

Maximum Marks: 100

Total Duration: 150 Minutes

Maximum Time For Answering: 120 Minutes

Subject: POLYMER SCIENCE & TECHNOLOGY

MENTION YOUR PGCET NUMBER

Serial Number : 123025

Subject Code P-PS&T

DOs:

- 1. This question booklet is issued to you by the invigilator after 02.20 pm.
- Check whether the PGCET Number has been entered and shaded in the respective circles on the OMR answer sheet.
- The version code and serial number of this question booklet should be entered on the OMR answer sheet and the respective circles should also be shaded completely.
- The Version Code and Serial Number of this question booklet should be entered on the Nominal Roll without any mistakes.
- 5. Compulsorily sign at the bottom portion of the OMR answer sheet in the space provided.

DON'Ts:

- 1. The timing and marks printed on the OMR answer sheet should not be damaged / mutilated / spoiled.
- 2. The 3rd Bell rings at 2.30 p.m., till then;
 - Do not remove the seal present on the right hand side of this question booklet.
 - Do not look inside this question booklet or start answering on the OMR answer sheet.

IMPORTANT INSTRUCTIONS TO CANDIDATES

- In case of usage of signs and symbols in the questions, the regular textbook connotation should be considered unless stated otherwise.
- This question booklet contains 75 questions and each question will have one statement and four different options / responses & out of which you have to choose one correct answer.
- 3. After the 3rd Bell is rung at 02.30 pm, remove the paper seal on the right hand side of this question booklet and check that this booklet does not have any unprinted or torn or missing pages or items etc., if so, get it replaced by a complete test booklet. Read each item and start answering on the OMR answer sheet.
- Completely darken / shade the relevant circle with a blue or black ink ballpoint pen against the question number on the OMR answer sheet.

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- Please note that even a minute unintended ink dot on the OMR answer sheet will also be recognized and recorded by the scanner. Therefore, avoid multiple markings of any kind on the OMR answer sheet.
- Use the space provided on each page of the question booklet for Rough Work. Do not use the OMR answer sheet for the same.
- 7. Last bell will ring at 4.30 pm, stop marking on the OMR answer sheet.
- 8. Hand over the OMR answer sheet to the room invigilator as it is.
- After separating the top sheet (KEA copy), the invigilator will return the bottom sheet replica (candidate's copy) to you to carry home for self-evaluation.
- 10. Only Non-programmable calculators are allowed for "M.E. / M.Tech / M.Arch." examination.

Marks	PART-1: 50 QUESTIONS CARRY ONE MARK EACH (1 TO 50)
Distribution	PART-2: 25 QUESTIONS CARRY TWO MARKS EACH (51 TO 75)





POLYMER SCIENCE AND TECHNOLOGY/ENGINEERING PART-1

Each question carries one mark.

 $(50 \times 1 = 50)$

1.	Which of the following is not a type of	4.	Choose the correct statement. Mercury
	manometer?		is generally used to measure pressure in
	(A) U-tube		manometer, because
	(B) Inverted U-tube		(A) its specific gravity is less
	(C) Piezometer		(B) it provides suitable meniscus for the
	(D) Inclined tube		inclined tube
			(C) its density is high
2.	Two fluids are flowing through two similar		(D) it provides longer length for a given
	pipes of the same diameter. The Reynolds		pressure difference
	number is same. For the same flow rate if		
	the viscosity of a fluid is reduced to half	5.	For measuring flow by a venturimeter, it
	the value of the first fluid, the pressure		should be installed in
	drop will		(A) horizontal line
	(A) decrease		(B) inclined line with upward flow
	(B) remains unchanged		(C) vertical line
	(C) increase		(D) in any direction and location
	(D) insufficient data to answer	- mrs	
		6.	A fluid in equilibrium means
3.	For pipes, laminar flow occurs when	1000	(A) it is free from shear stresses
	Reynolds number is		(B) shear stresses are acting on fluid but
	(A) less than 4000		no flow behaviour is manifested
	(B) between 2000 and 4000		(C) its viscosity is zero
	(C) more than 4000		(D) a hypothetical situation because
	(D) less than 2000		fluids are never in equilibrium



