

# Andhra Pradesh State Council of Higher Education

## Notations :

- 1.Options shown in green color and with ✓ icon are correct.
- 2.Options shown in red color and with ✗ icon are incorrect.

<b>Question Paper Name :</b>	Metallurgy 30th May 2023 Shift 1
<b>Duration :</b>	120
<b>Total Marks :</b>	120
<b>Display Marks:</b>	No
<b>Share Answer Key With Delivery Engine :</b>	Yes
<b>Calculator :</b>	None
<b>Magnifying Glass Required? :</b>	No
<b>Ruler Required? :</b>	No
<b>Eraser Required? :</b>	No
<b>Scratch Pad Required? :</b>	No
<b>Rough Sketch/Notepad Required? :</b>	No
<b>Protractor Required? :</b>	No
<b>Show Watermark on Console? :</b>	Yes
<b>Highlighter :</b>	No
<b>Auto Save on Console?</b>	Yes
<b>Change Font Color :</b>	No
<b>Change Background Color :</b>	No
<b>Change Theme :</b>	No
<b>Help Button :</b>	No
<b>Show Reports :</b>	No

Show Progress Bar :	No
Is this Group for Examiner? :	No
Examiner permission :	Cant View
Show Progress Bar? :	No

## Metallurgy

Section Id :	78773227
Section Number :	1
Mandatory or Optional :	Mandatory
Number of Questions :	120
Section Marks :	120
Enable Mark as Answered Mark for Review and Clear Response :	Yes
Maximum Instruction Time :	0
Is Section Default? :	null

Question Number : 1 Question Id : 7877323121 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is not considered as Coal?

Options :

1. ✘ Anthracite

2. ✘ Lignite

3. ✔ Cassiterite

4.

✘ Bituminous

**Question Number : 2 Question Id : 7877323122 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In a mineral processing operation, the concentrate grade and recovery is generally having the following relation

**Options :**

1. ✘ Directly proportional
2. ✔ Inversely proportional
3. ✘ Equal
4. ✘ Grade is always greater than recovery

**Question Number : 3 Question Id : 7877323123 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which is not a unit step in mineral processing operation

**Options :**

1. ✘ Liberation
2. ✔ Transportation

3. ✘ Separation

4. ✘ Sieving

**Question Number : 4 Question Id : 7877323124 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

An iron ore flotation plant treats 600 tph of iron ore with feed grade 52% to upgrade it to 61% with a concentrate yield of 420 tph. Calculate the recovery (in %) of the process.

**Options :**

1. ✘ 70

2. ✘ 66.8

3. ✔ 82.1

4. ✘ 76.8

**Question Number : 5 Question Id : 7877323125 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In a ball mill of diameter 1200 mm, 60 mm diameter steel bars are being used for grinding at a speed of 20 rpm. Calculate the critical speed of the ball mill (in rpm).

**Options :**

1. ✘ 41.85

2. ✘ 11.25

3. ✘ 56.02

4. ✔ 39.62

**Question Number : 6 Question Id : 7877323126 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Pine oil is a common example of

**Options :**

1. ✘ Collector

2. ✘ Activator

3. ✔ Frother

4. ✘ Depressant

**Question Number : 7 Question Id : 7877323127 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Coal quality increases in the following order

**Options :**

1. ✘ Anthracite → Bituminous → Lignite → Peat
2. ✘ Anthracite → Lignite → Bituminous → Peat
3. ✔ Peat → Lignite → Bituminous → Anthracite
4. ✘ Lignite → Bituminous → Peat → Anthracite

**Question Number : 8 Question Id : 7877323128 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The process of shutting down the furnace is called as

**Options :**

1. ✔ Blow down
2. ✘ Hanging
3. ✘ Cold shut
4. ✘ Back drafting

**Question Number : 9 Question Id : 7877323129 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction**

**Time : 0**

Near the Tuyere (inside the race way), the gas atmosphere is

**Options :**

1. ✘ Reducing
2. ✔ Oxidising
3. ✘ Neutral
4. ✘ First reducing & then oxidizing

**Question Number : 10 Question Id : 7877323130 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

High top pressure in blast furnace

**Options :**

1. ✔ Decreases solution loss reaction
2. ✘ Increases the water shift reaction
3. ✘ First decreases the solution loss reaction and then increases
4. ✘ First increases the water shift reaction and then decreases

Question Number : 11 Question Id : 7877323131 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Sequence of removal of impurities in blast furnace steel making

Options :

1. ✘ Si, Mn, C, P

2. ✔ Si, Mn, P, C

3. ✘ Si, C, P, Mn

4. ✘ Si, C, Mn, P

Question Number : 12 Question Id : 7877323132 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The nozzle used in the lance of LD steel making is

Options :

1. ✘ Convergent

2. ✘ Divergent

3. ✔ Convergent-Divergent

4. ✘ Divergent-Convergent



Question Number : 13 Question Id : 7877323133 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which purpose is not solved by calcium treatment in steel melt?

