Andhra Pradesh State Council of Higher Education

Notations:

Is this Group for Examiner?:

1. Options shown in green color and with ✓ icon are correct.

2.Options shown in red color and with * icon are incorrect.

Metallurgical Engineering 19th Sep 2021 **Question Paper Name:** Shift2 **Duration:** 180 **Total Marks:** 200 **Display Marks:** No **Calculator:** None Magnifying Glass Required?: Nο **Ruler Required?:** No **Eraser Required?:** Nο **Scratch Pad Required?:** No Rough Sketch/Notepad Required?: No **Protractor Required?:** No **Show Watermark on Console?:** Yes **Highlighter:** No Auto Save on Console? (SA type of questions will Yes be always auto saved):

Mathematics

No

Section Id: 477203417

Section Number :

Mandatory or Optional: Mandatory

Number of Questions: 50

Section Marks: 50

Enable Mark as Answered Mark for Review and

Yes Clear Response:

Question Number : 1 Question Id : 47720321233 Display Question Number : Yes Is Question

1

Mandatory: No

If $k \neq -5$ is a real number, then, the number of solutions to the following system of equations

$$3x - y + 4z = 3$$

$$x + 2y - 3z = -2$$

$$6x + 5y + kz = -3$$
 is

Options:

1. * 0

2. 🗸 1

3. * 2

4. * infinitely many

Question Number : 2 Question Id : 47720321234 Display Question Number : Yes Is Question

Mandatory : No

$$\begin{vmatrix} 1 & 1+p & 1+p+q \\ 2 & 3+2p & 4+3p+2q \\ 3 & 6+3p & 10+6p+3q \end{vmatrix} =$$

- 1. * 0
- 2. 🗸 1
- 3. * 2
- **⊿ ¥** 3

Question Number : 3 Question Id : 47720321235 Display Question Number : Yes Is Question Mandatory : No

Let |A| denote the determinant of the matrix A. If A is a square matrix of order 3, and |AA| = r|A|, then the value of r is

Options:

- 1. * 0
- 2. * 4
- 3. * 16
- 4. 🗸 64

Question Number : 4 Question Id : 47720321236 Display Question Number : Yes Is Question

Mandatory: No

If
$$\begin{vmatrix} y & y \\ 1 & y \end{vmatrix} = \begin{vmatrix} 3 & 4 \\ 1 & 2 \end{vmatrix}$$
, then the value of y is

- 1. * 0
- 2. * 1
- 3. 🗸 2
- **⊿ ¥** 3

Question Number : 5 Question Id : 47720321237 Display Question Number : Yes Is Question Mandatory : No

Let $\begin{vmatrix} 2 & 3+i & -1 \\ 3-i & 0 & -1+i \\ -1 & -1-i & 1 \end{vmatrix} = a+ib$, where a and b are real numbers. Then the value of b is

Options:

- 1. 0
- 2 * 1
- 3. * 3
- 4. * 4

Question Number : 6 Question Id : 47720321238 Display Question Number : Yes Is Question Mandatory : No

If
$$\frac{y^2-5y+1}{(y+1)(y+2)(y+3)} = \frac{a}{y+1} + \frac{b}{(y+1)(y+2)} + \frac{c}{(y+1)(y+2)(y+3)}$$
, then,

$$a = 1, b = 10, c = 25$$

$$a = 1, b = -10, c = 25$$

$$a = 5, b = 10, c = 25$$

$$a = 5, b = -10, c = 25$$

Question Number : 7 Question Id : 47720321239 Display Question Number : Yes Is Question Mandatory : No

$$\frac{2x+3}{(x^2+1)(x+4)} =$$

$$\frac{5}{17(x+4)} + \frac{5x+14}{17(x^2+1)}$$
1. **

$$\frac{-5}{17(x+4)} - \frac{5x+14}{17(x^2+1)}$$

$$\frac{-5}{17(x+4)} + \frac{5x+14}{17(x^2+1)}$$

$$\frac{-5}{17(x+4)} + \frac{5x-14}{17(x^2+1)}$$

4.

Question Number : 8 Question Id : 47720321240 Display Question Number : Yes Is Question Mandatory : No

If x and y are two distinct real numbers, then, the number of values of θ in $[0,2\pi]$ for which cosec $\theta = \frac{x^2 - y^2}{x^2 + y^2}$ is

Options:

- 1. 0
- 2. * 1
- 3. * 2
- **⊿ ¥** 3

Question Number : 9 Question Id : 47720321241 Display Question Number : Yes Is Question Mandatory : No

If $\cos(\alpha - \beta) + \cos(\beta - \gamma) + \cos(\gamma - \alpha) = -\frac{3}{2}$, then $\cos \alpha + \cos \beta + \cos \gamma = -\frac{3}{2}$

- _ 3 1 *****
- ₂ ≈ −1
- 3 🗸 0

4. * 1

Question Number : 10 Question Id : 47720321242 Display Question Number : Yes Is Question Mandatory : No

For all real numbers θ , the value of $\sin^2\theta + \cos^4\theta$ is greater than or equal to

Options:

Question Number : 11 Question Id : 47720321243 Display Question Number : Yes Is Question Mandatory : No

Let x be a real number such that $tan\left(\frac{\pi}{4}+x\right)+tan\left(\frac{\pi}{4}-x\right)=2$. Then x is of the form $x=n\pi+a$, where $n\in\mathbb{Z}$, and a=

$$\frac{\pi}{3}$$

$$\frac{\pi}{4}$$

Question Number : 12 Question Id : 47720321244 Display Question Number : Yes Is Question Mandatory : No

If $(sin^{-1}x) > (cos^{-1}x)$, then x belongs to the interval

Options:

$$[0,\frac{1}{\sqrt{2}})$$

$$(\frac{1}{\sqrt{2}}, 1]$$

$$\left[\frac{1}{\sqrt{2}},1\right]$$

$$\left[0,\frac{1}{\sqrt{2}}\right]$$

Question Number : 13 Question Id : 47720321245 Display Question Number : Yes Is Question Mandatory : No

Consider a triangle $\triangle ABC$, with sides of length a,b and c, and angles A,B and C. If a,b,c and the area of the triangle $\triangle ABC$ are all rational, then

$$\tan \frac{B}{2}$$
 is rational and $\tan \frac{C}{2}$ is irrational.

$$\tan \frac{B}{2}$$
 is irrational and $\tan \frac{C}{2}$ is rational.

$$\tan \frac{B}{2}$$
 and $\tan \frac{C}{2}$ are both rational.



$$\tan \frac{B}{2}$$
 and $\tan \frac{c}{2}$ are both irrational.



Question Number: 14 Question Id: 47720321246 Display Question Number: Yes Is Question **Mandatory: No**

Consider a triangle $\triangle ABC$, with sides of length a,b and c, and angles A,B and C. If 3a=b+c, then the value of $\cot \frac{B}{2} \cdot \cot \frac{c}{2}$ is

Options:

1. * 0

3. **×** $\sqrt{3}$

Question Number: 15 Question Id: 47720321247 Display Question Number: Yes Is Question Mandatory: No

$$2 \tan^{-1} \left(\frac{3}{4} \right) - \tan^{-1} \left(\frac{17}{31} \right) =$$

$$\frac{\pi}{4}$$

$$\frac{\pi}{2}$$

Question Number : 16 Question Id : 47720321248 Display Question Number : Yes Is Question Mandatory : No

Consider a triangle $\triangle ABC$ with angles A,B and C. If $\cos A + \cos B + \cos C = \frac{3}{2}$, then the triangle $\triangle ABC$ is

Options:

isosceles, with one of the angles equal to
$$\frac{\pi}{6}$$
.

Question Number : 17 Question Id : 47720321249 Display Question Number : Yes Is Question Mandatory : No

The value of
$$\cos^2 x + \cos^2 \left(x + \frac{\pi}{3}\right) + \cos^2 \left(x - \frac{\pi}{3}\right)$$
 is

1. * 1

Question Number : 18 Question Id : 47720321250 Display Question Number : Yes Is Question Mandatory : No

The value of
$$\left(\frac{\sqrt{3}+i}{\sqrt{3}-i}\right)^3$$
 is

Options:

Question Number : 19 Question Id : 47720321251 Display Question Number : Yes Is Question Mandatory : No

If
$$x + iy = \frac{a+ib}{a-ib}$$
, then $x^2 + y^2 =$

1 💥

2. 🗸 1

3. * 2

⊿ ¥ 4

Question Number : 20 Question Id : 47720321252 Display Question Number : Yes Is Question Mandatory : No

If a circle of radius 5 touches the circle $x^2 + y^2 - 2x - 4y = 20$ at the point (5,5), then, its center is

Options:

1. * (8,8)

2. * (8,9)

3. 🗸 (9,8)

4. * (9,9)

Question Number : 21 Question Id : 47720321253 Display Question Number : Yes Is Question Mandatory : No

The equation $9x^2 - 24xy + 16y^2 - 20x - 15y = 60$ represents

Question Number : 22 Question Id : 47720321254 Display Question Number : Yes Is Question Mandatory : No

Let (x_i, y_i) , j=1,2,3,4, be points of intersection of the parabola $y^2=4ax$ and the circle $x^2+y^2+2gx+2fy+c=0$.

Then
$$y_1 + y_2 + y_3 + y_4 =$$

Options:

$$-\frac{1}{2}$$

Question Number : 23 Question Id : 47720321255 Display Question Number : Yes Is Question Mandatory : No

The length of the major axis of the ellipse $9x^2 + 5y^2 - 30y = 0$ is

Question Number : 24 Question Id : 47720321256 Display Question Number : Yes Is Question Mandatory : No

If S (-1, 1) is one of the foci of a hyperbola, x - y + 3 = 0 is its directrix corresponding to S and 3 is its eccentricity, then, the equation of the hyperbola is

Options:

$$7x^2 + 18xy + 7y^2 + 50x + 50y + 77 = 0$$

$$7x^2 + 18xy + 7y^2 + 50x - 50y + 77 = 0$$

$$7x^2 - 18xy + 7y^2 + 50x - 50y + 77 = 0$$

$$7x^2 - 18xy - 7y^2 - 50x + 50y + 77 = 0$$

Question Number : 25 Question Id : 47720321257 Display Question Number : Yes Is Question Mandatory : No

The equation $4(x - 2y + 1)^2 + 9(2x + y + 2)^2 = 25$ represents

Options:

1. * a parabola

an ellipse 2. ✔

a hyperbola

4. * a circle

Question Number : 26 Question Id : 47720321258 Display Question Number : Yes Is Question

Mandatory: No

Let f be a twice differentiable function such that f''(x) + f(x) = 0, and f'(x) = g(x). If $h(x) = [f(x)]^2 + [g(x)]^2$,

and h(10) = 20, then h(40) =

Options:

1. 🗸 20

2 * 40

3. * 80

4. * 160

Question Number: 27 Question Id: 47720321259 Display Question Number: Yes Is Question

Mandatory: No

$$\lim_{x \to \frac{\pi}{2}} \left(\frac{\cot x - \cos x}{\cos^2 x} \right) =$$

-1

2. 🗸 0

3. **×** √3

 $4. \approx \frac{\pi}{2}$

Question Number : 28 Question Id : 47720321260 Display Question Number : Yes Is Question Mandatory : No

Let \mathbb{R} be the set of all real numbers. Let $f: \mathbb{R} \to \mathbb{R}$ satisfy the condition:

 $|f(x)-f(y)| \le |x-y|^{2021}$, for all $x,y \in \mathbb{R}$. Then the value of f'(2022) is

Options:

1. 🗸 0

2. * 1

3. * 2021

4. * 2022

The number of real roots of the equation $x + e^x = 0$ is

Options:

- 1. * 0
- 2. 🗸 1
- 2 **
- 4. * Infinitely many

Question Number : 30 Question Id : 47720321262 Display Question Number : Yes Is Question Mandatory : No

If
$$y = \operatorname{Tan}^{-1}\left(\frac{\sqrt{1+\sin x} + \sqrt{1-\sin x}}{\sqrt{1+\sin x} - \sqrt{1-\sin x}}\right)$$
, then $\frac{dy}{dx} = \frac{1}{2}$

$$\cot^2 x$$

- 1. *
- sec² *x*
- $-\frac{1}{2}$

Question Number : 31 Question Id : 47720321263 Display Question Number : Yes Is Question

Mandatory: No

The equation of the tangent to the curve $x=\sin 3t$, $y=\cos 2t$, at $t=\frac{\pi}{4}$ is given by

Options:

$$\sqrt{2}x - 3y - 2 = 0$$

1. 3

$$\sqrt{2} x + 3y - 2 = 0$$

$$2\sqrt{2} x - 3y - 2 = 0$$

$$2\sqrt{2} x - 3y + 2 = 0$$

Question Number : 32 Question Id : 47720321264 Display Question Number : Yes Is Question Mandatory : No

An open tank with a square base (with side x) and vertical sides (with height y) is to be constructed from a metal sheet so as to hold a given quantity of water. The cost of the material will be the least if

$$4x=y$$

Question Number : 33 Question Id : 47720321265 Display Question Number : Yes Is Question Mandatory : No

The function $f(x) = x^3 - 12x^2 + 36x + 48$, is decreasing in the interval

Options:

Question Number : 34 Question Id : 47720321266 Display Question Number : Yes Is Question Mandatory : No

A shopkeeper can buy x items for Rs. $\left(\frac{x}{5} + 500\right)$. He can sell the x items at the rate Rs. $\left(5 - \frac{x}{100}\right)$ per item. Then the number of items he should sell to make maximum profit is

Question Number : 35 Question Id : 47720321267 Display Question Number : Yes Is Question Mandatory : No

If
$$z = ax^2 + 2hxy + by^2$$
, then $x \frac{\partial z}{\partial x} + y \frac{\partial z}{\partial y} =$

Options:

- 1. *****
- 2. ***** z²
- 3. * $\frac{1}{2}Z$
- 4. **✓** 2z

Question Number : 36 Question Id : 47720321268 Display Question Number : Yes Is Question Mandatory : No

$$\int_{-1}^{1} \frac{x \sin^{-1} x}{\sqrt{1-x^2}} \ dx =$$

- 1 🚜
- 2. * 1

Question Number : 37 Question Id : 47720321269 Display Question Number : Yes Is Question Mandatory : No

The area of the region bounded by the curve $y = x^2 + 4$, the x-axis and the ordinates at x=1 and x=5 is

Options:

Question Number : 38 Question Id : 47720321270 Display Question Number : Yes Is Question Mandatory : No

$$\lim_{n\to\infty} \sum_{k=0}^{n-1} \, \frac{1}{\sqrt{n^2-k^2}} =$$

Question Number : 39 Question Id : 47720321271 Display Question Number : Yes Is Question Mandatory : No

$$\int_0^1 \frac{2x}{1+x^2} \ dx =$$

Options:

Question Number : 40 Question Id : 47720321272 Display Question Number : Yes Is Question Mandatory : No

$$\int \frac{e^{ax} - e^{-ax}}{e^{ax} + e^{-ax}} dx =$$

(In the following, c is a constant.)

$$\frac{1}{a}\log|e^{ax} + e^{-ax}| + c$$

$$\frac{1}{a} \log |e^{ax} - e^{-ax}| + c$$

$$\frac{1}{2a} \log |e^{ax} + e^{-ax}| + c$$

$$\frac{1}{2a}\log|e^{ax} - e^{-ax}| + c$$

Question Number : 41 Question Id : 47720321273 Display Question Number : Yes Is Question Mandatory : No

$$\int_0^\pi \frac{e^{\cos x}}{e^{\cos x} + e^{-\cos x}} \ dx =$$

Options:

3.
$$\checkmark$$
 $\frac{\pi}{2}$

Question Number : 42 Question Id : 47720321274 Display Question Number : Yes Is Question Mandatory : No

$$\int_{-\pi}^{\pi} \sin^5 x \, dx =$$

1. 🗸 0

 $\frac{\pi}{2}$

3. ***** π

2π

Question Number : 43 Question Id : 47720321275 Display Question Number : Yes Is Question Mandatory : No

The area of the region bounded by y=|x+3|, the x-axis and the lines x=-6 and x=0 is

Options:

3 square units

9 square units

12 square units 3. *

18 square units

The degree of the differential equation $7x\left(\frac{dy}{dx}\right)^2 - \frac{d^2y}{dx^2} + 10y = \log x$ is

Options:

- 1. 🗸 1
- 2. * 2
- 2 **%**
- 4. * 4

Question Number : 45 Question Id : 47720321277 Display Question Number : Yes Is Question Mandatory : No

The solution of the differential equation $\frac{dy}{dx} = y \tan x$, given that y=1 when x=0, is given by

- $y = \cos x$
- $y = \cos 2x$
- $y = \sec x$
- $y = \sec 2x$

Question Number: 46 Question Id: 47720321278 Display Question Number: Yes Is Question

Mandatory: No

The solution to the differential equation $(3x^2 + y)\frac{dx}{dy} = x$, (x > 0), such that y=1 if x=1 is

Options:

$$y = 2x^2 - x$$

$$y = 3x^2 - 2x$$

$$y = 4x^2 - 3x$$

$$y = 5x^2 - 4x$$

Question Number : 47 Question Id : 47720321279 Display Question Number : Yes Is Question Mandatory : No

The differential equation of the family of parabolas having vertex at the origin and axis along the positive y-axis is

$$xy'=2$$

$$2. \checkmark xy' = 2y$$

$$xy' = -2y$$

$$xy' = 2y^2$$

The solution of the differential equation $\frac{dy}{dx} + y \cot x = 4x \csc x$, $(x \neq 0)$, given that y=0 when $x = \frac{\pi}{2}$ is

Options:

$$y \csc x = x^2 - \frac{\pi^2}{4}$$

$$y \csc x = 2x^2 - \frac{\pi^2}{2}$$

 $y \sin x = x^2 - \frac{\pi^2}{4}$

$$y\sin x = 2x^2 - \frac{\pi^2}{2}$$

Question Number: 49 Question Id: 47720321281 Display Question Number: Yes Is Question Mandatory: No

The general solution of the differential equation $log_e\left(\frac{dy}{dx}\right) = ax + by$ is given by

Options:

$$ae^{ax} + be^{-by} + C = 0$$

1. 💥

$$ae^{ax} - be^{-by} + C = 0$$

$$\frac{1}{a}e^{ax} + \frac{1}{b}e^{-by} + C = 0$$
3.

$$\frac{1}{a}e^{ax} - \frac{1}{b}e^{-by} + C = 0$$

Question Number : 50 Question Id : 47720321282 Display Question Number : Yes Is Question

Mandatory: No

The particular integral of the differential equation $(D^2 + D - 2)y = \sin x$ is given by

Options:

$$-\frac{1}{10}\left(\cos x + \sin x\right)$$

$$-\frac{1}{10}\left(\cos x + 3\sin x\right)$$

$$-\frac{1}{10} (\cos 3x + \sin 3x)$$

$$-\frac{1}{10} (3 \cos x + \sin x)$$

Physics

Section Id: 477203418

Section Number: 2

Mandatory or Optional: Mandatory

Number of Questions: 25

Section Marks: 25

Enable Mark as Answered Mark for Review and Yes

Clear Response:

Question Number: 51 Question Id: 47720321283 Display Question Number: Yes Is Question

Mandatory: No

The dimensional formula for gravitational constant, G is

Options:

- $1. \times M^{1}L^{3}T^{-2}$
- 2. ✓ M⁻¹L³T⁻²
- 3. * $M^0L^3T^{-2}$
- 4. * $M^2L^3T^{-2}$

Question Number : 52 Question Id : 47720321284 Display Question Number : Yes Is Question Mandatory : No

Which of the following quantities have not been expressed in proper units?

- electric field = Newton/Coulomb
- 2. * surface tension = Newton/meter
- 3. ✓ energy = kg m/s
- 4. * pressure = Newton/m²

Question Number: 53 Question Id: 47720321285 Display Question Number: Yes Is Question

Mandatory: No

A vector A is along positive x-axis. If B is another vector such that AxB is zero, then B could be

Options:

3. *
$$-(\hat{\imath}+\hat{\jmath})$$

4. *
$$(\hat{j} + \hat{k})$$

Question Number: 54 Question Id: 47720321286 Display Question Number: Yes Is Question

Mandatory: No

The scalar product of two vectors is $2\sqrt{3}$ and the magnitude of their vector product is 2.

The angle between them is

The work done by a force is defined as W=F.S. In a certain situation F and S are not zero but the work done is zero when

Options:

- F and S are in the same direction
- F and S are in opposite direction
- F and S are at right angles
 3. ✓
- F and S are at 45°

Question Number : 56 Question Id : 47720321288 Display Question Number : Yes Is Question Mandatory : No

A body starts from rest and travels a distance x in first two seconds and a distance y in next two seconds. The relation between x and y is

$$y = 3x$$

A projectile is projected with initial velocity $(6\hat{\imath} + 8\hat{\jmath})$ m/s. If g = 10 m/s² then horizontal range is

Options:

- 1. * 4.8 m
- 9.6 m
- 19.2 m
- 4. ***** 14.0 m

Question Number : 58 Question Id : 47720321290 Display Question Number : Yes Is Question Mandatory : No

The maximum range of a projectile fired with some initial velocity is found to be 1000 m/s, in the absence of wind and air resistance. The maximum height reached by this projectile is

- 2. ***** 500 m
- 1000 m
- 4. **×** 2000 m

The force of friction between two bodies is

Options:

- 1. parallel to the contact surface
- perpendicular to the contact surface
- inclined at 300 to the contact surface
- inclined at 60° to the contact surface

Question Number : 60 Question Id : 47720321292 Display Question Number : Yes Is Question Mandatory : No

A body is sliding down an inclined plane under its own weight at constant speed. If the inclination of the plane to the horizontal is 30°, the angle of friction is

Question Number: 61 Question Id: 47720321293 Display Question Number: Yes Is Question

Mandatory: No

A block of mass 5 kg is resting on a smooth surface. At what angle, a force of 20 N be acted on the body so that it will acquire a kinetic energy of 40 J after moving 4m

Options:

Question Number : 62 Question Id : 47720321294 Display Question Number : Yes Is Question Mandatory : No

Two men with the weights in the ratio 4:3 run up a staircase in time, in the ratio 12:11. The ratio of power of the first to that of second is

Question Number : 63 Question Id : 47720321295 Display Question Number : Yes Is Question

Mandatory: No

Energy harnessed from flowing water is called-----energy

Options:

Solar

2. ✓ Hydel

3. * Tidal

4. * Geothermal

Question Number : 64 Question Id : 47720321296 Display Question Number : Yes Is Question Mandatory : No