1.	Viscosity of liquid	10. Which one of the following is an ideal gas?
	(A) increases with increasing temperature	(A) Nitrogen
	(B) decreases with increasing temperature	(B) Hydrogen (C) Carbondioxide
	(C) decreases with decreasing temperature	(D) None of A, B, C
	(D) is unaffected by temperature rise or decrease	Air is a mixture of mainly nitrogen and oxygen in the volume ratio approximately
8.	One mole of a substance is defined as the weight of the substance in equal to its formula weight.	and respectively. (A) 21% and 79%
	(A) kg	(B) 42% and 78%
	(B) mg	(C) 79% and 21%
	(C) grams (D) none of A, B, C	(D) None of A, B, C
9.	An ideal solution is formed at the same temperature by mixing 60g of ethanol and 40g of methanol, what will be the mole fraction of methanol?	The temperature over which real gases obey ideal gas laws over a wide range of pressure, is called (A) Boyle temperature
	(A) 0.49	(B) inversion temperature
	(B) 1.3 (C) 0.51	(C) critical temperature
	(D) 1.25	(D) reduced temperature



13.	In the equation of state of an ideal gas,	16.	Ideal solution is formed when its
	pV = nRT, the value of gas constant would		components
	depent only on		(A) have zero heat of mixing only
	(A) the nature of gas		(B) have zero volume change on mixing
	(B) the pressure of gas		only (C) have zero heat of mixing and zero
	(C) the units of measurement		(C) have zero heat of mixing and zero volume change
	(D) the temperature of gas		(D) can be converted into gases
14.	If a volume of gas is compressed to half,	47	The calculity of a goe in liquid increases
	how many moles of gas remained in the	17.	The solubility of a gas in liquid increases with
	vessel?		
	(A) Double		(A) increase in temperature
	(B) Same		(B) reduction of gas pressure
	(C) Half		(C) decrease in temperature and increase in gas pressure
	(D) Quarter		(D) amount of liquid taken
15.	Which of the following graphs is not a	18.	Saturated solution of NaCl on heating
	straight line for an ideal gas?		becomes
	(A) V Vs T		(A) supersaturated
	(B) n Vs 1/T	Sala	(B) remains saturated
	(C) T Vs p		(C) unsaturated
	(D) n Vs 1/p		(D) none of A, B, C
	Space For F	Rough	Work



- 19. Which of the following is not an intensive thermodynamic property?
 - (A) Temperature
 - (B) Pressure
 - (C) Mass
 - (D) Concentration
- 20. For an ideal gas enthalpy _____
 - (A) increases with pressure
 - (B) independent of changes in pressure
 - (C) decreases with pressure
 - (D) none of A, B, C
- 21. For pure Benzene vapour, which state variables must be defined for complete thermodynamic definition of the system?
 - (A) Pressure or temperature
 - (B) Pressure, temperature and enthalpy
 - (C) Pressure and temperature
 - (D) None of A, B, C

22. For a cyclic process, the condition is

(A) $\Delta U = 0$

- (B) ΔU>0 and ΔH>0
- (C) $\Delta H = 0$
- (D) $\Delta U = \Delta H = 0$
- 23. During isothermal expansion of an ideal

gas, its _____

- (A) internal energy increases
- (B) enthalpy decreases
- (C) enthalpy remains unaffected
- (D) enthalpy reduces to zero
- 24. When an ideal gas is compressed reversibly and adiabatically the final

temperature is _____

- (A) higher than initial temperature
- (B) lower than the initial temperature
- (C) same as initial temperature
- (D) dependent on rate of compression