Options :

1. ✘ Inclusion modification
2. ✘ Deep deoxidation
3. ✘ Deep desulphurisation
4. ✔ Deep dephosphorisation

Question Number : 14 Question Id : 7877323134 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which is not a function of electromagnetic stirring in continuous casting

Options :

1. ✘ Promote an equiaxed grain at centre
2. ✘ Reduce slag entrapment
3. ✘ Reduce pin hole on the surface

4. ✓ Reduce mould powder entrapment

Question Number : 15 Question Id : 7877323135 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Killing of liquid steel is essential to control

Options :

1. ✓ Soluble O

2. ✗ Soluble C

3. ✗ Soluble N

4. ✗ Soluble S

Question Number : 16 Question Id : 7877323136 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Thickness of solid shell is related to time (t) of solidification in this way

Options :

1. ✗  $t^2$

2. ✗ t

3. ✓  $t^{0.5}$

4. ✗  $t^3$

**Question Number : 17 Question Id : 7877323137 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Vacuum Degassing depends upon the

**Options :**

1. ✓ Sieverts' Law

2. ✗ Roult's Law

3. ✗ Henry Law

4. ✗ Biot's Law

**Question Number : 18 Question Id : 7877323138 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Bridging and Wedging Takes Place in

**Options :**

1. ✓ Scaffolding

2. ✘ Channeling

3. ✘ Blow Down

4. ✘ Sintering

**Question Number : 19 Question Id : 7877323139 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Predominance area diagrams can tell about the temperature of

**Options :**

1. ✘ Calcination

2. ✘ Smelting

3. ✘ Melting

4. ✔ Roasting

**Question Number : 20 Question Id : 7877323140 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following refractory can be used in highly reducing environments?

**Options :**

1. ✓ Carbon Graphite

2. ✘ Silica

3. ✘ Zirconia

4. ✘ Alumina

**Question Number : 21 Question Id : 7877323141 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Super refractories have a fusion Temperature (in °C) of

**Options :**

1. ✘ < 2000

2. ✓ > 2000

3. ✘ 1500

4. ✘ 1780

**Question Number : 22 Question Id : 7877323142 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Zirconia Refractories are used for the glass furnace because of

**Options :**

1. ✓ Low thermal conductivity
2. ✗ High thermal conductivity
3. ✗ Medium thermal conductivity
4. ✗ Optimal thermal conductivity

**Question Number : 23 Question Id : 7877323143 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

For a dislocation with burger's vector equal to  $b$ , the strain energy per unit length is  $X$ .

What will be the strain energy with burger's vector is equal to  $3b$ ?

**Options :**

1. ✗  $X$
2. ✗  $3X$
3. ✓  $9X$
4. ✗  $\sqrt{3}X$

Question Number : 24 Question Id : 7877323144 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In case of screw dislocation, the stresses around dislocation are \_\_\_\_\_

Options :

1. ✘ tensile in nature for right-hand screw dislocation
2. ✘ tensile in nature for left-hand screw dislocation
3. ✘ compressive in nature for right-hand screw dislocation
4. ✔ there are no tensile or compressive normal stresses

Question Number : 25 Question Id : 7877323145 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If the surface crack causing fracture in a brittle material is made twice as deep, the fracture strength will

Options :

1. ✔ decrease by a factor of  $\sqrt{2}$
2. ✘ decrease by a factor of 2
3. ✘ decrease by a factor of 22

4. ✘ not change

**Question Number : 26 Question Id : 7877323146 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The minimum thickness of the material to achieve the condition of plane strain is given by \_\_\_\_\_

**Options :**

1. ✘  $B = 2.5 (KIC/\sigma_0)$

2. ✔  $B = 2.5 (KIC/\sigma_0)^2$

3. ✘  $B = 2.5 (KIC/\sigma_0)^{1/2}$

4. ✘  $B = 2.5 (KIC/\sigma_0)^{-1/2}$

**Question Number : 27 Question Id : 7877323147 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following strengthening mechanism is most effective in increasing the creep resistance of the material?

**Options :**

1. ✘ Precipitation hardening



2. ✘ Strain hardening
3. ✔ Dispersion strengthening
4. ✘ Solid solution strengthening

**Question Number : 28 Question Id : 7877323148 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following is not a high-temperature application precipitate?

**Options :**

1. ✘ VC
2. ✘ TiC
3. ✘ Cr<sub>23</sub>C<sub>6</sub>
4. ✔ Cu<sub>3</sub>Al

**Question Number : 29 Question Id : 7877323149 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following phenomena is not associated with dislocation?

**Options :**

- 1.

- ✘ Stacking fault
- 2. ✘ Lomer-Cottrell barrier
- 3. ✔ Pourbix curve
- 4. ✘ Frank-reed source

**Question Number : 30 Question Id : 7877323150 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

During a cycling loading of the stress, which of the following value cannot be equal to zero?

