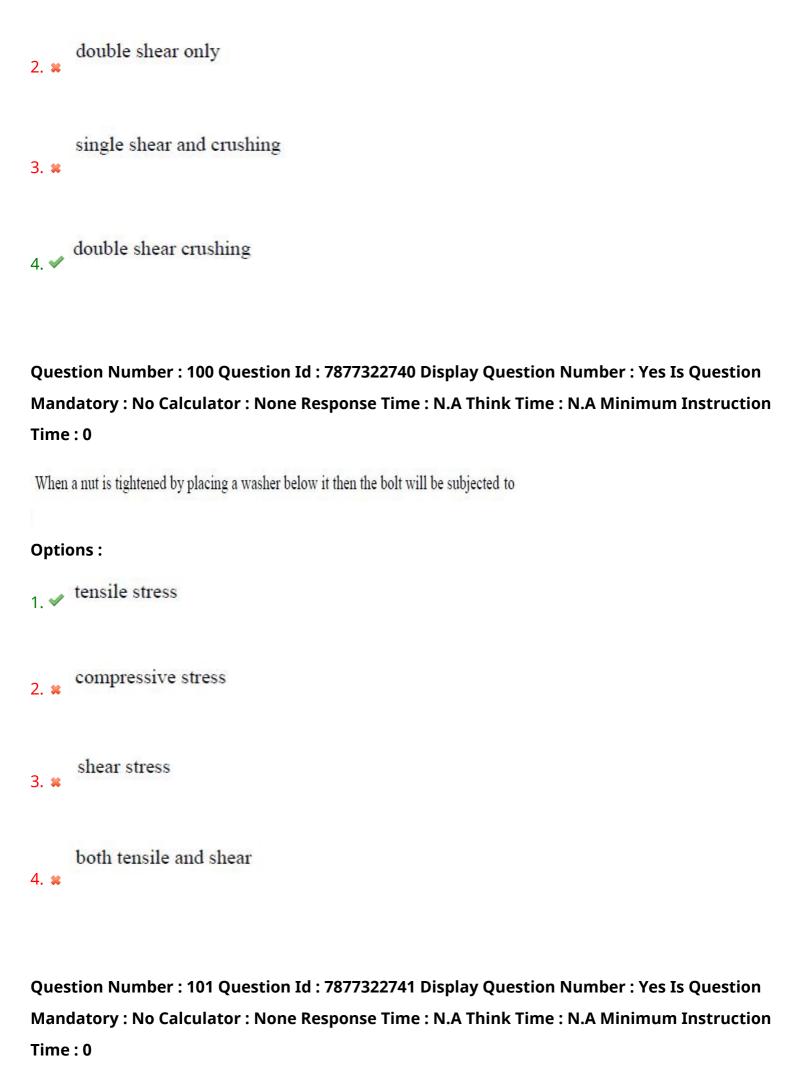
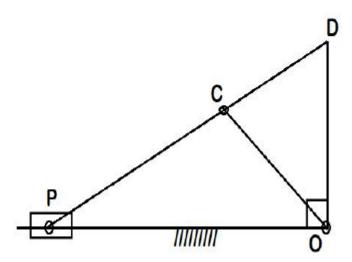


Figure shows Klein's construction for slider – crank mechanism OCP drawn to full scale. What velocity does 'CD' represent?