25. Total energy change for a reversible	28. Convection heat transfer coefficient
isothermal cycle is	depends on
(A) always positive	(A) viscosity
(B) zero	(B) specific heat
(C) always negative	(C) density
(D) none of A, B, C	(D) all of A, B, C
	The National Sections of the Control
26. The specific heat of saturated water	. 29. In radiative heat transfer, a grey surface is
vapour at 100°C is	one
(A) negative	(A) which appears grey to eye
(B) positive	(B) whose emissivity is independent of
(C) zero	wavelength
	(C) which has reflectivity equals to zero
(D) infinity	(D) which appears equally bright from all
	directions
27. The major limitation of the first law	
of thermodynamics is that it does not	30. Heat is transferred from an insulated pipe
consider	to the surrounding still air by
(A) heat as a form of energy	(A) conduction
(B) rate of change of a process	(B) convection
(C) direction of change	(C) radiation
(D) spontaneous process	(D) all of A, B, C



31.	distillation?	HO-CH ₂ -CH ₂ -OH
	(A) Differential distillation	(A) Mono-functional
	(B) Steam distillation	(B) Bi-functional
	(C) Forced distillation	(C) Tri-functional
	(D) Flash distillation	(D) Tetra-functional
32.	Separation of toluene and isooctane using phenol as a solvent is an example of	36. Fibre, type of polymer, have initial moduli of elasticity ranging from
	(A) extractive distillation	(A) 10 ² to 10 ³ psi
	(B) steam distillation	(B) 10 to 10 ² psi
	(C) azeotropic distillation	(C) 10 ³ to 10 ⁴ psi
	(D) simple distillation	(D) None of A, B, C
33.	An entrainer used in azeotropic distillation must be	37. Polyurethane can be made into product.
	(A) Chemically stable to solution	(A) flexible
	(B) of low viscosity	(B) semirigid
	(C) non-corrosive	(C) rigid
	(D) All of A, B, C	(D) All of A, B, C
	Polyethylene with a degree of polymerization has a molecular weight of 28000	38. The function of emulsifying agent in emulsion polymerization is to regulate
	(A) 100	(A) surface tension
	(B) 1000	(B) thermodynamic stability
	(C) 10000	(C) pH
	(D) 10	(D) hydrodynamic coalescence