**Options :**

- 1. ✘ Mean pressure
- 2. ✘ Minimum stress
- 3. ✘ Maximum stress
- 4. ✔ Range of stress

**Question Number : 31 Question Id : 7877323151 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction**

**Time : 0**

If the stress ratio is given by R, and the amplitude ratio is given by A, the relationship between R and A is given as \_\_\_\_\_

**Options :**

1. ✘  $A = R$
2. ✘  $A = 1/R$
3. ✔  $A = (1-R)/(1+R)$
4. ✘  $A = (1+R)/(1-R)$

**Question Number : 32 Question Id : 7877323152 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction**

**Time : 0**

A uniform cylinder of length L is elongated to twice of its original length. Calculate true strain and engineering strain for the cylinder in percentage?

**Options :**

1. ✔ Engineering strain = 100%, True strain = 69.31%
2. ✘ Engineering strain = 69.31%, True strain = 100%
3. ✘ Engineering strain = 50%, True strain = 50%

4. ✘ Engineering strain = 50%, True strain = 100%

**Question Number : 33 Question Id : 7877323153 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following is correct?

**Options :**

1. ✔ Trans granular crack: crack propagates through the grain
2. ✘ Intergranular crack: crack propagates through the grain
3. ✘ Trans granular crack: crack propagates along the grain boundary
4. ✘ Intergranular crack: crack propagates along the surface of the sample

**Question Number : 34 Question Id : 7877323154 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Work hardening strengthens an alloy by

**Options :**

1. ✘ Removing internal defects in the crystal structure
2. ✘ Increasing the dislocation density

3. ✘ Decreasing the grain size of alloy

4. ✔ Increasing the lattice resistance to dislocation motion

**Question Number : 35 Question Id : 7877323155 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The material property which is not desired for shock load applications?

**Options :**

1. ✔ Low toughness

2. ✘ High damping

3. ✘ Low hardness

4. ✘ High toughness

**Question Number : 36 Question Id : 7877323156 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

A dislocation gliding on a given slip plane moves to another slip plane inclined to the first plane

**Options :**

1. ✔ It is a screw dislocation undergoing cross-slip.

2. ✘ It is an edge dislocation undergoing cross-slip.
3. ✘ It is a screw dislocation undergoing climb.
4. ✘ It is an edge dislocation undergoing climb.

**Question Number : 37 Question Id : 7877323157 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In the design of a fan-blade for household application, which mechanical property is least important?

**Options :**

1. ✘ Elastic modulus of the material
2. ✘ Density of the material
3. ✔ Creep strength of the material
4. ✘ Recyclability of the material

**Question Number : 38 Question Id : 7877323158 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The ductile to brittle transition temperature in metal is around \_\_\_ of melting point ( $T_m$ )?

**Options :**

1. ✓ 0.1

2. ✗ 0.5

3. ✗ 0.9

4. ✗ 0.0001

**Question Number : 39 Question Id : 7877323159 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following phenomena is responsible for the formation of sessile dislocation?

**Options :**

1. ✓ Lomer-Cottrell barriers

2. ✗ Frank read source

3. ✗ Age hardening

4. ✗ Dislocation jog and kink

**Question Number : 40 Question Id : 7877323160 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

What is the temperature over which ductile material converts into a brittle material?

**Options :**

1. ✘  $100^\circ$

2. ✘  $10^\circ$

3. ✘  $50^\circ$

4. ✔  $2^\circ$

**Question Number : 41 Question Id : 7877323161 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

What is the stress required to move a dislocation when the width of dislocation is equal to the Burger's vector of the dislocation?

**Options :**

1. ✘  $G$

2. ✘  $G/1027$

3. ✔  $G/400$



4. ✘ G/2

**Question Number : 42 Question Id : 7877323162 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The nature of fracture in Charpy test is not determined by \_\_\_\_\_

**Options :**

1. ✘ distance hammer travelled after impact
2. ✘ appearance of the fracture surface
3. ✘ the amount of energy absorbed
4. ✔ the type of loading

**Question Number : 43 Question Id : 7877323163 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following material has highest tendency for ductile to brittle transition?

**Options :**

1. ✘ FCC
2. ✔ BCC

3. ✘ HCP

4. ✘ DBTT does depends on crystal structure

**Question Number : 44 Question Id : 7877323164 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The creep becomes significant above \_\_\_\_\_ of the homologous temperature.

**Options :**

1. ✘ 0.2

2. ✘ 0.1

3. ✔ 0.5

4. ✘ 0.9

**Question Number : 45 Question Id : 7877323165 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which state of the creep curve state is associated with the metallurgical changes in the material?

**Options :**

1. ✘ Primary

2. ✘ Secondary

3. ✔ Tertiary

4. ✘ No stage

**Question Number : 46 Question Id : 7877323166 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The BCC and HCP metals undergo plastic deformation by the phenomenon of

**Options :**

1. ✘ Slip

2. ✔ Twinning in combination with slip

3. ✘ Twinning

4. ✘ Edge dislocation

**Question Number : 47 Question Id : 7877323167 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The entropy of all elements at 300 K is

Options :

1. ✘ Infinite
2. ✘ Zero
3. ✘ Less than Zero
4. ✔ Greater than Zero

Question Number : 48 Question Id : 7877323168 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A chemical reaction will never be feasible if:

Options :