The total mechanical energy of a spring-mass system in simple harmonic motion is $E = 0.5 \text{ m}\omega^2 A^2$. If the oscillating particle is replaced by another particle of double the mass while the amplitude A remains the same. The new mechanical energy is

Options:

1. × 2E

0.5 E

3. **≈** √2 E

4. 🗸 E

Question Number : 65 Question Id : 47720321297 Display Question Number : Yes Is Question Mandatory : No

Sound of frequency 1000 Hz from a stationary source is reflected from an object approaching the source at 30 m/s back to a stationary observer located at the source. The speed of sound in air is 330 m/s. The frequency of the sound heard by the observer is

Options:

- 1200 Hz
- 2 × 1000 Hz
- 3. ***** 1090 Hz
- 4. * 1100 Hz

Question Number : 66 Question Id : 47720321298 Display Question Number : Yes Is Question Mandatory : No

The frequency of a pendulum if it is taken from the earth's surface to deep into a mine

- increases
- decreases
- first increases then decreases
 - remains unchanged

Question Number : 67 Question Id : 47720321299 Display Question Number : Yes Is Question Mandatory : No

Two waves of lengths 50 cm and 51 cm produced 12 beats per second. The velocity of sound is

Options:

- 340 m/s
- 2. 331 m/s
- 3. ✓ 306 m/s
- 4. **3**60 m/s

Question Number : 68 Question Id : 47720321300 Display Question Number : Yes Is Question Mandatory : No

According to reverberation time the final intensity is around

- one-hundredth of the initial intensity
- one-tenth of the initial intensity 2. **
- one-thousandth of the initial intensity
- one-millionth of the initial intensity

Question Number : 69 Question Id : 47720321301 Display Question Number : Yes Is Question

Mandatory: No

An ideal gas has volume V at pressure P and temperature T. Mass of each molecule is m. The density of the gas is

Options:

1. * mKT

$$4. \checkmark \frac{Pm}{KT}$$

Question Number : 70 Question Id : 47720321302 Display Question Number : Yes Is Question Mandatory : No

Work done by 0.1 mole of a gas at 27^{0} C to double its volume at constant pressure is (R=2 cal/mol/K)

Question Number : 71 Question Id : 47720321303 Display Question Number : Yes Is Question

Mandatory: No

If the pressure of a gas contained in a closed vessel is increased by 0.4%, when heated by 1°C, its initial temperature is

Options:

Question Number : 72 Question Id : 47720321304 Display Question Number : Yes Is Question

Mandatory: No

A monoatomic ideal gas, initially at temperature T_1 is enclosed in a cylinder fitted with a frictionless piston. The gas is allowed to expand adiabatically to a temperature T_2 by releasing the piston suddenly. If L_1 and L_2 are the lengths of the gas column, before and after expansion respectively, T_1/T_2 is given by

1. *
$$\left(\frac{L_1}{L_2}\right)^{2/3}$$

$$2. \checkmark \left(\frac{L_2}{L_1}\right)^{2/3}$$

$$L_2$$
 L_1

Question Number : 73 Question Id : 47720321305 Display Question Number : Yes Is Question Mandatory : No

A Carnot's engine operates with source at 127°C and sink at 27°C. If the source supplies 40 kJ of heat energy, the work done by the engine is

Options:

Question Number : 74 Question Id : 47720321306 Display Question Number : Yes Is Question Mandatory : No

The optical fibre consisting of a central core is cladded by material of

Options:

slightly lower refractive index

1. 🗸

sligh	tly higher refractive index		
3. **	equal refractive index		
4. *	very high refractive index		
Questi	ion Number : 75 Question Id : 47720321307 Display Question Number : Yes Is Question		
Manda	atory : No		
The s	usceptibility of the superconductor is		
Options :			
ı. * 1	positive and small		
2. * 1	negative and small		
3. *	positive and unity		
4. ✓	negative and unity		

Chemistry

Section Id :477203419Section Number :3Mandatory or Optional :Mandatory

Number of Questions: 25

Section Marks: 25

Clear Response:

Question Number : 76 Question Id : 47720321308 Display Question Number : Yes Is Question

Mandatory: No

The nucleus of tritium consists of -----

Options:

1 proton + 1 neutron

1 proton + 3 neutrons

3. * 1 proton + zero neutron

4. 1 proton + 2 neutrons

Question Number : 77 Question Id : 47720321309 Display Question Number : Yes Is Question Mandatory : No

Which of the following electronic configuration is not possible?

$$2. \checkmark 1s^2 2s^2 2p^7$$

4. *
$$1s^2 2s^2 2p^5$$

Question Number : 78 Question Id : 47720321310 Display Question Number : Yes Is Question Mandatory : No

Radius of 3rd Bohr orbit of hydrogen atom is -----

Options:

Question Number : 79 Question Id : 47720321311 Display Question Number : Yes Is Question Mandatory : No

Covalent compounds are generally soluble in ------

- Polar solvents
- 3. * Concentrated acids
- All solvents

Question Number : 80 Question Id : 47720321312 Display Question Number : Yes Is Question Mandatory : No
Six electrons are mutually shared in
Options:
1. * F ₂
2. ** Cl ₂
3. * O ₂
4. ✓ N ₂
Question Number : 81 Question Id : 47720321313 Display Question Number : Yes Is Question
Mandatory : No
To half the molarity of a solution, the following should be adopted.
Options:
1. * Weight of the solute to be doubled
2. Weight of the solvent to be doubled
3. * Volume of the solvent to be doubled
Volume of the solution to be doubled 4. ✓

Question Number : 82 Question Id : 47720321314 Display Question Number : Yes Is Question Mandatory : No

The molecular weight of KMnO₄ is "M". In a reaction KMnO₄ is reduced to K₂MnO₄. The equivalent weight of KMnO₄ is

Options:

- 1. 🗸 M
- 2. ***** M/2
- 3. ***** M/3
- 4. **×** M/4

Question Number : 83 Question Id : 47720321315 Display Question Number : Yes Is Question Mandatory : No

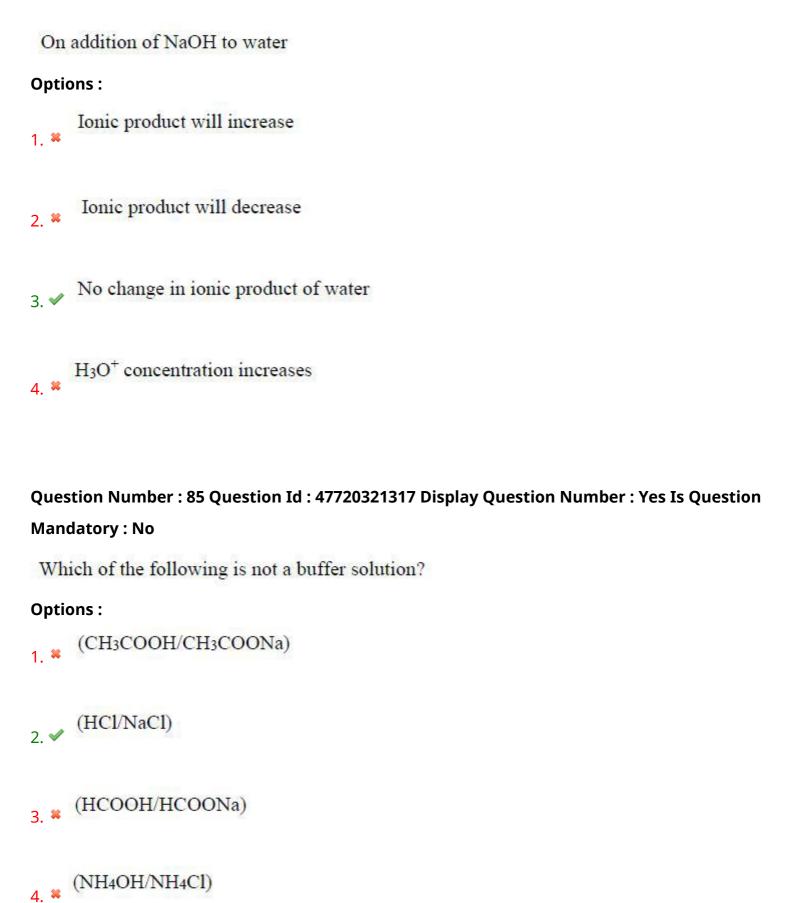
Calculate the weight of NaOH present in 500 ml of 0.5 N Solution

Options:

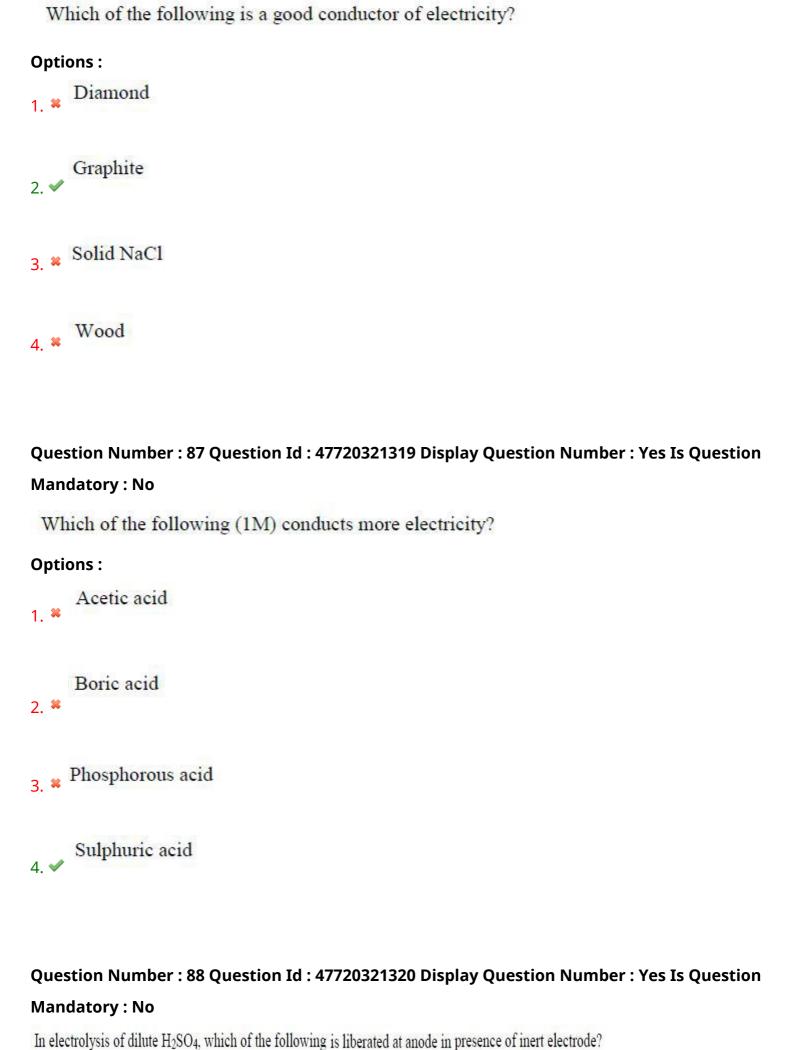
- 1. * 5 g
- 2. **✓** 10 g
- 3. × 12 g
- 4. ***** 15 g

Question Number: 84 Question Id: 47720321316 Display Question Number: Yes Is Question

Mandatory: No



Question Number : 86 Question Id : 47720321318 Display Question Number : Yes Is Question Mandatory : No



Options:

Question Number : 89 Question Id : 47720321321 Display Question Number : Yes Is Question Mandatory : No

The EMF of the cell Ni/Ni $^{2+}$ (0.01M)/Cl 2 (0.01M)/Cl 2 , Pt is ---V if the SRP of nickel and chlorine electrodes are -0.25V and +1.36V respectively

Options:

Question Number : 90 Question Id : 47720321322 Display Question Number : Yes Is Question Mandatory : No

Which of the following is correct relation used to measures the hardness of water?