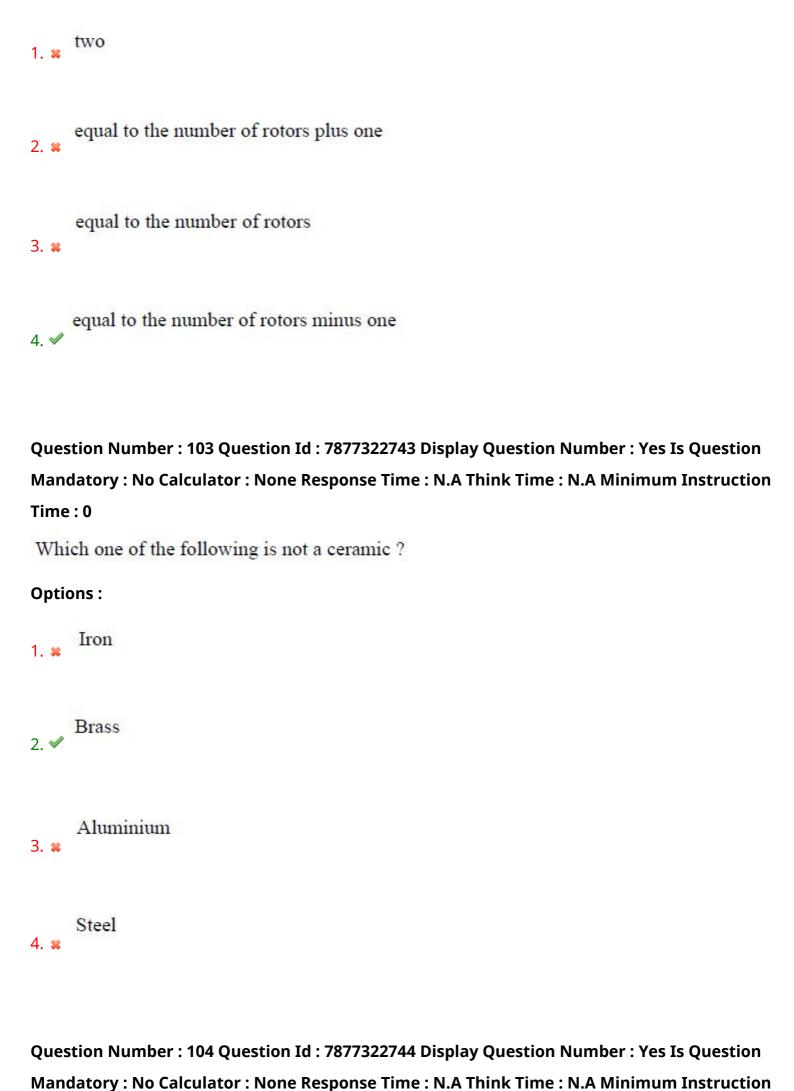
### Options:

- Velocity of the crank pin
- Velocity of the piston
- Velocity of the piston with respect to crank pin
- 4. \* Angular velocity to the connecting rod

Question Number : 102 Question Id : 7877322742 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

Time: 0

In a multi-rotor system of torsional vibrations, maximum number of nodes that can occur is



Time: 0
Windows of aeroplane are made of
Options :
1. ** PVC
PTFE 2. **
3. ✓ PMMA
PEEK 4. *
Question Number: 105 Question Id: 7877322745 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction
In an assembly line, what is the balance delay?
Options:
line efficiency x 100
2. ✓ 100 – line efficiency (in percentage)
Line efficiency 100
100 − line efficiency 4. *

Question Number: 106 Question Id: 7877322746 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Which one of the following is not a technique of Long-Range Forecasting?

### **Options:**

- 1. Market Research and Market Survey
- 2. Delphi
  - Collective opinion
- 3. \*\*
- 4. Correlation and Regression

Question Number: 107 Question Id: 7877322747 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

In assignment problem for variable  $X_{ij}$ 

(a) 
$$X_{ij} = 1 \text{ or } 0$$

(b) 
$$\sum_{i=1}^{n} X_{ij} = 1$$

$$(c) \sum_{i=1}^n X_{ij} = 1$$

(a) 
$$X_{ij} = 1$$
 or 0 (b)  $\sum_{j=1}^{n} X_{ij} = 1$  (c)  $\sum_{i=1}^{n} X_{ij} = 1$  (d)  $\sum_{i=1}^{j} X_{ij} = 0$ 

Which of these statements are correct

(a), (b), (c) and (d)

4. \* (a) and (b) only

Question Number: 108 Question Id: 7877322748 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

A planar mechanism has 8 links and 10 rotary joints. The number of degrees of freedom of the mechanism is