1. ✘  $\Delta H$  is positive and  $\Delta S$  is positive
2. ✘  $\Delta H$  is negative and  $\Delta S$  is positive
3. ✘  $\Delta H$  is negative and  $\Delta S$  is negative
4. ✔  $\Delta H$  is positive and  $\Delta S$  is negative

Question Number : 49 Question Id : 7877323169 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction

**Time : 0**

“Enthalpy change for a reaction is independent of the number of ways a product can be obtained, if the initial and final conditions are the same.” This is stated by

**Options :**

1. ✘ Second law of thermodynamics
2. ✔ Hess Law
3. ✘ Kirchhoff's Law
4. ✘ Third law of thermodynamics

**Question Number : 50 Question Id : 7877323170 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction**

**Time : 0**

The following relation is true for entropy

**Options :**

1. ✘ Gas < Liquid < Solid
2. ✔ Solid < Liquid < Gas
3. ✘ Solid < Gas < Liquid
4. ✘ Liquid < Solid < Gas

**Question Number : 51 Question Id : 7877323171 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

If 'a' is initial molar concentration of the substance and (a - x) is the molar concentration after time t. Then the rate constant for 2nd order reaction is proportional to:

**Options :**

1. ✓  $\frac{x}{a(a-x)}$

2. ✘  $\ln\left(\frac{x}{a(a-x)}\right)$

3. ✘  $\frac{a}{x(a-x)}$

4. ✘  $\ln\left(\frac{a}{x(a-x)}\right)$

**Question Number : 52 Question Id : 7877323172 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The efficiency of the heat engine if the temperature decreases from 900°C to 300°C after the work done:

**Options :**

1. ✘ 66%

2.

✘ 33%

3. ✔ 51%

4. ✘ 49%

**Question Number : 53 Question Id : 7877323173 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In a spontaneous irreversible process, the total entropy of the system and its surroundings

**Options :**

1. ✘ is constant

2. ✔ increases

3. ✘ decreases

4. ✘ is zero

**Question Number : 54 Question Id : 7877323174 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

For non-ideal gases the fugacity approaches the pressure only

**Options :**

1. ✘ at high temperatures

2. ✘ at high pressure

3. ✔ at low pressure

4. ✘ at low temperature

**Question Number : 55 Question Id : 7877323175 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The emissivity of a blackbody is

**Options :**

1. ✔ 1

2. ✘ 0

3. ✘ 0 to 1

4. ✘  $> 1$

**Question Number : 56 Question Id : 7877323176 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**



The process of coating Zinc on steel is

**Options :**

1. ✘ anodizing
2. ✘ passivation
3. ✔ galvanizing
4. ✘ cladding

**Question Number : 57 Question Id : 7877323177 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In the case of gases, thermal conductivity is predominantly determined by

**Options :**

1. ✔ Molecular collisions
2. ✘ Lattice vibrations
3. ✘ Moment of free electrons
4. ✘ Bond energy

Question Number : 58 Question Id : 7877323178 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Austenitic stainless steels are corrosion resistant because of

Options :

1. ✘ Austenitic structure
2. ✘ high carbon and high chromium content
3. ✘ high nickel content
4. ✔ low carbon and high chromium content

Question Number : 59 Question Id : 7877323179 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Example for steady-state diffusion

Options :

1. ✔ Hydrogen purification by palladium sheet
2. ✘ Doping semi-conductors
3. ✘ Corrosion resistance of duralumin

4. ✘ Decarburization of steel

Question Number : 60 Question Id : 7877323180 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The fastest diffusing species in Fe is

Options :

1. ✘ Ni

2. ✔ H

3. ✘ Cr

4. ✘ C

Question Number : 61 Question Id : 7877323181 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If Pt and Co are electrically connected, which one gets corroded

Options :

1. ✘ Pt

2. ✔ Co

3. ✘ Both Pt and Co

4. ✘ Cannot decide

**Question Number : 62 Question Id : 7877323182 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Diffusion is faster in

**Options :**

1. ✘ High melting temperature materials

2. ✘ large diffusing atoms

3. ✔ low density materials

4. ✘ covalent bonded materials

**Question Number : 63 Question Id : 7877323183 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Laminar flow of a Newtonian fluid ceases to exist, when the Reynolds number exceeds

**Options :**

1. ✘ 4100

2. ✓ 2100

3. ✘ 1100

4. ✘ 3100

**Question Number : 64 Question Id : 7877323184 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following is not an ideal characteristic of the passive metal oxide layer?

**Options :**

1. ✘ Good adherence

2. ✘ High melting point

3. ✘ Low electrical conductivity

4. ✓ High diffusion coefficient

**Question Number : 65 Question Id : 7877323185 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Bernoulli's equation is applicable only for

**Options :**

1. ✘ Irrotational flow
2. ✘ Viscous flow
3. ✔ Incompressible flow
4. ✘ Compressible flow

**Question Number : 66 Question Id : 7877323186 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following is/are the characteristics of a metal oxide if the Pilling and Bedworth ratio is less than 1?