Options:

$$1 \text{ mg/L} = 1 \text{ ppm} = 0.07^{\circ}\text{Cl} = 0.1^{\circ}\text{Fr}$$

$$1 \text{ mg/L} = 0.1 \text{ ppm} = 0.7^{\circ}\text{Cl} = 0.1^{\circ}\text{Fr}$$

$$1 \text{ mg/L} = 1 \text{ ppm} = 0.7^{\circ}\text{Cl} = 0.01^{\circ}\text{Fr}$$

$$1 \text{ mg/L} = 1 \text{ ppm} = 0.7^{\circ}\text{Cl} = 1^{\circ}\text{Fr}$$

Question Number : 91 Question Id : 47720321323 Display Question Number : Yes Is Question Mandatory : No

Which of the following is used as effective coagulant in the municipal water treatment to remove fine suspended and colloidal impurities?

Options:

Question Number : 92 Question Id : 47720321324 Display Question Number : Yes Is Question Mandatory : No

The general chemical formula of zeolite is

Options: 1. ✓ Na₂O .Al₂O₃ .x SiO₂ .y H₂O Al₂O₃.H₂O 2. ** CaSO₄.2H₂O 3. **

Question Number : 93 Question Id : 47720321325 Display Question Number : Yes Is Question Mandatory : No

---- is resulted when electrochemical corrosion happened in acidic environment.

Options:

Evolution of oxygen

1. *

MgSO₄.5H₂O

2. * Absorption of oxygen

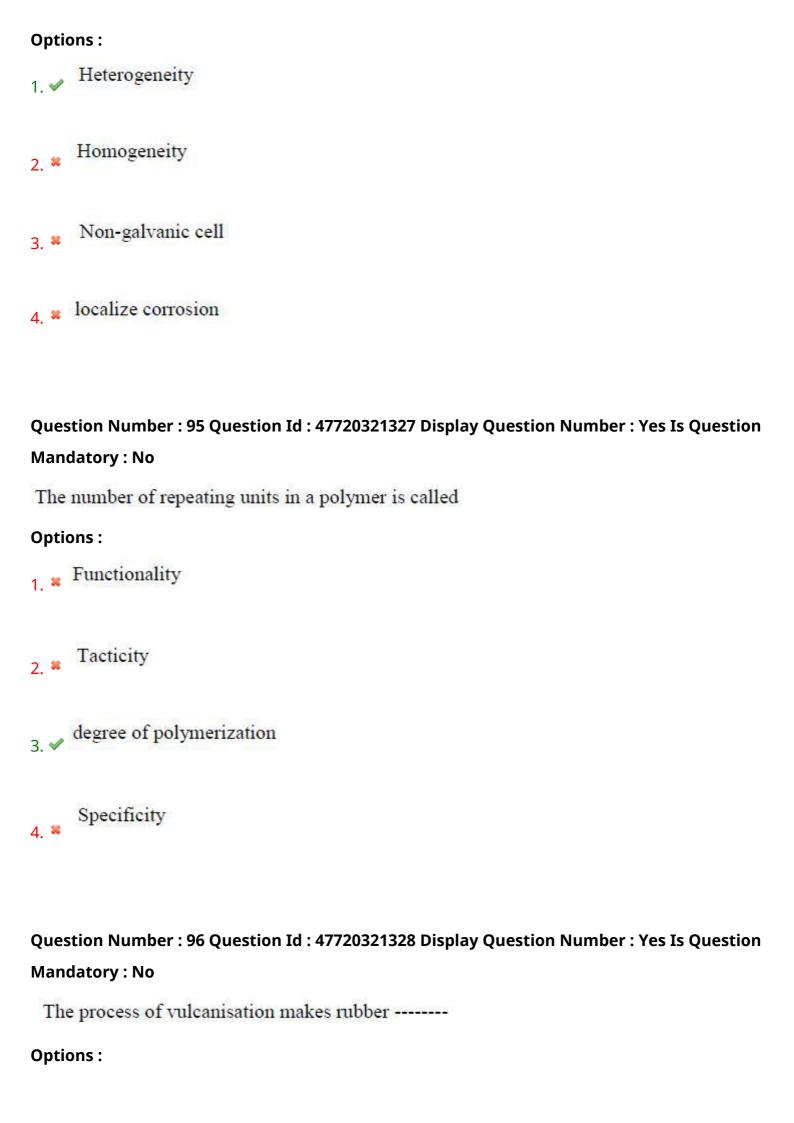
Evolution of hydrogen 3. ✔

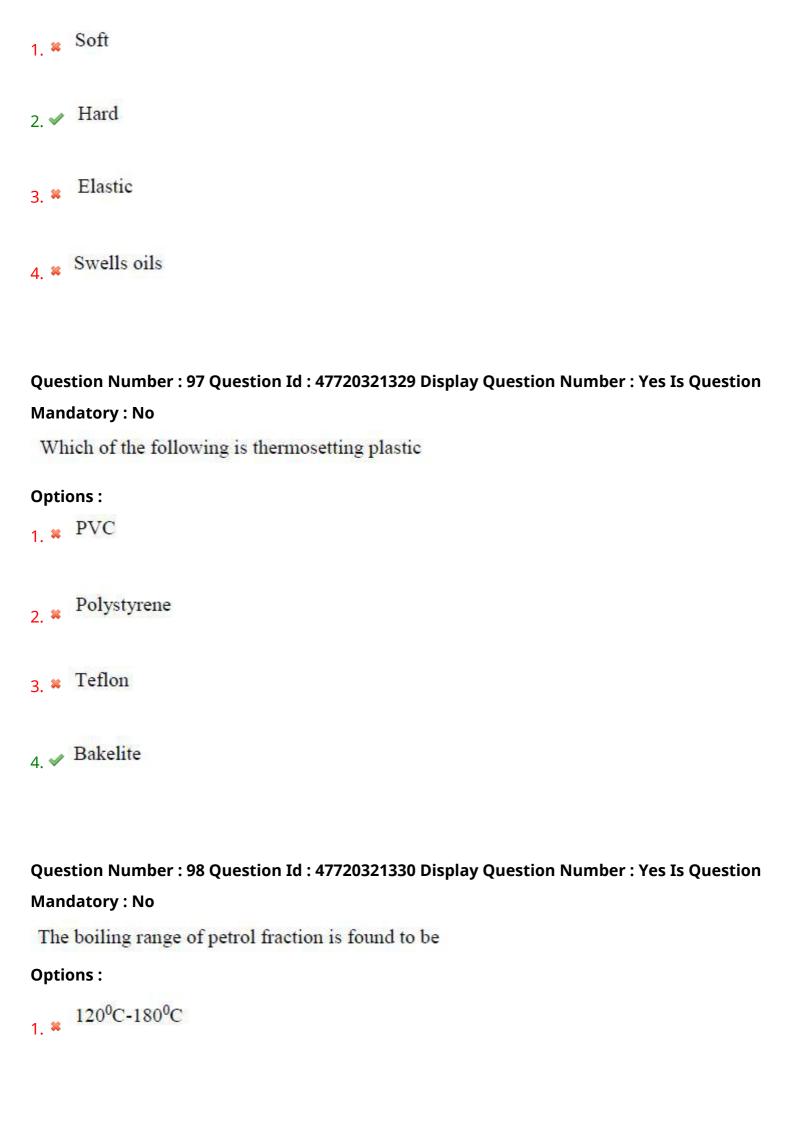
Absorption of hydrogen

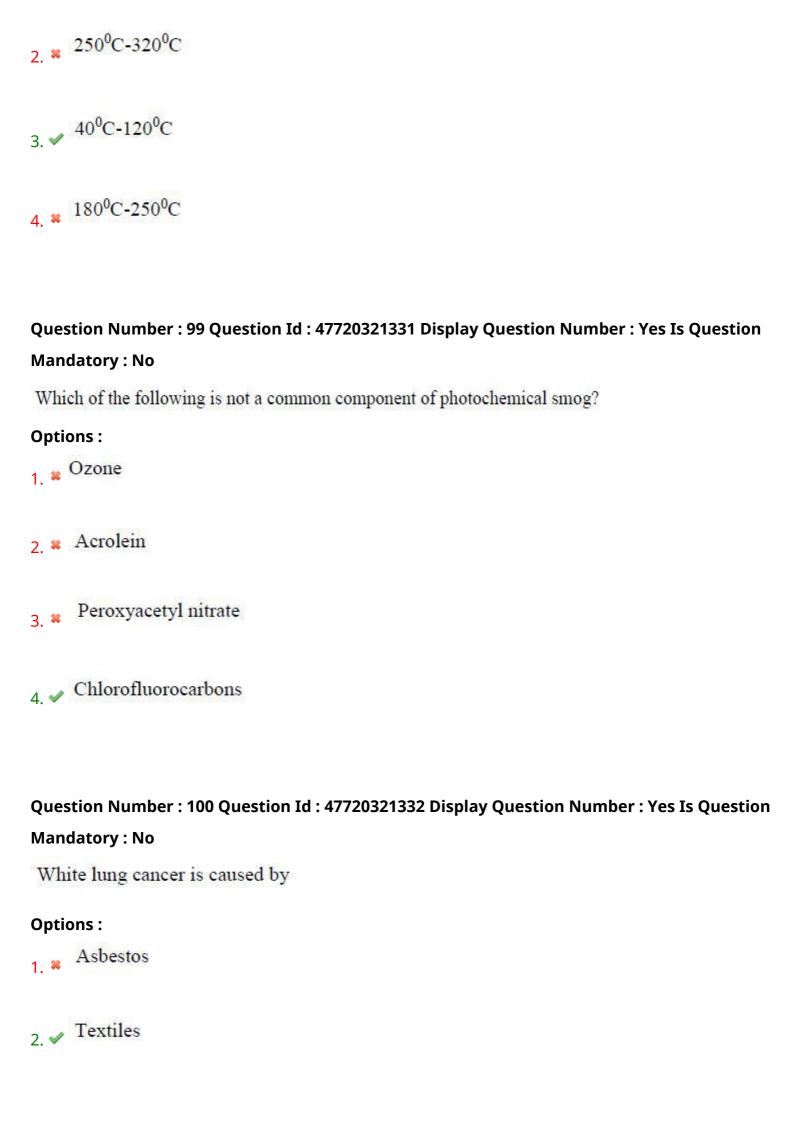
Question Number : 94 Question Id : 47720321326 Display Question Number : Yes Is Question