### Options:

1. Zero

2. **O**ne

3. **x** Two

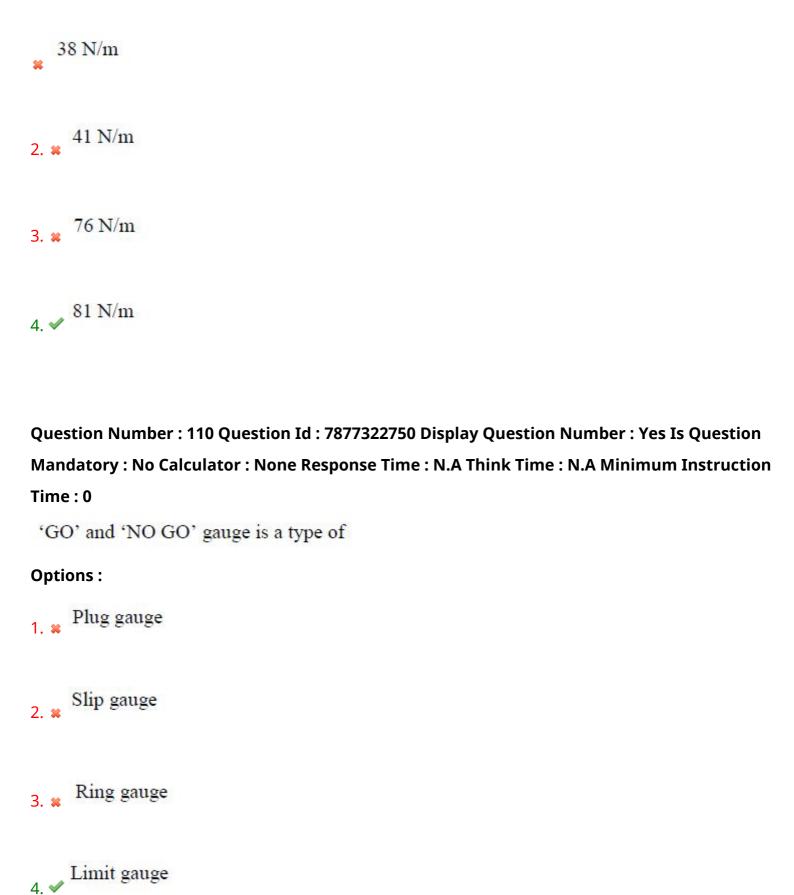
Three

Question Number: 109 Question Id: 7877322749 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

When a mass 1.3kg is attached to a spring and disturbed, the system is observed to exhibit oscillations of frequency 7.9 rad/s. What is the stiffness of the spring?

### Options:

1.



Question Number: 111 Question Id: 7877322751 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Which one of the following infinite series is convergent

**Options:** 

$$\sum_{n=1}^{\infty} \frac{1}{n}$$

$$\sum_{n=1}^{\infty} \left(\frac{4}{3}\right)^n$$
2. \*\*

$$\sum_{n=1}^{\infty} (-1)^n \frac{n^3}{3^n}$$

$$\sum_{n=1}^{\infty} \frac{n^n}{n!}$$

Question Number: 112 Question Id: 7877322752 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The value of  $\iint_S F. ds$ , where  $F(x, y, z) = xye^z \mathbf{i} + xy^2z^3 \mathbf{j} - ye^z \mathbf{k}$  and S is the surface of the box bounded by the coordinate planes and the planes x = 3, y = 2, and z = 1 is

Question Number: 113 Question Id: 7877322753 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Let 
$$f(x,y) = \begin{cases} \frac{x^3y - xy^3}{x^2 + y^2} & \text{if } (x,y) \neq (0,0) \\ 0 & \text{if } (x,y) = (0,0) \end{cases}$$
. The value of  $f_y(0,0)$  is

**Options:** 

Question Number: 114 Question Id: 7877322754 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Solution of 
$$\frac{dy}{dx} + 4y = 20$$
,  $y(0) = 2$  at  $x = 1$  is

### **Options:**

1. \*\*

$$\frac{5e^4-1}{e^4}$$

$$2. \checkmark \frac{5e^4 - 3}{e^4}$$

$$\frac{5e^4-5}{e^4}$$

4. \* 
$$\frac{e^4-1}{e^4}$$

Question Number: 115 Question Id: 7877322755 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Inverse Laplace transform of  $\frac{-s-10}{s^2-s-2}$  is

1. \* 
$$3e^{-t} + 4e^{-2t}$$

$$2. \checkmark 3e^{-t} - 4e^{2t}$$

3. 
$$3e^{-t} + 1$$

$$-3e^{2t} + 4e^{-t}$$

Question Number : 116 Question Id : 7877322756 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A fair coin is tossed n times, if the probability that heads occurs 6 times is equal to the probability that heads occurs 8 times, then n is

### **Options:**

10

2. \*\*

3. \*\*

14

4.

Question Number: 117 Question Id: 7877322757 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Let X be a normal random variable with mean zero and variance 9. If  $a = P(X \ge 3)$ , then  $P(|X| \le 3)$  is

### Options:

2a

$$1-2a$$

$$2a+1$$

Question Number: 118 Question Id: 7877322758 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

If the system 2x - y + 3z = 2, x + y + 2z = 2, 5x - y + az = b has infinitely many solutions, then the values of a and b are respectively

### **Options:**

Question Number: 119 Question Id: 7877322759 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

The eigenvectors of the matrix 
$$\begin{bmatrix} 1 & 2 \\ 0 & 2 \end{bmatrix}$$
 are written in the form  $\begin{bmatrix} 1 \\ a \end{bmatrix}$  and  $\begin{bmatrix} 1 \\ b \end{bmatrix}$ . Then  $a+b$  is

### Options:

1. 💥

Question Number: 120 Question Id: 7877322760 Display Question Number: Yes Is Question Mandatory: No Calculator: None Response Time: N.A Think Time: N.A Minimum Instruction Time: 0

Consider  $\frac{dy}{dx} = 1 + \frac{y}{x}$ ,  $1 \le x \le 2$ , y(1) = 2. The approximate solution of y using the

Euler's method with h = 0.25 at x = 1.5 is