conversion increases, with an increase of	39.	The polymerization method used to obtain	42.	In radical polymerization the extent of
(A) bulk polymerization (B) solution polymerization (C) emulsion polymerization (D) suspension polymerization (D) suspension polymerization (D) All of A, B, C 43. Kinetic chain length can be expressed as		polymer in pearl or bead form is		conversion increases, with an increase
(C) emulsion polymerization (D) suspension polymerization (D) suspension polymerization (D) All of A, B, C 43. Kinetic chain length can be expressed as		(A) bulk polymerization		AND THE PARTY OF T
(C) initiator and monomer concentration (D) All of A, B, C 40. Radicals contributing to initiation of polymerization can be produced by method. (A) thermal (B) photochemical (C) redox (D) All of A, B, C 41. In radical polymerization, the degree of polymerization with of temperature and of initiator concentration and with ofmonomer concentration. (A) decrease, decrease (B) decrease, increase, decrease (C) initiator and monomer concentration of Dil All of A, B, C 43. Kinetic chain length can be expressed as (A) rate of propagation/rate of initiation of termination of propagation (C) rate of termination/rate of propagation (D) All of A, B, C 44. In a correlation for average degree of polymerization Dp = √/N, where N has a value of for termination by disproportionation. (A) 1, 0.5 (B) decrease, increase, decrease (C) increase, decrease, decrease				(B) temperature
40. Radicals contributing to initiation of polymerization can be produced by		(C) emulsion polymerization		(C) initiator and monomer concentration
method. (A) thermal (B) photochemical (C) redox (D) All of A, B, C 41. In radical polymerization, the degree of polymerization with of temperature and of initiator concentration and with of monomer concentration. (A) decrease, decrease (B) decrease, increase, decrease (C) increase, decrease, decrease (C) increase, decrease, decrease (C) increase, decrease, decrease (A) rate of propagation/rate of termination (B) rate of initiation/rate of propagation (C) rate of termination/rate of propagation (D) All of A, B, C 44. In a correlation for average degree of polymerization Dp = √/N, where N has a value of for termination by disproportionation. (A) 1, 0.5 (B) 0.5, 1 (C) 1, 1		(D) suspension polymerization		(D) All of A, B, C
 (A) thermal (B) photochemical (C) redox (D) All of A, B, C (E) rate of initiation/rate of termination (C) rate of termination/rate of propagation (D) All of A, B, C (E) rate of initiation/rate of termination/rate of propagation (D) All of A, B, C (E) All of A, B, C (D) All of A, B, C (E) In a correlation for average degree of polymerization Dp = √/N, where N has a value of for termination by coupling and for termination by disproportionation. (A) 1, 0.5 (B) 0.5, 1 (C) 1, 1 	40.		43.	Kinetic chain length can be expressed as
(B) photochemical (C) redox (D) All of A, B, C 41. In radical polymerization, the degree of polymerization with of temperature and of initiator concentration and with of monomer concentration. (A) decrease, decrease (B) rate of initiation/rate of termination/rate of propagation (C) rate of termination/rate of propagation (D) All of A, B, C 44. In a correlation for average degree of polymerization Dp = √/N, where N has a value of for termination by coupling and for termination by disproportionation. (A) 1, 0.5 (B) decrease, increase, decrease (C) increase, decrease, decrease (C) increase, decrease, decrease (C) 1, 1		method.		(A) rate of propagation/rate of initiation
(C) redox (D) All of A, B, C 41. In radical polymerization, the degree of polymerization with of temperature and of initiator concentration and with of monomer concentration. (A) decrease, decrease, decrease (B) decrease, increase, decrease (C) rate of termination/rate of propagation (D) All of A, B, C 44. In a correlation for average degree of polymerization Dp = √/N, where N has a value of for termination by disproportionation. (A) 1, 0.5 (B) 0.5, 1 (C) increase, decrease (C) 1, 1		(A) thermal		(B) rate of initiation/rate of termination
 (D) All of A, B, C 41. In radical polymerization, the degree of polymerization with of temperature and of initiator concentration and with of monomer concentration. (A) decrease, decrease decrease (B) decrease, increase, decrease (C) increase, decrease decrease (C) increase, decrease (D) All of A, B, C 44. In a correlation for average degree of polymerization Dp = √/N, where N has a value of for termination by disproportionation. (A) 1, 0.5 (B) 0.5, 1 (C) 1, 1 		(B) photochemical		(C) rate of termination/rate of
 41. In radical polymerization, the degree of polymerization with of temperature and of initiator concentration and with of monomer concentration. (A) decrease, decrease decrease (B) decrease, increase, decrease (C) increase, decrease decrease (C) increase, decrease (C) 1, 1 44. In a correlation for average degree of polymerization Dp = √/N, where N has a value of for termination by disproportionation. (A) 1, 0.5 (B) 0.5, 1 (C) 1, 1 		(C) redox		propagation
of polymerization with of temperature and of initiator concentration and with of monomer concentration. (A) decrease, decrease (B) decrease, increase, decrease (C) increase, decrease, decrease of polymerization Dp = √/N, where N has a value of for termination by coupling and for termination by disproportionation. (A) 1, 0.5 (B) 0.5, 1 (C) increase, decrease (C) 1, 1		(D) All of A, B, C		(D) All of A, B, C
(A) decrease, decrease (B) decrease, increase, decrease (C) increase, decrease (D) decrease, decrease (C) increase, decrease (C) increase, decrease (C) 1, 1	41.	of polymerization with of temperature and of initiator concentration	44.	polymerization $Dp = \sqrt{/N}$, where N has a value of for termination by
(B) decrease, increase, decrease (C) increase, decrease (B) 0.5, 1 (C) 1, 1				disproportionation.
(C) increase, decrease (C) 1, 1				(A) 1, 0.5
		(B) decrease, increase, decrease		(B) 0.5, 1
(D) increase, increase (D) 0.5, 0.5		(C) increase, decrease		(C) 1, 1
		(D) increase, increase		(D) 0.5, 0.5