Mandatory : No

Impure metal corrodes faster than pure metal due to







- 3. Paper
- 4. * Silica

Metallurgical Engineering

Section Id: 477203420

Section Number: 4

Mandatory or Optional: Mandatory

Number of Questions: 100

Section Marks: 100

Enable Mark as Answered Mark for Review and

Yes

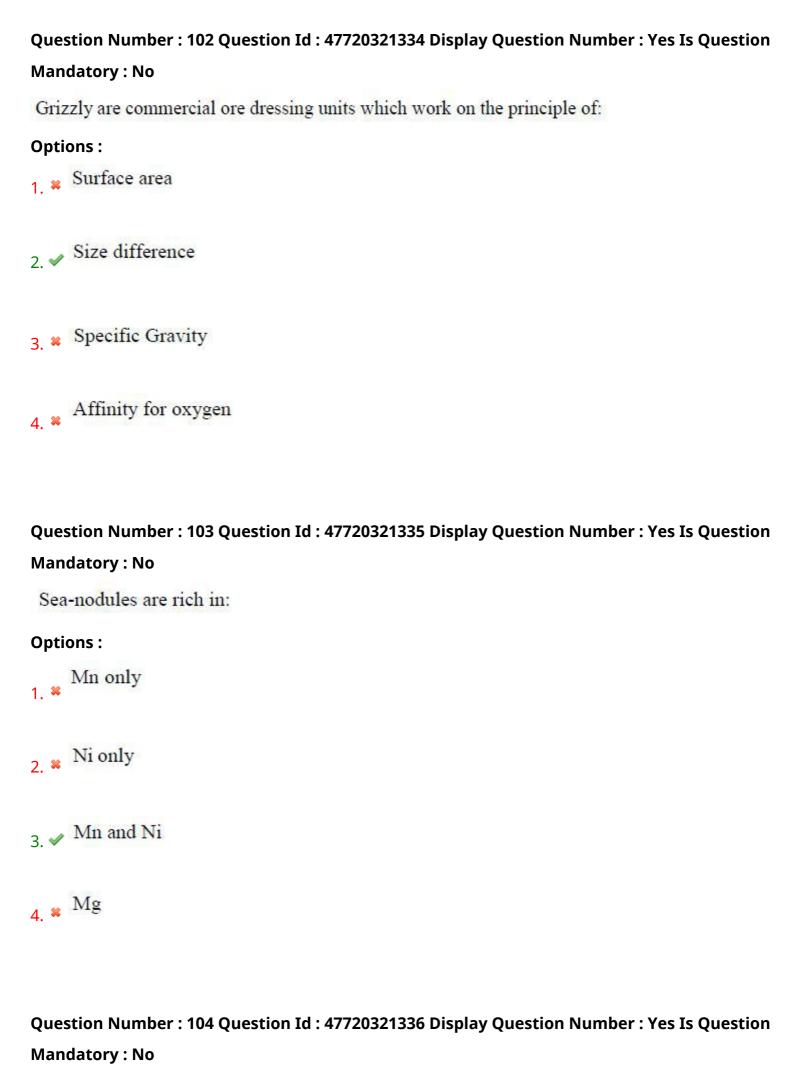
Clear Response:

Question Number: 101 Question Id: 47720321333 Display Question Number: Yes Is Question

Mandatory: No

An ore is a naturally occurring aggregate or a combination of, from which one or more or may be extracted

- 1. Minerals, metals, compound
- Metals, compounds, minerals
- 3. Minerals, metals, minerals
- Metals, minerals, compounds



Options:
1. * Monazite
2. Sphalerite
3. * Rhodonite
4. * Brucite
Question Number : 105 Question Id : 47720321337 Display Question Number : Yes Is Question
Mandatory : No
For processing of lean ores of commercially pure metals, which of the following route is ideally suitable:
Options:
1. * Pyrometallurgy
2. ✓ Hydrometallurgy
3. * Electrometallurgy
4. * Hydrometallurgy and Electrometallurgy
Question Number : 106 Question Id : 47720321338 Display Question Number : Yes Is Question Mandatory : No
Which of the following elements is not primarily a heat producing element in a fuel?
Options:
1. * Carbon

The primary mineral of zinc is:

- 2. * Silicon
- 3. ✓ Iron
- 4. * Phosphorous

Question Number : 107 Question Id : 47720321339 Display Question Number : Yes Is Question Mandatory : No

The temperature to analyse VCM in coal should be:

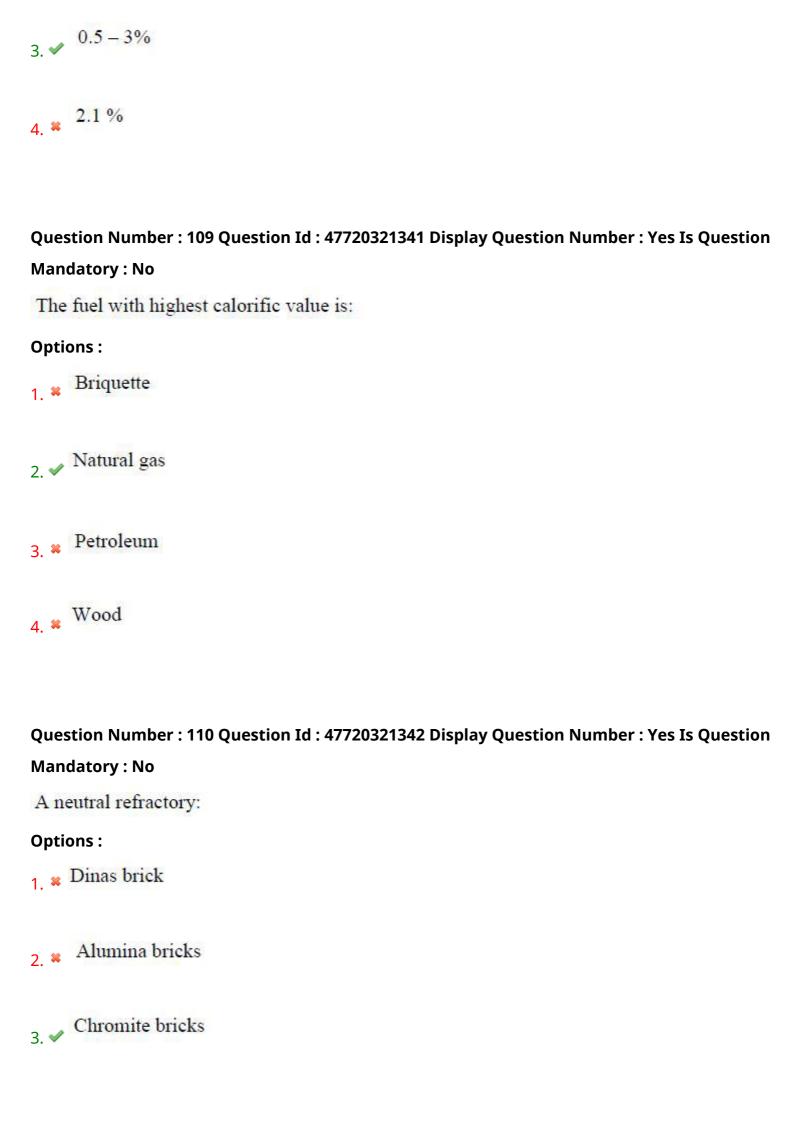
Options:

- 1. ***** 110 °C
- 2. ✓ 950 °C
- 3. ***** 400 °C
- 4. **≈** 800 °C

Question Number : 108 Question Id : 47720321340 Display Question Number : Yes Is Question Mandatory : No

The maximum tolerable limit of sulfur in a good metallurgical coke is:

- 1. * 4 %
- 2. * < 3%



4. * Magnesia bricks
Question Number : 111 Question Id : 47720321343 Display Question Number : Yes Is Question Mandatory : No
An ideal instrument to measure temperature above 1200 °C in a Metallurgical process: Options:
1. Mercury thermometer
2. ✓ Thermolectric pyrometer
3. * Gas thermometer
4. * Resistance thermometer
Question Number : 112 Question Id : 47720321344 Display Question Number : Yes Is Question
Mandatory : No
A system which can not exchange matter but energy with its surroundings is:
Options: 1. ** Isolated system
2. ✓ Closed system
3. * Open system
4. * Isobaric system

Question Number: 113 Question Id: 47720321345 Display Question Number: Yes Is Question
Mandatory : No
$\Delta H_{298}^0 = -400 kCal$ for alumina corresponds to:
Options:
1. ✓ Standard heat of formation
2. * Heat of conservation
3. * Reaction heat generated
4. * Entropy of formation
Question Number : 114 Question Id : 47720321346 Display Question Number : Yes Is Question
Mandatory : No
At equilibrium the entropy of a closed system is:
Options:
·
Options: 1. Maximum 2. Significant
1. Maximum
1. Maximum 2. Significant
1. Maximum 2. Significant 3. Minimum
1. Maximum 2. Significant 3. Minimum

The specific heat capacity of water at 25 °C is:

Options:

Question Number : 116 Question Id : 47720321348 Display Question Number : Yes Is Question Mandatory : No

Which of the following statement is true:

Options:

Gibbs free energy does not have absolute value

2 * In a vapor phase, fugacity is equal to partial pressure

For an ideal Raoultian behavior activity co-efficient is greater than 1

4. * For an ideal Henerian behavior activity co-efficient is greater than 1

Question Number: 117 Question Id: 47720321349 Display Question Number: Yes Is Question

Mandatory: No

The degree of freedom at triple point in a phase diagram:

Options:

1. * 3

- 2. * 2
- 3. * 1
- **4. ✓** 0

Question Number : 118 Question Id : 47720321350 Display Question Number : Yes Is Question Mandatory : No

In Ellingham diagram of oxides, the downward slope CO signifies

Options:

- 1. * Decrease in entropy
- 2. Can reduce all the oxides at all temperatures
- 3. * Effective reducing agent above 717 °C
- The most efficient reducing agent for oxides

Question Number : 119 Question Id : 47720321351 Display Question Number : Yes Is Question Mandatory : No

Enthalpy is expressed as:

$$1. \checkmark H = E - PV$$

$$H - E = PV$$

$$_{3.}$$
 * $H=F-TS$

$$\frac{4}{4} * H + F = TS$$

Question Number : 120 Question Id : 47720321352 Display Question Number : Yes Is Question Mandatory : No

The atomic diameter of a FCC crystal with lattice parameter a is:

Options:

$$1. \checkmark a\sqrt{2}/2$$

$$a\sqrt{2}/4$$

$$a\sqrt{3}/4$$

Question Number : 121 Question Id : 47720321353 Display Question Number : Yes Is Question Mandatory : No

The number of atoms along the body diagonal of the diamond cubic unit cell is

4	38	4
4.	•••	

Question Number : 122 Question Id : 47720321354 Display Question Number : Yes Is Question Mandatory : No

In deciding the solid solubility (Hume-Ruthery rule), the difference between the atomic diameter of the solute and solvent should not be more than

Options:

- 1. * 50%
- 2. 15%
- 3. * 2%
- 4. * 0%

Question Number : 123 Question Id : 47720321355 Display Question Number : Yes Is Question Mandatory : No

Relative amount of phases in a region in a phase diagram can be estimated by:

- Phase rule
- Tie-line rule
- Humerothery rule
- 4. ✓ Lever rule

Question Number : 124 Question Id : 47720321356 Display Question Number : Yes Is Question Mandatory : No

The reaction of generation of one solid and liquid phase from a solid phase on heating is known as:

Options:

- 1. * Eutectic
- 2. * Eutectoid
- 3. * Peritectoid
- 4. Peritectic

Question Number : 125 Question Id : 47720321357 Display Question Number : Yes Is Question Mandatory : No

The fraction of pearlite in a 0.55% C steel is:

Options:

- 1. * 0.55
- 2. * 0.31
- 3. ** 0
- 4. 0.69

Question Number: 126 Question Id: 47720321358 Display Question Number: Yes Is Question