**Options :**

1. ✘ Protective oxide layer
2. ✔ Unprotective and insufficient oxide
3. ✘ Unprotective oxide
4. ✘ Unprotective and sufficient oxide

**Question Number : 67 Question Id : 7877323187 Display Question Number : Yes Is Question**

**Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

A body obeying Kirchoffs law is known as

**Options :**

1. ✘ black body
2. ✔ grey body
3. ✘ white body
4. ✘ transparent body

**Question Number : 68 Question Id : 7877323188 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following inhibitor is used for steel in the water?

**Options :**

1. ✘ Sodium silicate
2. ✘ Alkali metal nitrates
3. ✔ Benzoic acid
4. ✘ Boron trifluoride

**Question Number : 69 Question Id : 7877323189 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Specific conductance is expressed in terms of

**Options :**

1. ✘  $\text{Ohm cm}^{-1}$
2. ✔  $\text{Ohm}^{-1} \text{cm}^{-1}$
3. ✘  $\text{Ohm}^{-1} \text{cm}$
4. ✘  $\text{Ohm cm}$

**Question Number : 70 Question Id : 7877323190 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Activation energy of a chemical reaction, homogeneous or heterogeneous, is graphically estimated from a plot (where,  $k$  is the rate constant and  $T$  is the absolute temperature) between

**Options :**

1. ✘  $k$  versus  $T$
2. ✘  $1/k$  versus  $T$



3. ✘  $1/k$  versus  $\ln T$

4. ✔  $\ln k$  versus  $1/T$

**Question Number : 71 Question Id : 7877323191 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following types of polymers is least likely to crystallize?

**Options :**

1. ✘ Syndiotactic polymers

2. ✘ Isotactic polymers

3. ✔ Block copolymers

4. ✘ Alternating copolymers

**Question Number : 72 Question Id : 7877323192 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Identify the wrong statement.

**Options :**

1. ✘  $\beta$ -brass is an intermediate solid solution

2. ✘ Ordered  $\beta$ -brass is a substitutional solid solution
3. ✔ Disordered  $\beta$ -brass is an interstitial solid solution
4. ✘ The lattice of ordered  $\beta$ -brass is cubic-P

**Question Number : 73 Question Id : 7877323193 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following statement is correct?

**Options :**

1. ✘ Below the critical nucleation rate, rapid nucleation takes place.
2. ✘ Nucleation rate always increases with increase in undercooling.
3. ✘ Barrier to nucleation increases with increase in undercooling.

4. ✔ Undercooling required for homogeneous nucleation is larger than that for heterogeneous nucleation under the similar condition.

**Question Number : 74 Question Id : 7877323194 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In precipitation hardening, at 540°C when  $\theta$  phase ( $\text{CuAl}_2$ ) completely dissolves at grain boundaries the single phase  $\alpha$  is obtained known as \_\_\_\_\_

**Options :**

1. ✘ Saturated solid solution
2. ✔ Homogeneous solid solution
3. ✘ Heterogeneous solid solution
4. ✘ Supersaturated solid solution

**Question Number : 75 Question Id : 7877323195 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

During homogeneous solidification of a pure metal from its molten state, very low nucleation rate and very high growth rate will result into the microstructure consisting of

**Options :**

1. ✔ Very coarse grains
2. ✘ Very fine grains
3. ✘ Mixture of fine and coarse grains
4. ✘ Different for different metal

**Question Number : 76 Question Id : 7877323196 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

For same critical size of nucleus ( $r^*$ ), which of the following statement is correct for free energy barrier to nucleation and nucleation rate for homogeneous and heterogeneous nucleation? [Assume contact angle  $\theta < 180^\circ$ ]

**Options :**

1. ✘  $(\Delta G^*)_{\text{homo}} = (\Delta G^*)_{\text{hetero}}$  and  $I_{\text{homo}} = I_{\text{hetero}}$  always
2. ✘  $(\Delta G^*)_{\text{homo}} < (\Delta G^*)_{\text{hetero}}$  and  $I_{\text{homo}} > I_{\text{hetero}}$
3. ✔  $(\Delta G^*)_{\text{homo}} > (\Delta G^*)_{\text{hetero}}$  and  $I_{\text{homo}} < I_{\text{hetero}}$
4. ✘  $(\Delta G^*)_{\text{homo}}$  and  $I_{\text{homo}}$  can be greater than or less than  $(\Delta G^*)_{\text{hetero}}$  and  $I_{\text{hetero}}$

**Question Number : 77 Question Id : 7877323197 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

If a hypereutectoid steel sample is heated to  $1000^\circ\text{C}$  in a furnace and then continuously cooled in air to room temperature then the microstructure obtained will be

**Options :**

1. ✘ Pearlite + Bainite
2. ✘ Pearlite + Martensite

3. ✘ Pearlite + Ferrite

4. ✔ Pearlite + Cementite

**Question Number : 78 Question Id : 7877323198 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

For some arbitrary reaction, the change in free energy is negative ( $\Delta G < 0$ ). Then, which one of the following statements is correct

**Options :**

1. ✔ The reaction is spontaneous but it may or may not happen of its own.

2. ✘ The reaction is spontaneous and will happen of its own.

3. ✘ The reaction is non-spontaneous and will happen of its own.