	ndared into sheets?	48. Which of the following materials top the list in terms of annual consumption in blow moulding?
(A)	PVC, ABS, rubber	(A) PC
(B)	PE, PS, PP	(B) PS
	PET, PE, PC	(C) ABS (D) HDPE
46. Com after cycle (A)	pression moulding uses and ropening the mould at the end of e product is released. thermoset, cold thermoplastic, hot thermoplastic, cold thermoset, hot	49. Which of the following is not an advantage in the manufacture of PP by UNIPOL process? (A) The number of process units are minimum (B) Energy requirement is low (C) Use of fluidised bed provides adequate agitation to maintain uniform monomer composition. (D) No need of external cooler to remove heat of reaction.
47. Soft (A) (B) (C) (D)	drink bottles can be made by injection moulding blow moulding rotational moulding extrusion	50. Ingredients, adipic acid and hexamethylene diamine, are used to manufacture (A) Nylon 6 (B) Nylon 12 (C) Nylon 6, 10 (D) Nylon 6, 6



P-PS&T

51. In laminar flow, maximum velocity at the centre of pipe is times to average velocity.	54. 500g of NaCl is mixed with 200g of KCl what will be the mole% of NaCl?
(A) two	(A) 71.43%
(B) four	(B) 24.47%
(C) three	(C) 28.57%
(D) none of A, B, C	(D) 75.53%
52. Choose the correct statement correlating area available for flow and velocity of fluid at throat of venturimeter.	55. 250 ml of Na ₂ CO ₃ solution contains
(A) The area available for flow is minimum and velocity of fluid is maximum	2.65 g. of Na ₂ CO ₃ How many ml of water is required to prepare 10ml solution of
(B) The area available for flow and the velocity of fluid both are minimum	Na ₂ CO ₃ of 0.001 M?
(C) The area available for flow is maximum and velocity of fluid is minimum	(A) 90 (B) 990 (C) 970
(D) The area available for flow and the velocity of fluid both are minimum	(D) 1000
53. Bernoullis equation is derived considering the assumption	56. Conversion can be expressed as
(A) the flow is non-viscous	(A) mole%
(B) flow is steady, non-viscous, incompressible and irrotational	(B) mass%
(C) the flow is uniform	(C) volume%
(D) None of A, B, C	(D) all of A, B, C

- 57. Which of the following is an example of a closed system?
 - (A) Scooter engine
 - (B) liquid cooling system of automobile
 - (C) air compressor
 - (D) boiler in steam power plant
- 58. Choose the wrong statement of the following?
 - (A) Both heat and work cross the boundary of the system
 - (B) Both heat and work are path functions
 - (C) Both heat and work are property of system
 - (D) Heat flows when the system and surroundings are not in equilibrium which is not necessary for work.
- 59. 5 moles of an ideal gas expand isothermally and reversible from a pressure of 5 atm to 1 atm at 27°C. What is the largest mass which can be lifted through a height of 1m this expansion?
 - (A) 2055
 - (B) 2044
 - (C) 2048
 - (D) 2059

- 60. Finger of our hand sticks to ice tray taken out from the refrigerator. Which factor has more effect on this phenomenon?
 - (A) The inside temperature of the freezer
 - (B) Humidity of air
 - (C) Heat capacity of both finger and tray
 - (D) Thermal conductivity of tray
- 61. Provision of fins on a given heat transfer surface will be more if there are _____
 - (A) fewer number of thin fins
 - (B) fewer number of thick fins
 - (C) large number of thin fins
 - (D) large number of thick fins
- 62. Thermal transition of crystalline polymer like PE or PTFE is _____
 - (A) glassy → flexible crystalline → rubbery