Mandatory : No
The unit of flux J is:
Options:
1. ✓ atoms m ⁻² s ⁻¹
2. * atoms $m^2 s^{-1}$
3. $**$ moles m ² s ⁻¹
4. * moles m ⁻³ s ⁻¹
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Question Number : 127 Question Id : 47720321359 Display Question Number : Yes Is Question Mandatory : No
Which of the following elements has the highest diffusion coefficient in steel at 1000 °C?
Options: 1. * Mn
2. * W
3. * Ni
4. ✓ C
Question Number : 128 Question Id : 47720321360 Display Question Number : Yes Is Question
Mandatory : No
The condition for fine grain size during solidification would be:

1. * Slow cooling
2. * Increasing surface energy
3. * Decreasing nucleation rate
4. ✓ Fast cooling
Question Number : 129 Question Id : 47720321361 Display Question Number : Yes Is Question Mandatory : No Bainite has:
Options:
1. * Same morphology as austenite
2. ✓ A non-lamellar morphology of ferrite and cementite
3. * The coarsest morphology in the Fe-C diagram
4. * The hardest phase
Question Number : 130 Question Id : 47720321362 Display Question Number : Yes Is Question
Mandatory : No
Materials with metallic bonds in its atoms are necessarily
Options:
1. ✓ Ductile under stress
2. * Hard

3. * Gases at RT Low in electrical conductivity Question Number: 131 Question Id: 47720321363 Display Question Number: Yes Is Question Mandatory: No Which of the following phase is obtained as the end product in steel, after completion of austempering process? **Options:** Austenite 2. Bainite 3. * Martensite 4. * Pearlite Question Number: 132 Question Id: 47720321364 Display Question Number: Yes Is Question Mandatory: No Identify the wrong statement pertaining to heat treatment of steel. **Options:** Martempering process is designed to overcome 1. * limitations of quenching Pearlite is obtained as the final phase in 2 martempering process Water is used as quenching medium in Jominy end quench test

4. * Martensite is the end product in steel after austempering

Question Number : 133 Question Id : 47720321365 Display Question Number : Yes Is Question

Mandatory: No

TTT diagram is also known as:

Options:

1. ✓ Bain's curve

2. S-N curve

3. * Evans curve

Kellog's diagram

Question Number : 134 Question Id : 47720321366 Display Question Number : Yes Is Question Mandatory : No

% C in medium carbon steels range from:

Options:

0.1 − 0.2

0.2 − 0.25 2. *****

 $3. \checkmark 0.3 - 0.6$

Question Number : 135 Question Id : 47720321367 Display Question Number : Yes Is Question Mandatory : No

A given component cracked after heat treatment. What can be the possible reason?

Options:

- 1. * Prolonged heating
- 2. Slow cooling in air
- 3. * Improper cleaning
- Sudden cooling in brine solution 4. ✓

Question Number : 136 Question Id : 47720321368 Display Question Number : Yes Is Question Mandatory : No

The austenitizing temperature (for full annealing) for hypo-eutectoid steel is in the range of:

Options:

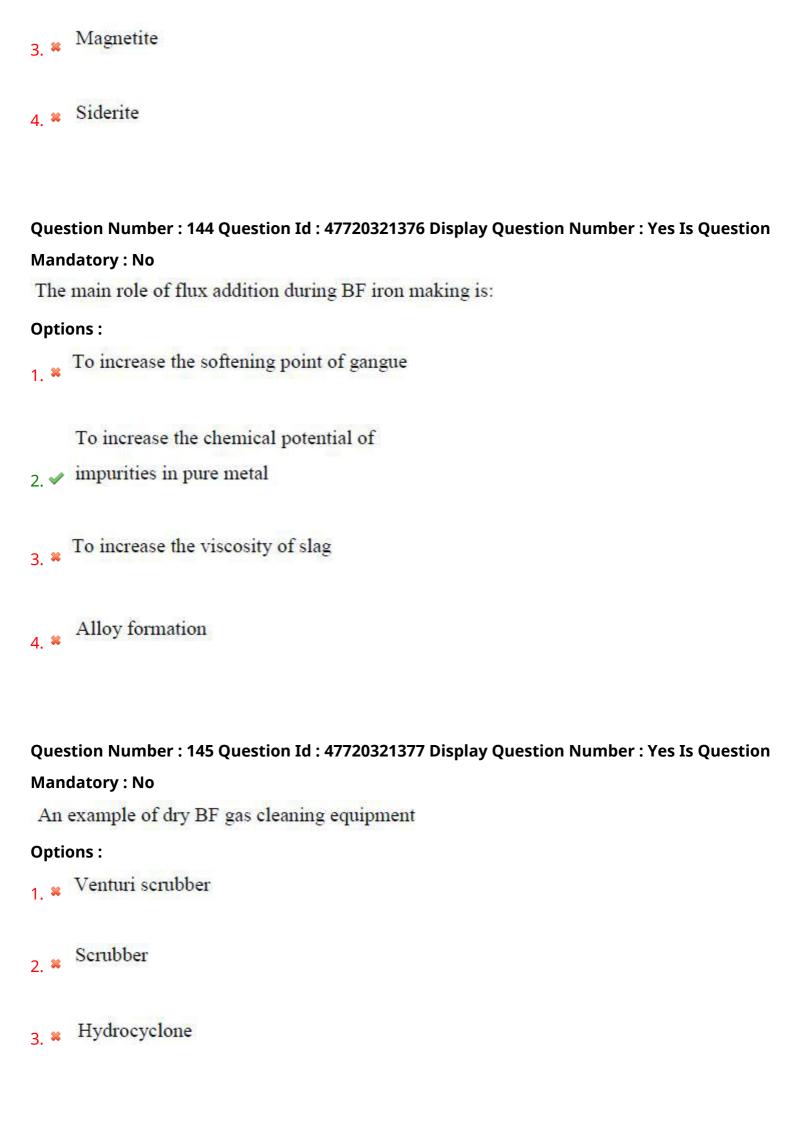
Question Number : 137 Question Id : 47720321369 Display Question Number : Yes Is Question

Mandatory: No Quench hardening of a steel would produce a hardness depending upon: **Options:** 1. * Rate of heating 2. Quenching temperature 3. * Quenching pressure 4. Water Question Number: 138 Question Id: 47720321370 Display Question Number: Yes Is Question Mandatory: No Which type of stainless steel has the highest corrosion resistance? Options: 1. * Martensite 2. * Ferrite 3. Austenite 4. Dual phase steel Question Number: 139 Question Id: 47720321371 Display Question Number: Yes Is Question Mandatory: No Manganese addition to steel:

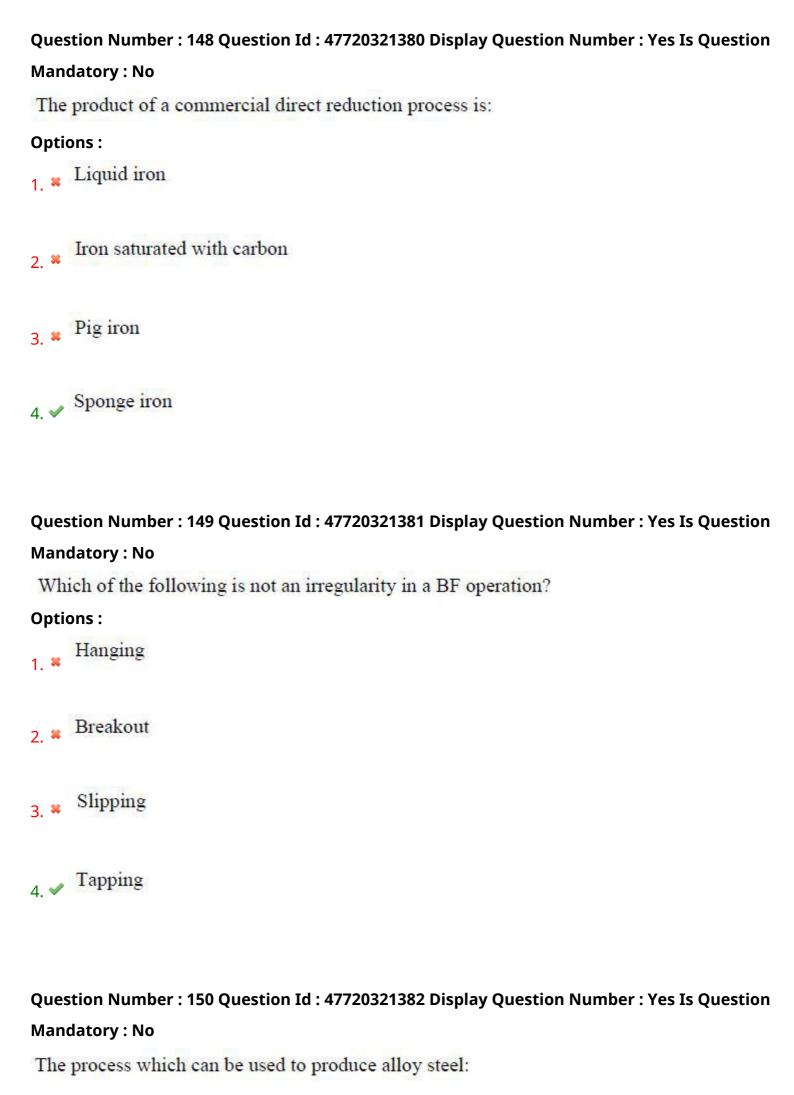
1. * Promotes grain coarsening
2. ✓ Counters effect of sulphur
3. * Increases corrosion resistance
4. * Increases ductility
Question Number : 140 Question Id : 47720321372 Display Question Number : Yes Is Question Mandatory : No
The medium used in pack carburising of steel:
Options :
1. ✓ Activated charcoal
2. * Hydrocarbon gas
3. * Fused salt
4. * Mixture of gas and charcoal
Question Number : 141 Question Id : 47720321373 Display Question Number : Yes Is Question
Mandatory: No
The season cracking in yellow α brasses can be avoided by:
Options:
Full annealing 1. **
2. *