4. ✘ The reaction is non-spontaneous and will not happen of its own

**Question Number : 79 Question Id : 7877323199 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

During interface-controlled growth, with increase in the degree of undercooling the growth rate

**Options :**

1.

- ✘ Always increases
- 2. ✘ Always decreases
- 3. ✔ First increases then decreases
- 4. ✘ First decreases then increases

**Question Number : 80 Question Id : 7877323200 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

At the peak aged condition, the alloy will have \_\_\_\_\_.

**Options :**

- 1. ✔ Large number of fine precipitates
- 2. ✘ Large number of coarse precipitates
- 3. ✘ Small number of fine precipitates
- 4. ✘ Small number of coarse precipitates

**Question Number : 81 Question Id : 7877323201 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Interstitial diffusion is faster than the vacancy diffusion in solid state diffusion due to

**Options :**

1. ✘ Small probability of finding a free interstitial site around interstitial atom in case of interstitial diffusion
2. ✔ High probability of finding a free interstitial site around interstitial atom in case of interstitial diffusion
3. ✘ Small activation energy required for vacancy diffusion
4. ✘ Large activation energy required for interstitial diffusion

**Question Number : 82 Question Id : 7877323202 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Choose the correct statement related to the heat treatment practices

**Options :**

1. ✘ Pearlite is a phase similar to the other phases of steel.
2. ✘ Martensite forms due to air cooling of low carbon steel
3. ✔ Pearlite becomes finer with increase in cooling rate.
4. ✘ The crystal structure of austenite is BCT.

**Question Number : 83 Question Id : 7877323203 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following is incorrect for diffusion-controlled growth?

**Options :**

1. ✘ Parabolic growth
2. ✘ Growth is proportional to supersaturation
3. ✘ Velocity is inversely proportional to time
4. ✔ Growth rate is constant for a given undercooling

**Question Number : 84 Question Id : 7877323204 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following property of the material is required for the residual stress measurement from XRD?

**Options :**

1. ✔ X-ray elastic constant
2. ✘ Hardness of the material
3. ✘ Bragg angle



4. ✘ Atomic number

**Question Number : 85 Question Id : 7877323205 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Scanning electron microscope is operated in Secondary electron mode to get better \_\_\_\_\_

**Options :**

1. ✘ Elemental contrast

2. ✘ Crystallographic details

3. ✔ Topographical contrast

4. ✘ Image quality

**Question Number : 86 Question Id : 7877323206 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following is the correct pathway of electrons in the TEM?

**Options :**

1. ✘ anode → electromagnetic lens system → sample → fluorescent screen

2. ✔ anode → electromagnetic lens system → sample → electromagnetic lens system → fluorescent screen

cathode → electromagnetic lens system → sample → electromagnetic lens system →

3. ✘ fluorescent screen

4. ✘ cathode → electromagnetic lens system → sample → fluorescent screen

**Question Number : 87 Question Id : 7877323207 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which one of the following is false for the matrix phase in a composite?

**Options :**

1. ✘ Bind fibers together

2. ✘ Serves as a barrier to crack propagation

3. ✘ Transmit and distribute externally applied stress to fibers

4. ✔ Higher elastic modulus than fiber

**Question Number : 88 Question Id : 7877323208 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Al-alloys for automobile parts are reinforced to increase

**Options :**

1. ✘ Strength
2. ✔ Wear resistance
3. ✘ Elastic modulus
4. ✘ Density

**Question Number : 89 Question Id : 7877323209 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

For transmitting the electrical energy over a long distance, the general preferred material is

**Options :**

1. ✘ Copper
2. ✔ Steel-reinforced aluminium
3. ✘ Aluminium reinforced copper
4. ✘ Aluminium reinforced silver wire

**Question Number : 90 Question Id : 7877323210 Display Question Number : Yes Is Question**

**Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

During electron-specimen interaction which of the following signals are not being used in TEM?

**Options :**

1. ✘ Elastically scattered electrons
2. ✘ Inelastically scattered electrons
3. ✔ Secondary electrons
4. ✘ Transmitted electrons

**Question Number : 91 Question Id : 7877323211 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following is used for making cavities and hollow projections in casting?

**Options :**

1. ✔ Core
2. ✘ Core print
3. ✘ Muller
4. ✘ Padding

Question Number : 92 Question Id : 7877323212 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In casting, gating ratio is defined as the ratio of

Options :

1. ✓ Sprue area : total runner area : total gate area
2. ✗ Total gate area : sprue area : total runner area
3. ✗ Total runner area : sprue area : total gate area
4. ✗ Total runner area : total gate area : sprue area

Question Number : 93 Question Id : 7877323213 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The directional solidification in casting can be improved by using

Options :

1. ✗ Chills and chaplets
2. ✗ Chaplets and padding
3. ✓ Chills and padding

4. ✘ Chills, chaplets and padding

**Question Number : 94 Question Id : 7877323214 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following defects are likely to be caused because of improper ramming of moulding material?