 → viscous fluid
 - (B) flexible crystalline + rubbery + glassy
 + viscous fluid
 - (C) viscous fluid → flexible crystalline → glassy → rubbery
 - (D) rubbery → glassy → flexible crystalline
 → viscous fluid



53.		ich of the following is not a molecular tion that occurs in amorphous polymer? Translational motion Segmental jumping Atomic motion Laminar motion	66.	Steady state assumption is not always unique to polymerization kinetics and is often used in developing kinetics of many small molecule reactions that involve reactive intermediates present at concentrated conditions in radical chain polymerization. (A) highly, low (B) low, highly
64.	in c	ich of the following statements is false context of 'atoms forming bonds in a ymer decides its thermal reactivity'?	67.	(C) highly, highly (D) low, low The disappearance of monomer or
	(A)	C-C, C-H bond tend to be inert and their major reaction is of substitution type	nasi.	appearance of polymer can be followed by spectroscopy. (A) IR and UV
	(B)	Polymer containing C-C and C-F bonds are very stable and inert. Polymer containing double bond are		(B) IR, UV and NMR (C) IR (D) NMR
	(D)	vulnerable to oxidation	68.	Considering step polymerization of A-A and B-B' where the reactivities of two functional groups in B-B' reactant are initially of different reactivities and further the reactivities of B and B' each change
5.		ich of the following is not an effect of tion in solution polymerization?		on reaction of the other group. Even if the reactivities of the two functional groups has reacted, the polymerization
	(A) (B)	Decrease in rate of polymerization		will involve different rate constants.
	(C)	Propagation becomes less than termination		(A) two (B) three (C) four
	(D)	More number of initiations and less		(C) Tour

(D) None of A, B, C



number of propagation

69.	Whi	ich of the following statements is true
	in c	ase of polycondensation?
	(A)	Chain branching is favoured due
		to chain transfer to already formed
		polymer molecules
	(B)	Chain branching is extensive
	(C)	Chain branching is possible only with
		tri-functional monomer
	(D)	None of A. B. C.

	(C)	Chain branching is possible only with		
		tri-functional monomer		
	(D)	None of A, B, C		
70.	Preshape needed for blow moulding can			
	be made by			
	(A)	injection process		
	(B)	extrusion process		
	(C)	both A and B		
	(D)	none of A and B		
71.	Pressure and temperature conditions			
	employed in thermoforming as compared			
	to injection moulding are			
	(A)	low pressure and low temperature		

(B) low pressure and high temperature

(C) high pressure and high temperature

(D) high pressure and low temperature

72. In the manufacture of HDPE by Ziegler process the reactor is maintained at temperature __ (A) around 230-370°C (B) between 140 and 170°C (C) below 100°C (D) none of A, B, C 73. Batch emulsion process for PVC manufacture involves sequence of operations as ___ (A) filtration + drying + grinding + packing (B) grinding + filtration + drying + packing (C) drying → filtration → packing (D) filtration + drying + packing 74. Caprolactam in the presence of water and trace quantity of acetic acid, polymerizes to _____ where water acts as _____ and acetic acid as _____ (A) Nylon 6, catalyst, molecular weight regulator (B) Nylon 6, 6, catalyst, molecular weight regulator (C) Nylon 6, molecular weight regulator, catalyst

(D) Nylon 6, 6, molecular weight

regulator, catalyst

Space For Rough Work



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75.	An autoclave used to manufacture Nylon			
	6,6 is initially at temperature			
	which is changed to	after two		
	hours.			

(A) 280°C, 200°C

(B) 200°C, 280°C

(C) 100°C, 200°C

(D) 200°C, 100°C

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SPACE FOR ROUGH WORK



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