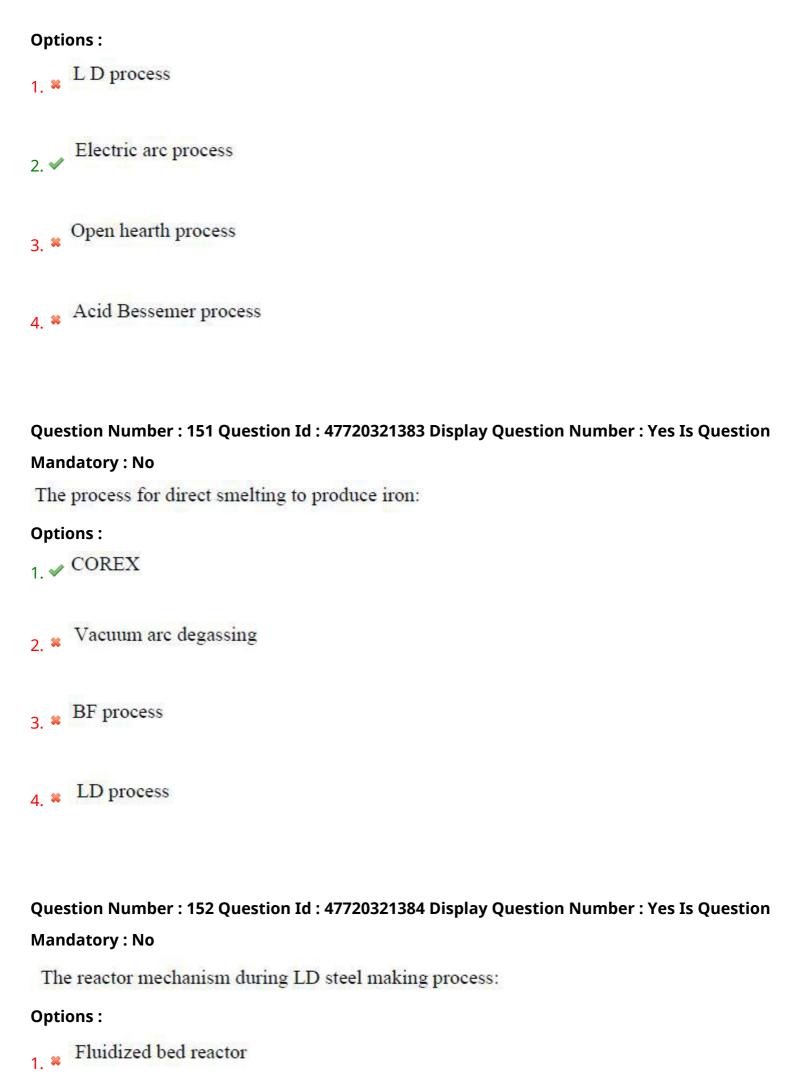
3. Stress relief annealing
4. * Age hardening
Question Number : 142 Question Id : 47720321374 Display Question Number : Yes Is Question
Mandatory : No
Quenching medium with the least severity effect:
Options :
1. * Brine
2. * Soluble oil
3. * Liquid salts
4. Air
Question Number: 143 Question Id: 47720321375 Display Question Number: Yes Is Question
Mandatory : No
The majority and widest iron bearing mineral is:
Options:
1. ✓ Hematite
2. * Limonite

Tempering



4. Dust catcher
Question Number : 146 Question Id : 47720321378 Display Question Number : Yes Is Question Mandatory : No
The deciding factor of Mn content in pig iron:
Options: 1. * Slag viscosity
2. * CaO content of the burden
3. * Operating pressure temperature
4. Slag basicity
Question Number : 147 Question Id : 47720321379 Display Question Number : Yes Is Question
Which is closest to the pure form of iron?
Options: 1. ** Cast iron
2. * Pig iron
3. ✓ Wrought iron
4. * Steel





- 2. * Retort
- 3. Pneumatic reactor
- 4. * Travelling grate reactor

Question Number : 153 Question Id : 47720321385 Display Question Number : Yes Is Question Mandatory : No

The approximate thickness (in mm) of the skin of casting formed at the initial stage continuous casting process is:

Options:

- 1. * 1 5
- $2. \checkmark 10 25$
- 3. **≈** 75 − 150
- 4. * 25 75

Question Number : 154 Question Id : 47720321386 Display Question Number : Yes Is Question Mandatory : No

Reasons for casting defects like diagonal cracks and blows:

- Oscillation of mould
- 2. * High moisture

- 3. Mechanical and thermal stress
- 4. * High heating rate

Question Number : 155 Question Id : 47720321387 Display Question Number : Yes Is Question Mandatory : No

India is the third largest global producer of:

Options:

- 1. * Copper
- Thorium
- 3. Aluminium
- 4. * Zinc

Question Number : 156 Question Id : 47720321388 Display Question Number : Yes Is Question Mandatory : No

The temperature of operation during Pidgeon operation is:

- 1. **≈** 800 − 700 °C
- 2. **≈** 900 − 1000 °C
- 3. **≭** 1000 − 1100 °C

Question Number : 157 Question Id : 47720321389 Display Question Number : Yes Is Question Mandatory : No

The bauxite deposits in Kashmir is not suitable for Al production, due to:

Options:

- 1. * Anode effects
- 2. * High TiO₂ content
- 3. * Generation of anode slime
- 4. Forms red mud

Question Number : 158 Question Id : 47720321390 Display Question Number : Yes Is Question Mandatory : No

The maximum % of dissolution of Al₂O₃ in 3NaF.AlF₃

- 1. * 5
- 2. 🗸 15
- 3. * 0.5
- 4. * 51

Question Number: 159 Question Id: 47720321391 Display Question Number: Yes Is Question

Mandatory: No

The admissible % of Cu in a commercial grade ore is:

Options:

- 1. * 32 35
- $2. \checkmark 0.5 2$
- 3. **≈** 70 − 75
- 4. * 55 56

Question Number : 160 Question Id : 47720321392 Display Question Number : Yes Is Question Mandatory : No

Identify the correct statement:

Options:

The purpose of roasting Cu sulfide ore is to partially oxidize iron sulfide present in the ore

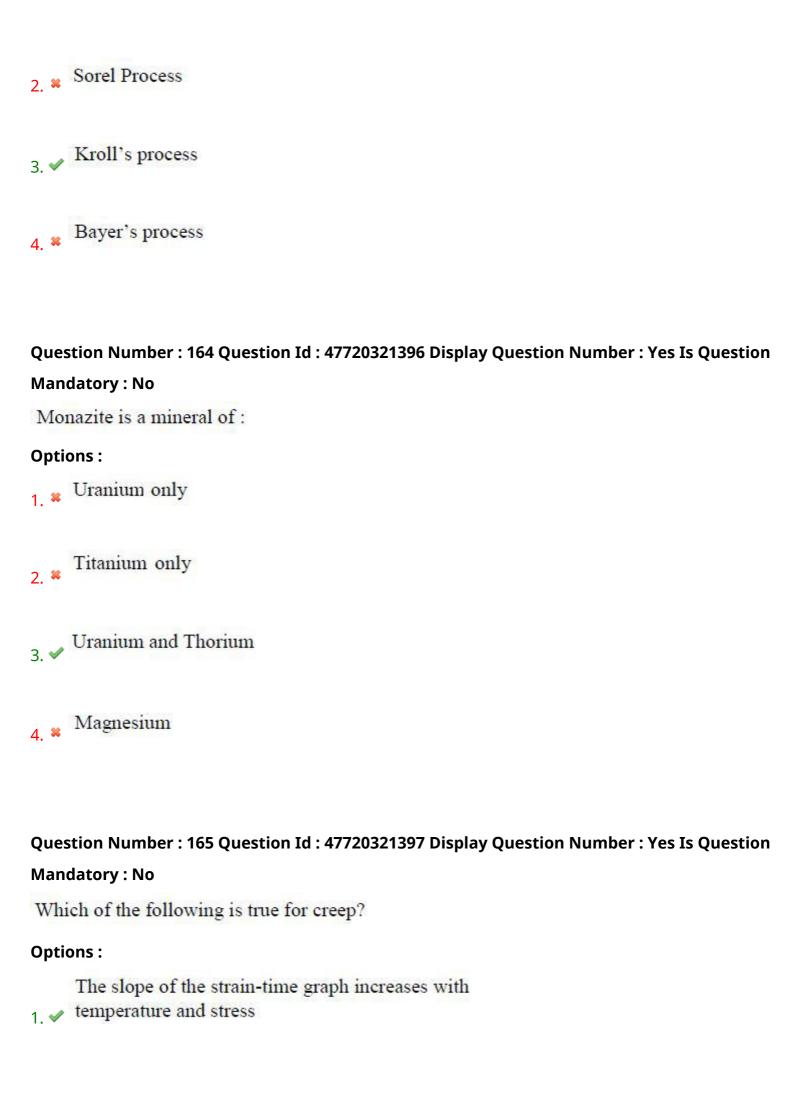
- 2. * Cu smelting process takes place in a blast furnace
- For high grade copper sulfide ore roasting is also required
- The byproduct of Cu extraction process is lead

Question Number : 161 Question Id : 47720321393 Display Question Number : Yes Is Question

Mandatory: No

The composition of Fayalite is:
Options:
1. * Feo.SiO ₂
2. ✓ 2Feo.SiO ₂
3. * 2Feo.2SiO ₂
4. * Feo.2SiO ₂
Question Number : 162 Question Id : 47720321394 Display Question Number : Yes Is Question Mandatory : No
Imperial smelting BF is used for pyro-metallurgical extraction of:
Options:
1. ✓ Zinc
2. * Cu
3. * Al
4. * Th
Question Number: 163 Question Id: 47720321395 Display Question Number: Yes Is Question
Mandatory : No
$TiCl_4(l) + 2Mg(l) \xrightarrow{800 ^{\circ}C} Ti(C) + 2MgCl_2(l)$ is known as

1. * Hunter's process



2. * The slope of strain-time graph decreases with stress The slope of strain-time graph decreases with temperature The slope of strain-time graph does not depend on 4. * temperature or stress Question Number: 166 Question Id: 47720321398 Display Question Number: Yes Is Question Mandatory: No Which of the following is responsible for fatigue failure? **Options:** A minimum tensile stress of 1 * sufficiently high value A sufficiently large number of 2 v cycles of applied stress An uniform variation in applied

stress

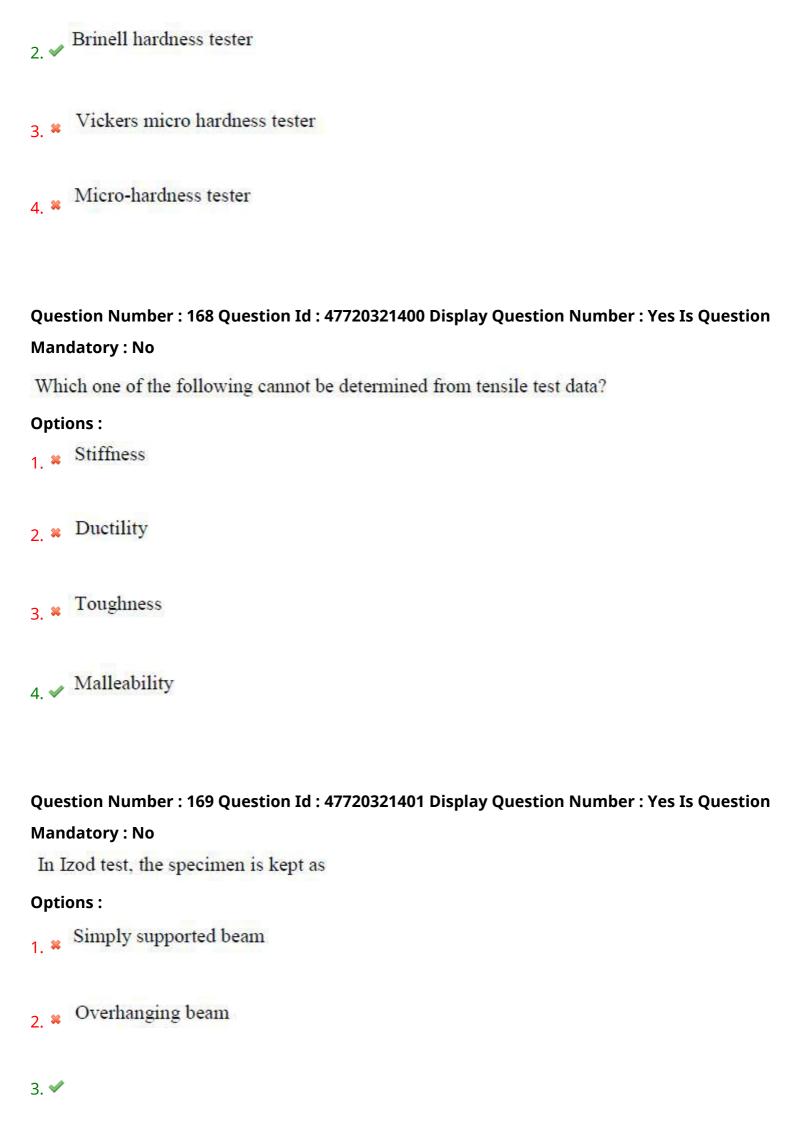
4. * No compression component

Question Number: 167 Question Id: 47720321399 Display Question Number: Yes Is Question Mandatory: No

Which of the hardness tester is the best to obtain bulk hardness of a particulate reinforced metal matrix composite?