- (i) Cold shut
- (ii) Misrun
- (iii) Swell
- (iv) Drop
- (v) Metal penetration
- (vi) Shift

**Options :**

1. ✘ i, iii and vi only

2. ✘ ii, iv and vi only

3. ✔ iii, iv and v only

4. ✘ ii, v and vi only

**Question Number : 95 Question Id : 7877323215 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In forging operation, the sticking friction condition occurs near the \_\_\_\_\_ while sliding  
friction condition occurs near the \_\_\_\_\_

**Options :**

1. ✘ Center and ends
2. ✘ Center and center
3. ✔ Ends and center
4. ✘ Ends and ends

**Question Number : 96 Question Id : 7877323216 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Cold working of steel is defined as working

**Options :**

1. ✔ Below its recrystallization temperature
2. ✘ Above its recrystallization temperature
3. ✘ At its recrystallization temperature
4. ✘ At two thirds of the melting temperature of the metal

**Question Number : 97 Question Id : 7877323217 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

With respect to metal working, match the following

- |  |   |
|--|---|
| P: Defect in extrusion                     | I: Alligatoring                         |
| Q: Defect in rolling                       | II: Scab                                |
| R: Product of skew rolling                 | III: Fish tail                          |
| S: Product of rolling through cluster mill | IV: Seamless tube                       |
|  | V: Thin sheet with tight tolerance      |
|  | VI: Semi-finished balls of ball bearing |

**Options :**

1. ✘ P-II, Q-III, R-VI, S-V
2. ✔ P-III, Q-I, R-VI, S-V
3. ✘ P-III, Q-I, R-IV, S-VI
4. ✘ P-I, Q-II, R-V, S-VI

**Question Number : 98 Question Id : 7877323218 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The value of true strain produced in compressing a cylinder to half its original length is

**Options :**

1. ✘ 0.5



2. ✘ -0.5

3. ✘ 0.69

4. ✔ -0.69

**Question Number : 99 Question Id : 7877323219 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In a two-stage wire drawing operation, the fractional reduction (ratio of change in cross sectional area to initial cross-sectional area) In the first stage is 0.4. The fractional reduction in the second stage is 0.3. The overall fractional reduction is

**Options :**

1. ✔ 0.58

2. ✘ 0.24

3. ✘ 0.60

4. ✘ 1.00

**Question Number : 100 Question Id : 7877323220 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

A test specimen is stressed slightly beyond the yield point and then unloaded. Its yield strength

**Options :**

1. ✘ Decreases
2. ✔ Increases
3. ✘ Remains same
4. ✘ Becomes equal to UTS

**Question Number : 101 Question Id : 7877323221 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

In rolling of a flat strip, the relative velocity of strip with respect to the roller is

**Options :**

1. ✘ Positive throughout from entry to exit plane
2. ✘ Positive at entry plane, negative at exit plane
3. ✘ Negative throughout from entry to exit plane
4. ✔ Negative at entry plane, positive at exit plane

**Question Number : 102 Question Id : 7877323222 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Argon is preferred as shielding gas over helium during most inert gas welding processes due to

P. Argon has higher ionization potential over helium

Q. Argon is heavier than helium

**Options :**

1. ✘ P

2. ✔ Q

3. ✘ P and Q

4. ✘ Neither P nor Q

**Question Number : 103 Question Id : 7877323223 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Spatter is a welding defect associated with the following type of metal transfer

**Options :**

1. ✘ Spray transfer

2. ✔ Globular transfer

3. ✘ Short circuit transfer

4. ✘ Pulse current mode of transfer

**Question Number : 104 Question Id : 7877323224 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

What is the  $C_{req}/Ni_{req}$  ratio required for solving hot cracking in the Austenitic stainless steels welding?

**Options :**

1. ✔ 1.5

2. ✘ 0.8

3. ✘ 2.2

4. ✘ 0.5

**Question Number : 105 Question Id : 7877323225 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

How do you resolve low HAZ toughness issue associated with carbon and low alloy steels?

**Options :**

1. ✘ Keep proper Mn/S ratio

2. ✓ Use carbide and nitride formers
3. ✘ Add deoxidizers in filler metal
4. ✘ Post heating treatment

**Question Number : 106 Question Id : 7877323226 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Find the incorrect statement about Cold cracking associated with steels.

**Options :**

1. ✘ It occurs due to presence of residual stresses in the material during cooling which can decrease the strength of the base material and can lead to catastrophic failure
2. ✘ It occurs in the heat-affected zone of the base material.
3. ✓ It is associated with the weld region of the base material as it solidifies
4. ✘ It also occurs due to the presence of hydrogen in the material

**Question Number : 107 Question Id : 7877323227 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Knife line attack is observed in

**Options :**

1. ✘ Austenitic stainless steels
2. ✔ Stabilized austenitic stainless steels
3. ✘ Low carbon steels
4. ✘ Precipitation hardened stainless steels

**Question Number : 108 Question Id : 7877323228 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Piezo- electric probe is used in which of the following techniques

**Options :**

1. ✘ Acoustic emission
2. ✘ Radiography
3. ✔ Ultrasonic testing
4. ✘ Liquid penetrant testing (LPT)

**Question Number : 109 Question Id : 7877323229 Display Question Number : Yes Is Question**

**Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Liquid penetrant testing can be used to detect

**Options :**

1. ✘ internal porosity in the casting
2. ✘ corrosion wall thinning in pipes and tubes
3. ✘ residual stresses in steels
4. ✔ fatigue cracks in magnesium alloy components

**Question Number : 110 Question Id : 7877323230 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

What criteria should be followed for choosing a right filler wire to solve hot cracking problem in Al alloys?