Options:

1. * Rockwell hardness tester



Cantilever beam
4. * Fixed ended beam
Question Number : 170 Question Id : 47720321402 Display Question Number : Yes Is Question
Mandatory : No
What principle defines eddy current inspection (ECI)
Options:
1. * Lenz law
2. * Faraday's law
3. * Biot-Savart law
4. V Electromagnetic induction principle
Question Number: 171 Question Id: 47720321403 Display Question Number: Yes Is Question Mandatory: No In radiography test, which of the following samples can be tested?
Options: 1. * Metal billets
2. * Metallic foams
3. ✓ Metal sheets

4. 💥

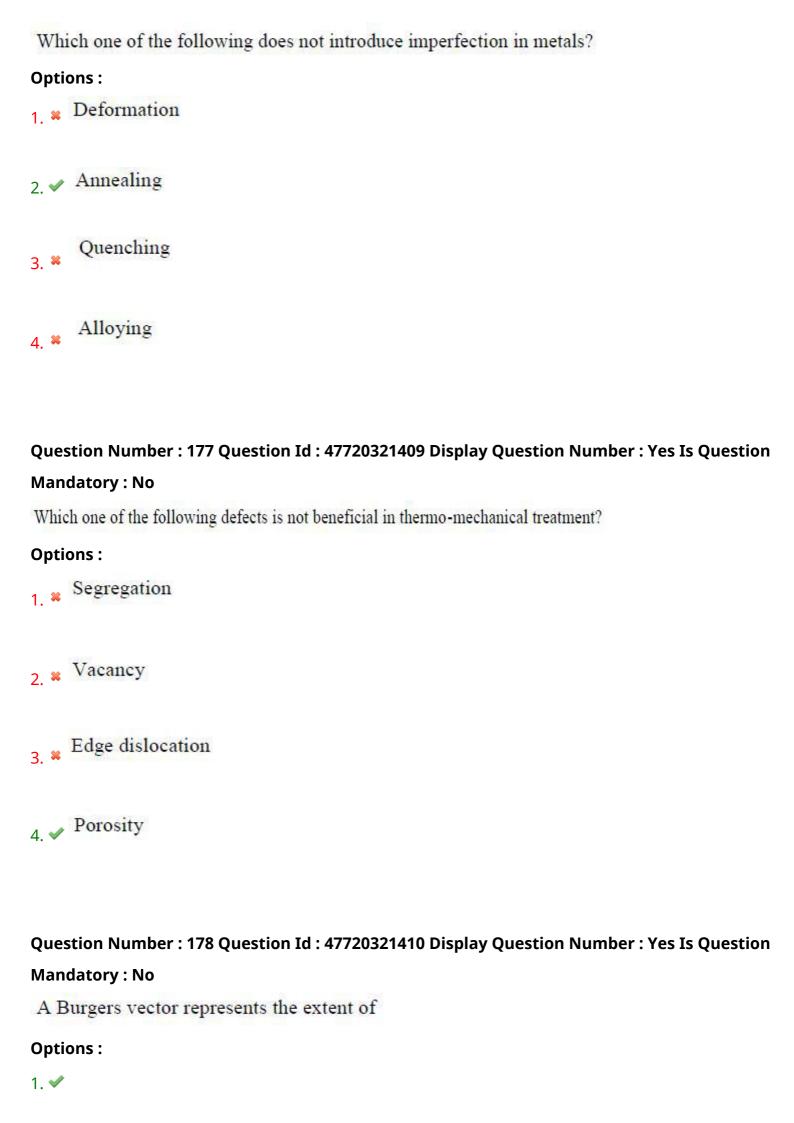
Metal Matrix Composites

4. * C in Fe

Question Number : 172 Question Id : 47720321404 Display Question Number : Yes Is Question
Mandatory : No
What is the drawback of ultrasonic testing?
Options:
1. * Low depth
2. * Shape restriction
3. * Higher errors
4. ✓ High sensitivity
Question Number: 173 Question Id: 47720321405 Display Question Number: Yes Is Question
Mandatory : No
Which one is not an example of interstitial impurity?
Options:
1. * N in Fe
2. * H in Pd
3. ✓ Cu in Al

Question Number: 174 Question Id: 47720321406 Display Question Number: Yes Is Question
Mandatory : No
What term is used for the defect produced by array of dislocations that produces a small difference in orientation between
the adjoining lattice?
Options:
1. * Free surface
2. * Twist boundary
3. * Tilt boundary
4. V Low angle grain boundary
Question Number : 175 Question Id : 47720321407 Display Question Number : Yes Is Question
Mandatory: No
Mandatory: No During cold deformation, work hardening occurs because of Options:
Mandatory: No During cold deformation, work hardening occurs because of
Mandatory: No During cold deformation, work hardening occurs because of Options:
Mandatory: No During cold deformation, work hardening occurs because of Options: Slip plane decreases
Mandatory: No During cold deformation, work hardening occurs because of Options: 1. ★ Slip plane decreases 2. ✔ Dislocation interaction

Mandatory : No



2. * Elastic deformation
3. * Hardness
4. * Twinning
Question Number : 179 Question Id : 47720321411 Display Question Number : Yes Is Question Mandatory : No
Alligatoring defect occurs during
Options: 1. * Extrusion of hot billet
2. * Wire drawing of soft rods
3. ✓ Rolling of unhomogenized slab
4. * Forging of dissimilar metals
Question Number : 180 Question Id : 47720321412 Display Question Number : Yes Is Question Mandatory : No
Formation of metal powder to use in powder metallurgy by reducing some compound with CO or other molecules is known
as?
Options:

Slip

1. * Atomization

2. * Crushing
3. Reduction
4. * Electrolysis
Question Number : 181 Question Id : 47720321413 Display Question Number : Yes Is Question
Mandatory : No
Sintering is done to
Options:
1. Increase final strength
2. * initially increase and then to decrease the strength
3. * Decrease final strength
4. * initially decrease and then to increase the strength
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Question Number : 182 Question Id : 47720321414 Display Question Number : Yes Is Question Mandatory : No
The process of infiltration in sintered products is to improve
Options:
1. ✓ Porosity
2. * Surface finish
3. *

Dimensional accuracy
4. * Coherent property
Question Number : 183 Question Id : 47720321415 Display Question Number : Yes Is Question
Mandatory : No
Which of the following pattern allowances are dependent of each other?
Options:
1. Shrinkage and Machine finish allowance
2. * Distortion and shaking allowance
Pattern allowance and shrinkage draft 3. **
4. Shaking allowance and pattern draft
Question Number : 184 Question Id : 47720321416 Display Question Number : Yes Is Question
During heat treatment of aircraft component, swelling was observed. Which of the following cast defect is responsible for such
behavior?
Options :
1. ✓ Blowholes
2. * Shrinkage
3. ** Cracks

4. Segregation Question Number: 185 Question Id: 47720321417 Display Question Number: Yes Is Question Mandatory: No Which of the following metals cannot be casted by ceramic mould casting? Options: 1. * Aluminium 2. ***** Tin 3. ✓ Magnesium 4. * Steel Question Number: 186 Question Id: 47720321418 Display Question Number: Yes Is Question Mandatory: No A solid aluminium disc of one-meter diameter has to be casted. According to you which one of the following casting processes is most suitable? **Options:** 1. * Centrifuging casting 2. Semi Centrifugal Casting 3. * True Centrifugal Casting

4. * High pressure Die Casting

Question Number: 187 Question Id: 47720321419 Display Question Number: Yes Is Question Mandatory: No Which one of the following moulding machines can be used to form mould of very complex shaped pattern? **Options:** Jolt Machine 2. * Contoured squeeze 3. ✓ Diaphragm squeeze 4. Slingers Question Number: 188 Question Id: 47720321420 Display Question Number: Yes Is Question Mandatory: No Which of the following moulding properties is essential to eliminate blowholes? **Options:** 1. * Hot strength 2. Permeability 3. Surface finish 4. * Degassing

Question Number: 189 Question Id: 47720321421 Display Question Number: Yes Is Question

Collapsibility is required to break
Options:
1. * The pattern to create mould cavity
2. * The mould to take the pattern out
3. ✓ The mould to take the casting out
4. * The mould and pattern
Question Number : 190 Question Id : 47720321422 Display Question Number : Yes Is Question
Mandatory : No
Which one of the following works as riser?
Options:
1. ✓ Hot top
2. * Sleeves
3. ** Ingates
4. ** Runners
Question Number : 191 Question Id : 47720321423 Display Question Number : Yes Is Question
Mandatory : No
Chock is used in gating system to

Mandatory : No

1. Control pressure of the melt 2. * Distribute melt to mould cavity 3. * Remove impurities in the melt Pour melt into sprue Question Number: 192 Question Id: 47720321424 Display Question Number: Yes Is Question Mandatory: No In welding arc, heat generation is **Options:** 1. * Equal everywhere 2. * At cathode 3. ✓ Maximum at anode At mid-arc Question Number: 193 Question Id: 47720321425 Display Question Number: Yes Is Question Mandatory: No Which is not a welding defect? **Options:** Under act

2. ** Overlap
3. * Spatter
Precipitation 4.
Question Number : 194 Question Id : 47720321426 Display Question Number : Yes Is Question
Mandatory : No
Which is not a solid state welding process?
Options:
1. * Ultrasonic welding
2. ✓ Electron beam welding
3. * Explosive welding
4. * Friction welding
Question Number : 195 Question Id : 47720321427 Display Question Number : Yes Is Question
Mandatory : No
Main advantage of gas welding process is that it
Options:
Provide high rate of heat input 1. **
2. ✓ Is cheap

3. * Gives very strong joint in thicker materials
4. Provides narrow HAZ
Question Number : 196 Question Id : 47720321428 Display Question Number : Yes Is Question
Mandatory : No
Which one is the most weldable among the following metals?
Options:
1. * Tool steel
2. ✓ Low carbon steel
3. * Stainless steel
4. * Aluminium
Overtier Noveley 407 Overtier Id. 47720224420 Display Overtier Noveley Ver Is Overtier
Question Number: 197 Question Id: 47720321429 Display Question Number: Yes Is Question
Mandatory : No
What type of electrode is not used in TIG welding?
Options:
1. Al-W alloy
2. * Thoriated W
3. * W

4. * Ceriated W
Question Number : 198 Question Id : 47720321430 Display Question Number : Yes Is Question
Mandatory : No
Oxy-acetylene welding mostly employs flame
Options :
1. * Oxidizing
2. * Reducing
3. ✓ Neutral
Carburizing 4. **
Question Number : 199 Question Id : 47720321431 Display Question Number : Yes Is Question Mandatory : No
Among the following welding techniques which is mostly used in automatic set up
Options :
1. * Gas welding
2. * TIG
3. * Thermit
4. ✓ MIG

Question Number: 200 Question Id: 47	720321432 Display Question Number : Yes Is Question
Mandatory : No	
Thermit welding is a form of	welding
Options:	
1. * Arc	
2. ✓ Thermochemical	
3. * Gas	
Resistance	