**Options :**

1. ✘ Filler wire must have low hydrogen content
2. ✘ Filler wire must be stronger than the base material
3. ✔ Filler wire must produce back filling effect

Filler wire must produce grain boundary liquid film

4. ✘

Question Number : 111 Question Id : 7877323231 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Sum of the series  $\sum_{n=1}^{\infty} \left( \frac{3}{n(n+1)} + \frac{1}{2^n} \right)$  is

Options :

1. ✘  $\frac{3}{2}$

2. ✘  $\frac{5}{2}$

3. ✘ 1

4. ✔ 4

Question Number : 112 Question Id : 7877323232 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The value of  $\iint_S F \cdot ds$ , where  $F(x, y, z) = 3xy^2 i + xe^z j + z^3 k$  and  $S$  is the surface of solid

bounded by the cylinder  $y^2 + z^2 = 1$  and the planes  $x = -1$  and  $x = 2$  is

Options :



1. ✘  $\pi$

2. ✘  $2\pi$

3. ✘  $\frac{3\pi}{4}$

4. ✔  $\frac{9\pi}{2}$

**Question Number : 113 Question Id : 7877323233 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The shortest distance from the point  $(1, 0, -2)$  to the plane  $x + 2y + z = 4$  is

**Options :**

1. ✘  $\frac{11}{6}$

2. ✘  $\frac{5}{6}$

3. ✔  $\frac{5}{6}\sqrt{6}$

4. ✘

Question Number : 114 Question Id : 7877323234 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The solution of the differential equation  $\left(1 + e^{\frac{x}{y}}\right) dx + e^{\frac{x}{y}} \left(1 - \frac{x}{y}\right) dy = 0$  is

Options :

1. ✘  $y + x e^{\frac{x}{y}} = C$

2. ✔  $x + y e^{\frac{x}{y}} = C$

3. ✘  $y - x e^{\frac{x}{y}} = C$

4. ✘  $x + y e^{-\frac{x}{y}} = C$

Question Number : 115 Question Id : 7877323235 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The solution of the initial value problem

$$\frac{d^2y}{dx^2} + 2\frac{dy}{dx} + y = 0; \quad y(0) = 1, \quad \frac{dy}{dx}(0) = 0 \text{ at } x = 1 \text{ is}$$

Options :

1. ✘  $\frac{2}{e} - 1$

2. ✔  $\frac{2}{e}$

3. ✘  $\frac{2}{e} + 1$

4. ✘  $\frac{2}{e^2}$

Question Number : 116 Question Id : 7877323236 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If the mean and variance of binomial variate  $X$  are 2 and 1 respectively, then the probability that  $X$  takes a value at least one is

Options :

1. ✘  $\frac{1}{16}$

2. ✘  $\frac{8}{16}$

3. ✘

$$\frac{10}{16}$$

4. ✓  $\frac{15}{16}$

**Question Number : 117 Question Id : 7877323237 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Let  $X$  be normal with mean 50 and variance 9. The value of  $C$  such that  $P(X > C) = 0.01$  is  
(use  $\varphi(2.32) = 0.9898, \varphi(2.33) = 0.9901$ )

**Options :**

1. ✗ 57.05

2. ✓ 56.97

3. ✗ 55.89

4. ✗ 54.38

**Question Number : 118 Question Id : 7877323238 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Let  $f(x) = \begin{vmatrix} \cos x & x & 1 \\ 2 \sin x & x^2 & 2x \\ \tan x & x & 1 \end{vmatrix}$ . Then  $\lim_{x \rightarrow 0} \frac{df}{dx}$  is

Options :

1. ✘ 1

2. ✘ 2

3. ✔ -2

4. ✘ 0

Question Number : 119 Question Id : 7877323239 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The largest eigen value of  $A^3$ , where  $A = \begin{bmatrix} 1 & 2 & 3 \\ 0 & -4 & 2 \\ 0 & 0 & 7 \end{bmatrix}$  is

Options :

1. ✘ 0

2. ✘ 64

3. ✘ 1

4. ✔ 343

**Question Number : 120 Question Id : 7877323240 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The quadrature formula  $\int_{-1}^1 f(x)dx = C_0f(-1) + C_1f(0) + C_2f(1)$  is exact for all polynomials of degree less than or equal to 2. Then the values of  $C_0, C_1,$  and  $C_2$  are

**Options :**

1. ✔  $\frac{1}{3}, \frac{4}{3}, \frac{1}{3}$

2. ✘  $\frac{1}{4}, \frac{1}{2}, \frac{1}{4}$

3. ✘  $\frac{2}{3}, \frac{4}{3}, \frac{2}{3}$

4. ✘  $\frac{2}{3}, \frac{1}{3}, \frac{2}{3}$